

# Technical & Industrial Furniture

**QUALITY - SERVICE - VERSATILITY - FUNCTIONALITY**



**Mobile Benches**



**Storage Racks**



**Work Benches**

## Greene Manufacturing, Inc.

3985 S. Fletcher Road - Chelsea, MI 48118 - (800) 396-4642 - [www.greenemfg.com](http://www.greenemfg.com)



## A Brief History

GMI began with the idea of providing quality educational furniture products with value added service. Mr. Jerry W. Greene, with his wife Wilma, designed and produced 20 original industrial arts oriented products back in 1968. These products were purchased by and installed in several local educational facilities. As these locations were toured by other educators, the quality of the products began to sell themselves. From these simple beginnings to an expanded offering of over 5000 furniture and related products, GMI has evolved into one of the premier furniture manufacturers in the educational and industrial furniture market.

## Ready for the Future

As GMI increases our product offerings, our manufacturing process is constantly improving with state of the art equipment and materials of the highest grade. While we strive to stay current with the latest technology, we are dedicated to maintaining high quality craftsmanship in every product.















As a continuing commitment to our customers, GMI is pleased to offer this catalog of technical and industrial furniture. It features many new and improved products that meet the demands of today's learning and working environments and will not only last, but maintain its relevancy long into the future.

## Quality Team Members

*"The measure of a successful company is not solely based on product quality or price but on the commitment of the people who walk through its doors every day. I am proud to say the GMI has an outstanding staff that is dedicated to reaching our goals, exceeding customer satisfaction, and upholding our mission statement."*

- Bruce Greene, President

"Our mission is to provide quality products and services to an expanding customer base by continuously evolving those products and services to meet ever changing customer needs"

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## Solid Reasons to Buy

**Durability** - GMI products are built to last under extensive use in both Educational and Industrial settings.

**Quality** - We use the highest quality materials in the manufacture of all our products while utilizing the latest manufacturing technology.

**Customer Service** - GMI has established 40 + years of customer loyalty through an unsurpassed commitment to customer care.

**Versatility** - Our wide range of products cover a variety of applications and customer requirements allowing you to purchase matching items for different departments or labs.

**Functionality** - Our product designs are derived from years of experience in our industry and incorporate ergonomics, customer needs, and other special considerations.

**Warranty** - GMI stands behind our products with a lifetime warranty against defects in material and workmanship for products used in accordance with manufacturer's specifications.



GMI is proud to offer over 5000 work station and storage solutions for education and industry. From the automotive lab to the cosmetology lab, GMI has a complete line of products to meet your facility's requirements.

Many of the major automotive aircraft, military and advanced manufacturing facilities across the country have been outfitted with GMI furnishings.

Can't find what you are looking for? Contact us. We offer design and custom fabrication services to many major manufacturers. Our unique ability to design and manufacture products to meet your specifications is surprisingly affordable.

## More Than Just Great Products

We are more than just a catalog of products. Our staff will assist in the design and specification of work stations and storage equipment to assure that your lab space will work with your required equipment.

- Onsite consultation
- Detailed layout drawings and graphics
- Written Specifications
- Installation and onsite assembly

## See our other product catalogs



Welding - Industrial Work Place  
Computer - CAD - Office Furniture  
Cosmetology Labs  
Nursing  
Science





# Cabinet Details

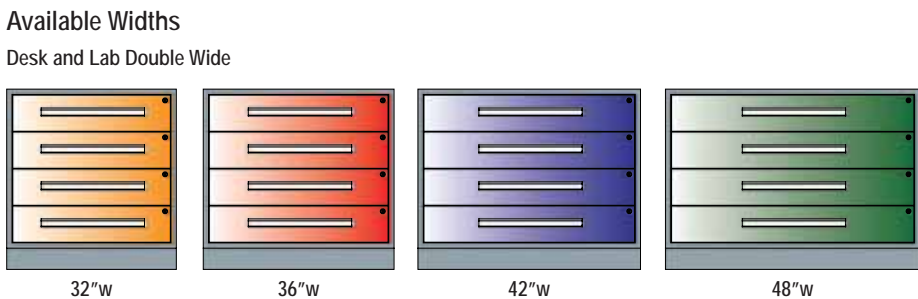
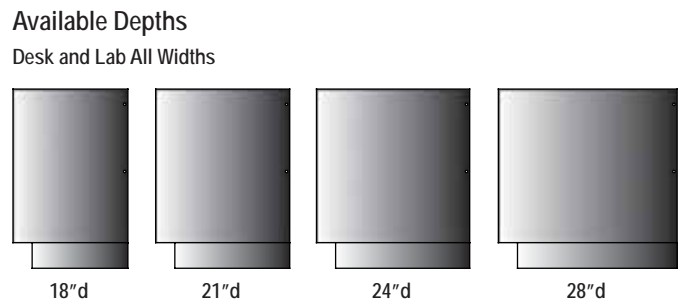
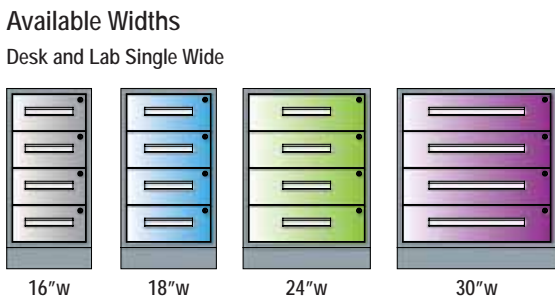
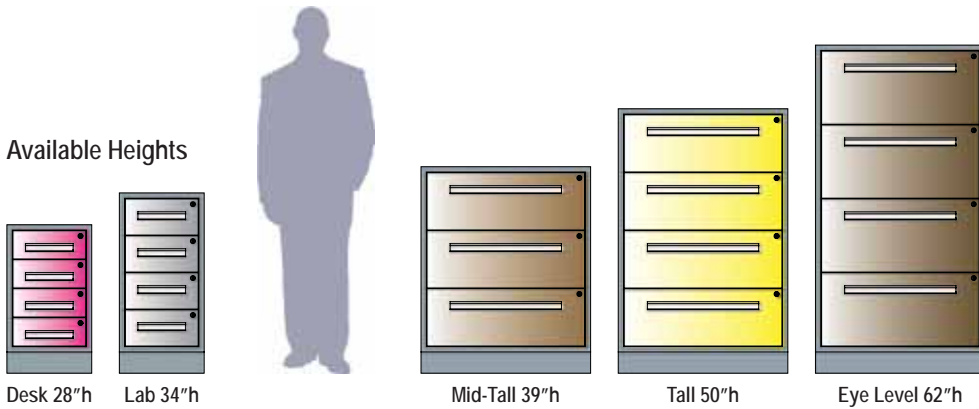
Our Dura-Tech modular cabinets and work stations are of the heaviest constructed metal casework cabinets available on the market. Dura-Tech base cabinets feature all welded case and frame construction. The outer shell is constructed from 16 gauge furniture grade steel utilizing all welded construction. The bases are equipped standard with a 4" h recessed riser base including floor leveler glides. Drawers feature full extension glides rated for a minimum 125 lb capacity and up to 400 lb capacities on some models. The drawer and door facings are full inner and outer headers securely welded together. All drawer components are formed from 18 gauge furniture grade steel and have easy access recessed aluminum handles. Individual cylinder locks are keyed alike (standard). Available with keyed different, master keyed locks. All door bases feature an interior adjustable shelf and self closing concealed door hinges.

**Cabinet Features:**

- Cabinet shells are one piece side, back, and face frame.
- Solid top and bottom panels.
- Interior security lip around face frame helps prevent tampering with locks.
- All welded construction. No rivets or spot welded joints.
- 4" h recessed toe kick is standard.
- Drawer and door component rails run full height of cabinet.
- Floor levelers recessed into riser base.



## Standard Cabinet Dimensions



# Door and Drawer Details

## Dura-Tech Standard Drawer Detail



Drawer Box Dimension Chart						
	Cab Width	Face Width (B)	Box Width (C)	Box Height (D)	Face Height (E)	Drawer Depth (F)
Series 50	16"	13.75	12.25	DT=1.75 or DTL=2.40	DT=3.52 or DTL=4.52	Subtract 4" from cabinet depth.
	18"	15.75	14.25			
	24"	21.75	20.25			
	30"	27.75	26.25			
	32"	29.75	28.25			
	36"	33.75	32.25			
	42"	39.75	38.25			
48"	45.75	44.25				
Series 75	16"	13.75	12.25	DT=3.50 or DTL=5.00	DT=5.34 or DTL=6.84	Subtract 4" from cabinet depth.
	18"	15.75	14.25			
	24"	21.75	20.25			
	30"	27.75	26.25			
	32"	29.75	28.25			
	36"	33.75	32.25			
	42"	39.75	38.25			
48"	45.75	44.25				
Series 100	16"	13.75	12.25	DT=5.00 or DTL=7.00	DT=7.16 or DTL=9.16	Subtract 4" from cabinet depth.
	18"	15.75	14.25			
	24"	21.75	20.25			
	30"	27.75	26.25			
	32"	29.75	28.25			
	36"	33.75	32.25			
	42"	39.75	38.25			
48"	45.75	44.25				
Series 150	16"	13.75	12.25	DT=9.375 or DTL=11.75	DT=10.81 or DTL=13.81	Subtract 4" from cabinet depth.
	18"	15.75	14.25			
	24"	21.75	20.25			
	30"	27.75	26.25			
	32"	29.75	28.25			
	36"	33.75	32.25			
	42"	39.75	38.25			
48"	45.75	44.25				

### Drawer/Door Component Features:

- Drawer boxes and doors are constructed of 18 gauge steel.
- Aluminum recessed door and drawer pulls are standard.
- Drawers feature inner and outer face panels.
- Chrome cylinder lock keyed alike. Optional keyed different and master keyed.
- Doors feature recessed/concealed hinges.
- Double door configurations have 3 point lock.
- Drawers mounted on minimum 125 lb. up to 400 lb. full extension bearing glides.

## Dura-Tech Standard Door Detail



Door Dimension Chart			
	Cab Width	Door Width (B)	Door Height (C)
Series 200	16"	13.75	DT=14.50 or DTL=18.50
	18"	15.75	
	24"	21.75	
	30"	27.75	
	32"	Double Doors @14.875	
	36"	Double Doors @16.875	
	42"	Double Doors @19.875	
48"	Double Doors @22.875		
Series 225	16"	13.75	DT=16.25 or DTL=20.75
	18"	15.75	
	24"	21.75	
	30"	27.75	
	32"	Double Doors @14.875	
	36"	Double Doors @16.875	
	42"	Double Doors @19.875	
48"	Double Doors @22.875		
Series 250	16"	13.75	DT=18.0 or DTL=23.00
	18"	15.75	
	24"	21.75	
	30"	27.75	
	32"	Double Doors @14.875	
	36"	Double Doors @16.875	
	42"	Double Doors @19.875	
48"	Double Doors @22.875		
Series 300	16"	13.75	DT=21.75 or DTL=27.75
	18"	15.75	
	24"	21.75	
	30"	27.75	
	32"	Double Doors @14.875	
	36"	Double Doors @16.875	
	42"	Double Doors @19.875	
48"	Double Doors @22.875		



# Base Cabinets



6000



0400



0030



0002



1210

Sample Part # DTL-1624-0010

	Depth	Height					
16" Wide	18"	DT (28"h) or DTL (34"h)	1618-6000	1618-0400	1618-0030	1618-0002	1618-1210
	21"		1621-6000	1621-0400	1621-0030	1621-0002	1621-1210
	24"		1624-6000	1624-0400	1624-0030	1624-0002	1624-1210
	28"		1628-6000	1628-0400	1628-0030	1628-0002	1628-1210
18" Wide	18"		1818-6000	1818-0400	1818-0030	1818-0002	1818-1210
	21"		1821-6000	1821-0400	1821-0030	1821-0002	1821-1210
	24"		1824-6000	1824-0400	1824-0030	1824-0002	1824-1210
	28"		1828-6000	1828-0400	1828-0030	1828-0002	1828-1210
24" Wide	18"		2418-6000	2418-0400	2418-0030	2418-0002	2418-1210
	21"		2421-6000	2421-0400	2421-0030	2421-0002	2421-1210
	24"		2424-6000	2424-0400	2424-0030	2424-0002	2424-1210
	28"		2428-6000	2428-0400	2428-0030	2428-0002	2428-1210
30" Wide	18"		3018-6000	3018-0400	3018-0030	3018-0002	3018-1210
	21"		3021-6000	3021-0400	3021-0030	3021-0002	3021-1210
	24"		3024-6000	3024-0400	3024-0030	3024-0002	3024-1210
	28"		3028-6000	3028-0400	3028-0030	3028-0002	3028-1210



3200



3001



0100



0000



2000

Sample Part # DTL-1624-0010

	Depth	Height					
16" Wide	18"	DT (28"h) or DTL (34"h)	1618-3200	1618-3001	1618-0100	1618-0000	1618-2000
	21"		1621-3200	1621-3001	1621-0100	1621-0000	1621-2000
	24"		1624-3200	1624-3001	1624-0100	1624-0000	1624-2000
	28"		1628-3200	1628-3001	1628-0100	1628-0000	1628-2000
18" Wide	18"		1818-3200	1818-3001	1818-0100	1818-0000	1818-2000
	21"		1821-3200	1821-3001	1821-0100	1821-0000	1821-2000
	24"		1824-3200	1824-3001	1824-0100	1824-0000	1824-2000
	28"		1828-3200	1828-3001	1828-0100	1828-0000	1828-2000
24" Wide	18"		2418-3200	2418-3001	2418-0100	2418-0000	2418-2000
	21"		2421-3200	2421-3001	2421-0100	2421-0000	2421-2000
	24"		2424-3200	2424-3001	2424-0100	2424-0000	2424-2000
	28"		2428-3200	2428-3001	2428-0100	2428-0000	2428-2000
30" Wide	18"		3018-3200	3018-3001	3018-0100	3018-0000	3018-2000
	21"		3021-3200	3021-3001	3021-0100	3021-0000	3021-2000
	24"		3024-3200	3024-3001	3024-0100	3024-0000	3024-2000
	28"		3028-3200	3028-3001	3028-0100	3028-0000	3028-2000



# Base Cabinets



0201



2020



4010



6000-W



0400-W

		Depth	Height	Sample Part # DTL-1624-0010				
16" Wide	18"	DT (28"h) or DTL (34"h)	1618-0201	1618-2020	1618-4010	1618-6000-W	1618-0400-W	
	21"		1621-0201	1621-2020	1621-4010	1621-6000-W	1621-0400-W	
	24"		1624-0201	1624-2020	1624-4010	1624-6000-W	1624-0400-W	
	28"		1628-0201	1628-2020	1628-4010	1628-6000-W	1628-0400-W	
18" Wide	18"		1818-0201	1818-2020	1818-4010	1818-6000-W	1818-0400-W	
	21"		1821-0201	1821-2020	1821-4010	1821-6000-W	1821-0400-W	
	24"		1824-0201	1824-2020	1824-4010	1824-6000-W	1824-0400-W	
	28"		1828-0201	1828-2020	1828-4010	1828-6000-W	1828-0400-W	
24" Wide	18"		2418-0201	2418-2020	2418-4010	2418-6000-W	2418-0400-W	
	21"		2421-0201	2421-2020	2421-4010	2421-6000-W	2421-0400-W	
	24"		2424-0201	2424-2020	2424-4010	2424-6000-W	2424-0400-W	
	28"		2428-0201	2428-2020	2428-4010	2428-6000-W	2428-0400-W	
30" Wide	18"		3018-0201	3018-2020	3018-4010	3018-6000-W	3018-0400-W	
	21"		3021-0201	3021-2020	3021-4010	3021-6000-W	3021-0400-W	
	24"		3024-0201	3024-2020	3024-4010	3024-6000-W	3024-0400-W	
	28"		3028-0201	3028-2020	3028-4010	3028-6000-W	3028-0400-W	



4010-W



0201-W



0100-W



1210-W



1000-W

		Depth	Height	Sample Part # DTL-1624-0010				
16" Wide	18"	DT (28"h) or DTL (34"h)	1618-4010-W	1618-0201-W	1618-0100-W	1618-1210-W	1618-1000-W	
	21"		1621-4010-W	1621-0201-W	1621-0100-W	1621-1210-W	1621-1000-W	
	24"		1624-4010-W	1624-0201-W	1624-0100-W	1624-1210-W	1624-1000-W	
	28"		1628-4010-W	1628-0201-W	1628-0100-W	1628-1210-W	1628-1000-W	
18" Wide	18"		1818-4010-W	1818-0201-W	1818-0100-W	1818-1210-W	1818-1000-W	
	21"		1821-4010-W	1821-0201-W	1821-0100-W	1821-1210-W	1821-1000-W	
	24"		1824-4010-W	1824-0201-W	1824-0100-W	1824-1210-W	1824-1000-W	
	28"		1828-4010-W	1828-0201-W	1828-0100-W	1828-1210-W	1828-1000-W	
24" Wide	18"		2418-4010-W	2418-0201-W	2418-0100-W	2418-1210-W	2418-1000-W	
	21"		2421-4010-W	2421-0201-W	2421-0100-W	2421-1210-W	2421-1000-W	
	24"		2424-4010-W	2424-0201-W	2424-0100-W	2424-1210-W	2424-1000-W	
	28"		2428-4010-W	2428-0201-W	2428-0100-W	2428-1210-W	2428-1000-W	
30" Wide	18"		3018-4010-W	3018-0201-W	3018-0100-W	3018-1210-W	3018-1000-W	
	21"		3021-4010-W	3021-0201-W	3021-0100-W	3021-1210-W	3021-1000-W	
	24"		3024-4010-W	3024-0201-W	3024-0100-W	3024-1210-W	3024-1000-W	
	28"		3028-4010-W	3028-0201-W	3028-0100-W	3028-1210-W	3028-1000-W	



# Base Cabinets



6000



0400



0030



0002

Sample Part # DTL-3224-6000

	Depth	Height				
32" Wide	18"	DT (28"h) or DTL (34"h)	3218-6000	3218-0400	3218-0030	3218-0002
	21"		3221-6000	3221-0400	3221-0030	3221-0002
	24"		3224-6000	3224-0400	3224-0030	3224-0002
	28"		3228-6000	3228-0400	3228-0030	3228-0002
36" Wide	18"		3618-6000	3618-0400	3618-0030	3618-0002
	21"		3621-6000	3621-0400	3621-0030	3621-0002
	24"		3624-6000	3624-0400	3624-0030	3624-0002
	28"		3628-6000	3628-0400	3628-0030	3628-0002
42" Wide	18"		4218-6000	4218-0400	4218-0030	4218-0002
	21"		4221-6000	4221-0400	4221-0030	4221-0002
	24"		4224-6000	4224-0400	4224-0030	4224-0002
	28"		4228-6000	4228-0400	4228-0030	4228-0002
48" Wide	18"		4818-6000	4818-0400	4818-0030	4818-0002
	21"		4821-6000	4821-0400	4821-0030	4821-0002
	24"		4824-6000	4824-0400	4824-0030	4824-0002
	28"		4828-6000	4828-0400	4828-0030	4828-0002



0000



0201



3200



3001

Sample Part # DTL-3224-6000

	Depth	Height				
32" Wide	18"	DT (28"h) or DTL (34"h)	3218-0000	3218-0201	3218-3200	3218-3001
	21"		3221-0000	3221-0201	3221-3200	3221-3001
	24"		3224-0000	3224-0201	3224-3200	3224-3001
	28"		3228-0000	3228-0201	3228-3200	3228-3001
36" Wide	18"		3618-0000	3618-0201	3618-3200	3618-3001
	21"		3621-0000	3621-0201	3621-3200	3621-3001
	24"		3624-0000	3624-0201	3624-3200	3624-3001
	28"		3628-0000	3628-0201	3628-3200	3628-3001
42" Wide	18"		4218-0000	4218-0201	4218-3200	4218-3001
	21"		4221-0000	4221-0201	4221-3200	4221-3001
	24"		4224-0000	4224-0201	4224-3200	4224-3001
	28"		4228-0000	4228-0201	4228-3200	4228-3001
48" Wide	18"		4818-0000	4818-0201	4818-3200	4818-3001
	21"		4821-0000	4821-0201	4821-3200	4821-3001
	24"		4824-0000	4824-0201	4824-3200	4824-3001
	28"		4828-0000	4828-0201	4828-3200	4828-3001





# Base Cabinets



2000



4010



1210



6000-W

Sample Part # DTL-3224-6000						
	Depth	Height				
32" Wide	18"	DT (28"h) or DTL (34"h)	3218-2000	3218-4010	3218-1210	3218-6000-W
	21"		3221-2000	3221-4010	3221-1210	3221-6000-W
	24"		3224-2000	3224-4010	3224-1210	3224-6000-W
	28"		3228-2000	3228-4010	3228-1210	3228-6000-W
36" Wide	18"		3618-2000	3618-4010	3618-1210	3618-6000-W
	21"		3621-2000	3621-4010	3621-1210	3621-6000-W
	24"		3624-2000	3624-4010	3624-1210	3624-6000-W
	28"		3628-2000	3628-4010	3628-1210	3628-6000-W
42" Wide	18"		4218-2000	4218-4010	4218-1210	4218-6000-W
	21"		4221-2000	4221-4010	4221-1210	4221-6000-W
	24"		4224-2000	4224-4010	4224-1210	4224-6000-W
	28"		4228-2000	4228-4010	4228-1210	4228-6000-W
48" Wide	18"		4818-2000	4818-4010	4818-1210	4818-6000-W
	21"		4821-2000	4821-4010	4821-1210	4821-6000-W
	24"		4824-2000	4824-4010	4824-1210	4824-6000-W
	28"		4828-2000	4828-4010	4828-1210	4828-6000-W



0100-W



0201-W



3001-W



0400-W

Sample Part # DTL-3224-6000						
	Depth	Height				
32" Wide	18"	DT (28"h) or DTL (34"h)	3218-0100-W	3218-0201-W	3218-3001-W	3218-0400-W
	21"		3221-0100-W	3221-0201-W	3221-3001-W	3221-0400-W
	24"		3224-0100-W	3224-0201-W	3224-3001-W	3224-0400-W
	28"		3228-0100-W	3228-0201-W	3228-3001-W	3228-0400-W
36" Wide	18"		3618-0100-W	3618-0201-W	3618-3001-W	3618-0400-W
	21"		3621-0100-W	3621-0201-W	3621-3001-W	3621-0400-W
	24"		3624-0100-W	3624-0201-W	3624-3001-W	3624-0400-W
	28"		3628-0100-W	3628-0201-W	3628-3001-W	3628-0400-W
42" Wide	18"		4218-0100-W	4218-0201-W	4218-3001-W	4218-0400-W
	21"		4221-0100-W	4221-0201-W	4221-3001-W	4221-0400-W
	24"		4224-0100-W	4224-0201-W	4224-3001-W	4224-0400-W
	28"		4228-0100-W	4228-0201-W	4228-3001-W	4228-0400-W
48" Wide	18"		4818-0100-W	4818-0201-W	4818-3001-W	4818-0400-W
	21"		4821-0100-W	4821-0201-W	4821-3001-W	4821-0400-W
	24"		4824-0100-W	4824-0201-W	4824-3001-W	4824-0400-W
	28"		4828-0100-W	4828-0201-W	4828-3001-W	4828-0400-W



# Tall Storage Cabinets

## Tall Storage Cabinet Features:

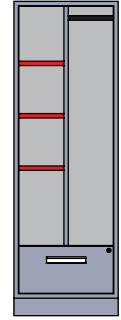
- Drawer cabinets ship with independent locking drawers.
- Optional drawer interlock available. Call factory.
- Single padlock security bar available on drawer cabinet configurations. Call factory.
- Drawers mounted on minimum 125 lb. to 400 lb. full extension bearing glides.
- Drawers available with optional divider kits. See page 10.
- Some models require floor anchoring.

Interior "A" or "B" is available for all style of the WDT-Series cabinets.  
 Interior "A" - (3) Full width interior shelves.  
 Interior "B" - Divided interior with (3) 1/2 width shelves and hanger bar.

Sample Part Number: WDT-2424-0010-72-A



Interior "A"



Interior "B"

Two Interior Configurations to Choose From



0010



0020



0300



4000

Width		Depth		Cabinet Height 72"					
24"	24"			WDT - 2424-0010-72__	WDT - 2424-0020-72__	WDT - 2424-0300-72__	WDT - 2424-4000-72__		
	28"			WDT - 2428-0010-72__	WDT - 2428-0020-72__	WDT - 2428-0300-72__	WDT - 2428-4000-72__		
32"	24"			WDT - 3224-0010-72__	WDT - 3224-0020-72__	WDT - 3224-0300-72__	WDT - 3224-4000-72__		
	28"			WDT - 3228-0010-72__	WDT - 3228-0020-72__	WDT - 3228-0300-72__	WDT - 3228-4000-72__		
36"	24"			WDT - 3624-0010-72__	WDT - 3624-0020-72__	WDT - 3624-0300-72__	WDT - 3624-4000-72__		
	28"			WDT - 3628-0010-72__	WDT - 3628-0020-72__	WDT - 3628-0300-72__	WDT - 3628-4000-72__		



0800



2022



3202



3401

Width		Depth		Cabinet Height 62"					
32"	24"			DTLT - 3224-0800-62	DTLT - 3224-2022-62	DTLT - 3224-3202-62	DTLT - 3224-3401-62		
	28"			DTLT - 3228-0800-62	DTLT - 3228-2022-62	DTLT - 3228-3202-62	DTLT - 3228-3401-62		
36"	24"			DTLT - 3624-0800-62	DTLT - 3624-2022-62	DTLT - 3624-3202-62	DTLT - 3624-3401-62		
	28"			DTLT - 3628-0800-62	DTLT - 3628-2022-62	DTLT - 3628-3202-62	DTLT - 3628-3401-62		
42"	24"			DTLT - 4224-0800-62	DTLT - 4224-2022-62	DTLT - 4224-3202-62	DTLT - 4224-3401-62		
	28"			DTLT - 4228-0800-62	DTLT - 4228-2022-62	DTLT - 4228-3202-62	DTLT - 4228-3401-62		
48"	24"			DTLT - 4824-0800-62	DTLT - 4824-2022-62	DTLT - 4824-3202-62	DTLT - 4824-3401-62		
	28"			DTLT - 4828-0800-62	DTLT - 4828-2022-62	DTLT - 4828-3202-62	DTLT - 4828-3401-62		

# Tall Storage Cabinets



0004



0032



0060



0430

		Cabinet Height 62"			
Width	Depth				
32"	24"	DTLT - 3224-0004-62	DTLT - 3224-0032-62	DTLT - 3224-0060-62	DTLT - 3224-0430-62
	28"	DTLT - 3228-0004-62	DTLT - 3228-0032-62	DTLT - 3228-0060-62	DTLT - 3228-0430-62
36"	24"	DTLT - 3624-0004-62	DTLT - 3624-0032-62	DTLT - 3624-0060-62	DTLT - 3624-0430-62
	28"	DTLT - 3628-0004-62	DTLT - 3628-0032-62	DTLT - 3628-0060-62	DTLT - 3628-0430-62
42"	24"	DTLT - 4224-0004-62	DTLT - 4224-0032-62	DTLT - 4224-0060-62	DTLT - 4224-0430-62
	28"	DTLT - 4228-0004-62	DTLT - 4228-0032-62	DTLT - 4228-0060-62	DTLT - 4228-0430-62
48"	24"	DTLT - 4824-0004-62	DTLT - 4824-0032-62	DTLT - 4824-0060-62	DTLT - 4824-0430-62
	28"	DTLT - 4828-0004-62	DTLT - 4828-0032-62	DTLT - 4828-0060-62	DTLT - 4828-0430-62



0004



0060



0430



0800

		Cabinet Height 50"			
Width	Depth				
32"	24"	DTT - 3224-0004-50	DTT - 3224-0060-50	DTT - 3224-0430-50	DTT - 3224-0800-50
	28"	DTT - 3228-0004-50	DTT - 3228-0060-50	DTT - 3228-0430-50	DTT - 3228-0800-50
36"	24"	DTT - 3624-0004-50	DTT - 3624-0060-50	DTT - 3624-0430-50	DTT - 3624-0800-50
	28"	DTT - 3628-0004-50	DTT - 3628-0060-50	DTT - 3628-0430-50	DTT - 3628-0800-50
42"	24"	DTT - 4224-0004-50	DTT - 4224-0060-50	DTT - 4224-0430-50	DTT - 4224-0800-50
	28"	DTT - 4228-0004-50	DTT - 4228-0060-50	DTT - 4228-0430-50	DTT - 4228-0800-50
48"	24"	DTT - 4824-0004-50	DTT - 4824-0060-50	DTT - 4824-0430-50	DTT - 4824-0800-50
	28"	DTT - 4828-0004-50	DTT - 4828-0060-50	DTT - 4828-0430-50	DTT - 4828-0800-50



0003



0600



0230



0202

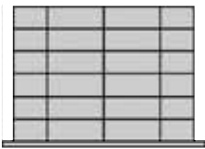
		Cabinet Height 39"			
Width	Depth				
32"	24"	DTT - 3224-0003-39	DTT - 3224-0600-39	DTT - 3224-0230-39	DTT - 3224-0202-39
	28"	DTT - 3228-0003-39	DTT - 3228-0600-39	DTT - 3228-0230-39	DTT - 3228-0202-39
36"	24"	DTT - 3624-0003-39	DTT - 3624-0600-39	DTT - 3624-0230-39	DTT - 3624-0202-39
	28"	DTT - 3628-0003-39	DTT - 3628-0600-39	DTT - 3628-0230-39	DTT - 3628-0202-39
42"	24"	DTT - 4224-0003-39	DTT - 4224-0600-39	DTT - 4224-0230-39	DTT - 4224-0202-39
	28"	DTT - 4228-0003-39	DTT - 4228-0600-39	DTT - 4228-0230-39	DTT - 4228-0202-39
48"	24"	DTT - 4824-0003-39	DTT - 4824-0600-39	DTT - 4824-0230-39	DTT - 4824-0202-39
	28"	DTT - 4828-0003-39	DTT - 4828-0600-39	DTT - 4828-0230-39	DTT - 4828-0202-39



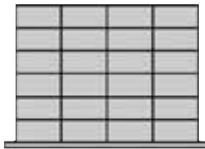
# Storage Drawer Divider Kits



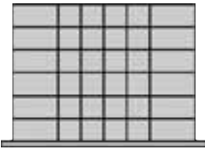
Drawer divider kits will assist in keeping your small parts organized and readily available. We offer four configurations to choose from. Dividers are removeable and can be re-configured to accommodate your particular requirements. Slotted front to rear partitions adjust on 3/4" centers and run the full depth of the drawer. Bin dividers feature an angled top for label placement. Standard color finish is Structural Gray.



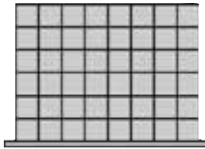
Configuration A  
24 - Openings



Configuration B  
24 - Openings



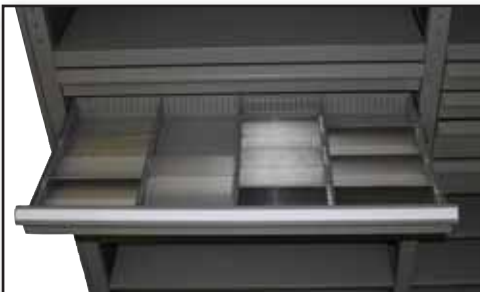
Configuration C  
36 - Openings



Configuration D  
48 - Openings



Divider Kit Detail



Configuration B Shown

## DTT/DTLT Tall Cabinet Drawer Divider Kits

- For 32" w Thru 48" w Drawers
- 24" d and 28" d Depths
- Order One Kit per Drawer
- Dividers Are Removeable
- Special Configurations Available
- Structural Gray Finish

	Drawer Height Code	Divider Set	24" Deep	28" Deep
32" w	50	A	DKT32-243A	DKT32-283A
	50	B	DKT32-243B	DKT32-283B
	50	C	DKT32-243C	DKT32-283C
	50	D	DKT32-243D	DKT32-283D
	75	A	DKT32-244A	DKT32-284A
	75	B	DKT32-244B	DKT32-284B
	75	C	DKT32-244C	DKT32-284C
	75	D	DKT32-244D	DKT32-284D
	100 and Up	A	DKT32-246A	DKT32-286A
	100 and Up	B	DKT32-246B	DKT32-286B
	100 and Up	C	DKT32-246C	DKT32-286C
	100 and Up	D	DKT32-246D	DKT32-286D
36" w	50	A	DKT36-243A	DKT36-283A
	50	B	DKT36-243B	DKT36-283B
	50	C	DKT36-243C	DKT36-283C
	50	D	DKT36-243D	DKT36-283D
	75	A	DKT36-244A	DKT36-284A
	75	B	DKT36-244B	DKT36-284B
	75	C	DKT36-244C	DKT36-284C
	75	D	DKT36-244D	DKT36-284D
	100 and Up	A	DKT36-246A	DKT36-286A
	100 and Up	B	DKT36-246B	DKT36-286B
	100 and Up	C	DKT36-246C	DKT36-286C
	100 and Up	D	DKT36-246D	DKT36-286D
42" w	50	A	DKT42-243A	DKT42-283A
	50	B	DKT42-243B	DKT42-283B
	50	C	DKT42-243C	DKT42-283C
	50	D	DKT42-243D	DKT42-283D
	75	A	DKT42-244A	DKT42-284A
	75	B	DKT42-244B	DKT42-284B
	75	C	DKT42-244C	DKT42-284C
	75	D	DKT42-244D	DKT42-284D
	100 and Up	A	DKT42-246A	DKT42-286A
	100 and Up	B	DKT42-246B	DKT42-286B
	100 and Up	C	DKT42-246C	DKT42-286C
	100 and Up	D	DKT42-246D	DKT42-286D
48" w	50	A	DKT48-243A	DKT48-283A
	50	B	DKT48-243B	DKT48-283B
	50	C	DKT48-243C	DKT48-283C
	50	D	DKT48-243D	DKT48-283D
	75	A	DKT48-244A	DKT48-284A
	75	B	DKT48-244B	DKT48-284B
	75	C	DKT48-244C	DKT48-284C
	75	D	DKT48-244D	DKT48-284D
	100 and Up	A	DKT48-246A	DKT48-286A
	100 and Up	B	DKT48-246B	DKT48-286B
	100 and Up	C	DKT48-246C	DKT48-286C
	100 and Up	D	DKT48-246D	DKT48-286D





# Pedestal and Open Legs

## Leg Pedestals



Leg Pedestal: 3-1/2" wide with 1" flange for mounting to work surface - Recessed 4" h kick riser with heavy-duty floor levelers - No electrical outlets - Available in both desk (28"h) and lab (34"h) heights.

Leg Pedestal with AC: 3-1/2" wide with 1" flange for mounting to work surface - Recessed kick riser with heavy-duty floor levelers - Includes (4) 15 amp - 120V grounded outlets, lighted on/off rocker switch, and 9' power supply cord with standard three prong plug - UL approved components - Available in both desk (28"h) and lab (34"h) heights.

Center Leg Pedestal: For use with corner configurations - 8" x 8" with 1" flange for mounting to work surface - Recessed kick riser with heavy-duty floor levelers - No electrical outlets - Available in both desk (28"h) and lab (34"h) heights.

Sample Part Number: DT-418

Depth	Height	Leg Ped No AC	Leg Ped w/AC	Center Pedestal
18"	DT (28"h) or DTL (34"h)	-- 418	-- 418AC	-- 88
21"		-- 421	-- 421AC	
24"		-- 424	-- 424AC	
28"		-- 428	-- 428AC	

## Individual Bench Legs



### Fixed Height Formed Channel Leg

Formed 14 gauge steel channel leg  
- Floor anchor pad - All welded assembly  
- Available in 28" or 34" heights.

Sample Part Number: DT-B18

Depth	Height	Model #
18"	DT (28"h) or DTL (34"h)	--B18
21"		--B21
24"		--B24
28"		--B28

### Fixed Height "H" Series Leg

Constructed of 3" diameter 16 gauge round tube with 3/4" diameter cross supports - Floor levelers - All welded assembly - Available in 28" or 34" heights.

Sample Part Number: DT-H18

Depth	Height	Model #
18"	DT (28"h) or DTL (34"h)	--H18
21"		--H21
24"		--H24
28"		--H28

### Fixed Height BTHD Series Leg

Constructed of 3" Square 16 gauge tube vertical upright supports - Floor levelers. All welded assembly - Available in 28" or 34" heights.

Sample Part Number: DT-BTHD18

Depth	Height	Model #
18"	DT (28"h) or DTL (34"h)	--BTHD18
21"		--BTHD21
24"		--BTHD24
28"		--BTHD28



# Wall Cabinets

Our versatile Dura-Tech wall cabinets are ideal for storing tools and supplies. Available in a number of sizes and configurations, these cabinets are built to withstand use in the toughest environments. Our cabinets feature all welded construction from 16 and 18 gauge steel and a full face frame with welded seams. GMI incorporates top quality hardware components into all of our Dura-Tech cabinet products to ensure years of trouble free service.

**Standard Features:**

- Concealed 105 Degree Door Hinges.
- Recessed Aluminum Handles.
- Three Point Cylinder Lock Keyed Alike.
- 16 Gauge Steel Adjustable Interior Shelves.
- All Welded Construction.



DTW-1236-3000 Wall Cabinet



Full Width Adjustable Shelves

Recessed hinges are standard. Optional five knuckle institutional grade hinges available. Contact factory for details.



Secure multi point lock mechanism. Cylinder lock keyed alike is standard.



Sturdy all welded steel construction. All face seams are welded and ground smooth.



# Standard Front Wall Cabinets

## In Line Wall Cabinets

	Width	18" Tall	Shelves	24" Tall	Shelves	30" Tall	Shelves
Single Door	12" Deep	12"	DTW - 1212 - 1800	2	DTW - 1212 - 2400	3	DTW - 1212 - 3000
		15"	DTW - 1215 - 1800	2	DTW - 1215 - 2400	3	DTW - 1215 - 3000
		18"	DTW - 1218 - 1800	2	DTW - 1218 - 2400	3	DTW - 1218 - 3000
		21"	DTW - 1221 - 1800	2	DTW - 1221 - 2400	3	DTW - 1221 - 3000
Double Door	12" Deep	24"	DTW - 1224 - 1800	2	DTW - 1224 - 2400	3	DTW - 1224 - 3000
		27"	DTW - 1227 - 1800	2	DTW - 1227 - 2400	3	DTW - 1227 - 3000
		30"	DTW - 1230 - 1800	2	DTW - 1230 - 2400	3	DTW - 1230 - 3000
		32"	DTW - 1232 - 1800	2	DTW - 1232 - 2400	3	DTW - 1232 - 3000
		36"	DTW - 1236 - 1800	2	DTW - 1236 - 2400	3	DTW - 1236 - 3000
Single Door	18" Deep	12"	DTW - 1812 - 1800	2	DTW - 1812 - 2400	3	DTW - 1812 - 3000
		15"	DTW - 1815 - 1800	2	DTW - 1815 - 2400	3	DTW - 1815 - 3000
		18"	DTW - 1818 - 1800	2	DTW - 1818 - 2400	3	DTW - 1818 - 3000
		21"	DTW - 1821 - 1800	2	DTW - 1821 - 2400	3	DTW - 1821 - 3000
Double Door	18" Deep	24"	DTW - 1824 - 1800	2	DTW - 1824 - 2400	3	DTW - 1824 - 3000
		27"	DTW - 1827 - 1800	2	DTW - 1827 - 2400	3	DTW - 1827 - 3000
		30"	DTW - 1830 - 1800	2	DTW - 1830 - 2400	3	DTW - 1830 - 3000
		32"	DTW - 1832 - 1800	2	DTW - 1832 - 2400	3	DTW - 1832 - 3000
		36"	DTW - 1836 - 1800	2	DTW - 1836 - 2400	3	DTW - 1836 - 3000

## Corner Wall Cabinets

	Width	18" Tall	Shelves	24" Tall	Shelves	30" Tall	Shelves
Single Door	12" Deep	24" Along Corner	DTWC - 1224 - 1800	2	DTWC - 1224 - 2400	3	DTWC - 1224 - 3000
Single Door	18" Deep	24" Along Corner	DTWC - 1824 - 1800	2	DTWC - 1824 - 2400	3	DTWC - 1824 - 3000

Wall mounted cabinets are available with (5) knuckle institutional hinges and optional loop door pulls. Please contact factory for details.

Typical corner installation using Dura-Tech base components, hardwood/maple tops, and standard front wall cabinets.



# Clear View Wall Cabinets



Clear View wall cabinets offer the same quality and construction as the standard Dura-Tech wall cabinets. The door fronts are fitted with a 3/16" thick polycarbonate clear panel to allow the cabinet contents to be easily viewed.

The standard cabinet configuration comes with (2) adjustable shelves and three point cylinder style lock keyed alike.

		Width	18" Tall	Shelves	24" Tall	Shelves	30" Tall	Shelves
Single Door	12" Deep	12"	DTW - 1212 - 1800CV	2	DTW - 1212 - 2400CV	3	DTW - 1212 - 3000CV	3
		15"	DTW - 1215 - 1800CV	2	DTW - 1215 - 2400CV	3	DTW - 1215 - 3000CV	3
		18"	DTW - 1218 - 1800CV	2	DTW - 1218 - 2400CV	3	DTW - 1218 - 3000CV	3
		21"	DTW - 1221 - 1800CV	2	DTW - 1221 - 2400CV	3	DTW - 1221 - 3000CV	3
Double Door	12" Deep	24"	DTW - 1224 - 1800CV	2	DTW - 1224 - 2400CV	3	DTW - 1224 - 3000CV	3
		27"	DTW - 1227 - 1800CV	2	DTW - 1227 - 2400CV	3	DTW - 1227 - 3000CV	3
		30"	DTW - 1230 - 1800CV	2	DTW - 1230 - 2400CV	3	DTW - 1230 - 3000CV	3
		33"	DTW - 1233 - 1800CV	2	DTW - 1233 - 2400CV	3	DTW - 1233 - 3000CV	3
		36"	DTW - 1236 - 1800CV	2	DTW - 1236 - 2400CV	3	DTW - 1236 - 3000CV	3
Single Door	18" Deep	12"	DTW - 1812 - 1800CV	2	DTW - 1812 - 2400CV	3	DTW - 1812 - 3000CV	3
		15"	DTW - 1815 - 1800CV	2	DTW - 1815 - 2400CV	3	DTW - 1815 - 3000CV	3
		18"	DTW - 1818 - 1800CV	2	DTW - 1818 - 2400CV	3	DTW - 1818 - 3000CV	3
		21"	DTW - 1821 - 1800CV	2	DTW - 1821 - 2400CV	3	DTW - 1821 - 3000CV	3
Double Door	18" Deep	24"	DTW - 1824 - 1800CV	2	DTW - 1824 - 2400CV	3	DTW - 1824 - 3000CV	3
		27"	DTW - 1827 - 1800CV	2	DTW - 1827 - 2400CV	3	DTW - 1827 - 3000CV	3
		30"	DTW - 1830 - 1800CV	2	DTW - 1830 - 2400CV	3	DTW - 1830 - 3000CV	3
		33"	DTW - 1833 - 1800CV	2	DTW - 1833 - 2400CV	3	DTW - 1833 - 3000CV	3
		36"	DTW - 1836 - 1800CV	2	DTW - 1836 - 2400CV	3	DTW - 1836 - 3000CV	3

## Tool Panel Option

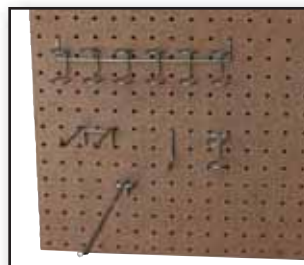
The optional tool panels make storage, retrieval, and inventory of tools and supplies easier. Standard 1/4" fiber pegboard panels are fitted to support rails on the rear of the cabinet interior. Shelves may be used or removed as shown.

Order hook kits separately to configure the layout to fit your application. Tool panel hook kits sold separately.



Tools not Included.

Add (-PB) to above part numbers for tool panel option.



Peg Board Tool Hook Kit

200 piece assorted tool hook kit that includes:  
 50 - small "J" hooks      50 - medium "J" hooks  
 25 - 4" straight hooks      25 - 2" straight hooks  
 20 - single loop hooks      20 - angled hooks  
 05 - loop racks      05 - hook racks

Part #	Description
PEG-200	200 Piece Hook Kit





# Stainless Steel Cabinets

GMI manufactures a complete line of stainless steel cabinets. We utilize the same fabrication and construction methods as our Dura-Tech line of wall and base cabinets. Our stainless cabinets are available in all the standard Dura-Tech cabinet configurations as illustrated on pages 4-7. Please contact a GMI representative for complete details on our stainless steel cabinet line.

### Standard Features:

- Concealed 105 degree door hinges.
- Recessed aluminum handles.
- Cylinder lock keyed alike.
- 16 gauge stainless steel outer shell.
- 18 gauge stainless steel interior components.
- All welded construction.



### Optional Features:

- Five knuckle institutional grade door hinges.
- Chrome loop handles.
- Individually keyed/master keyed doors/drawers.



Shown with Five Knuckle Hinge Option

Standard Recessed Door Hinge.



Optional Chrome Loop Handle.



Optional Five Knuckle Hinge.



# Pre-Engineered Work Stations

We've taken our most popular work bench configurations and made ordering easy. Simply select the base style, length, and height of the workstation that best fits your needs and order with one part number for the complete configuration.

The Dura-Tech series of work stations are a perfect choice for electronics, manufacturing, science, and industrial assembly areas.

Dura-Tech pre-engineered work stations are equipped with the following standard options:

- 30"d hardwood/maple work surfaces.
- 12"d hardwood/maple upper shelves.
- 16"w x 24"d base cabinets.
- 3-1/2"w leg pedestals.
- 16"h powered rear shelf risers.
- 18"h lower modesty panels.
- 29-3/4"h "desk" height stations.
- 34-3/4"h "lab" height stations.
- Full width 4" x 4" wire management tray.
- 3.25" diameter hole grommets in work surface.

For additional accessories please see pages 23 and 79-84.



DT-6GG-Z Work Station



DT-6-GA Work Station

Pre-Engineered work stations are equipped with a 4" x 4" full width wire management tray.



Dura-Tech cabinets feature full extension ball bearing drawer glides and individual drawer locks.



Door bases are equipped with one adjustable shelf and feature heavy duty concealed door hinges.



# Pre-Engineered Work Stations



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Right: R.H. Single Door Base
- Lower Modesty Panel
- Wire Tray
- (1) 3.25" Grommet



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Right: Six Drawer Base
- Lower Modesty Panel
- Wire Tray
- (1) 3.25" Grommet

Part #	Size	Description
DT-5AJ	30"d x 60"w x 29.75"H	5' Desk Height Work Station
DT-6AJ	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7AJ	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8AJ	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-5AJ	30"d x 60"w x 35.75"H	5' Lab Height Work Station
DTL-6AJ	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7AJ	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8AJ	30"d x 96"w x 35.75"H	8' Lab Height Work Station

Part #	Size	Description
DT-5AC	30"d x 60"w x 29.75"H	5' Desk Height Work Station
DT-6AC	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7AC	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8AC	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-5AC	30"d x 60"w x 35.75"H	5' Lab Height Work Station
DTL-6AC	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7AC	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8AC	30"d x 96"w x 35.75"H	8' Lab Height Work Station



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Right: Four Drawer Base
- Lower Modesty Panel
- Wire Tray
- (1) 3.25" Grommet



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Right: Two Drawer Base
- Lower Modesty Panel
- Wire Tray
- (1) 3.25" Grommet

Part #	Size	Description
DT-5AD	30"d x 60"w x 29.75"H	5' Desk Height Work Station
DT-6AD	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7AD	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8AD	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-5AD	30"d x 60"w x 35.75"H	5' Lab Height Work Station
DTL-6AD	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7AD	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8AD	30"d x 96"w x 35.75"H	8' Lab Height Work Station

Part #	Size	Description
DT-5AF	30"d x 60"w x 29.75"H	5' Desk Height Work Station
DT-6AF	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7AF	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8AF	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-5AF	30"d x 60"w x 35.75"H	5' Lab Height Work Station
DTL-6AF	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7AF	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8AF	30"d x 96"w x 35.75"H	8' Lab Height Work Station



# Pre-Engineered Work Stations



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Right: Three Drawer Base
- Lower Modesty Panel
- Wire Tray
- (1) 3.25" Grommet



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Right: Five Drawer Base
- Lower Modesty Panel
- Wire Tray
- (1) 3.25" Grommet

Part #	Size	Description
DT-5AE	30"d x 60"w x 29.75"H	5' Desk Height Work Station
DT-6AE	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7AE	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8AE	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-5AE	30"d x 60"w x 35.75"H	5' Lab Height Work Station
DTL-6AE	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7AE	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8AE	30"d x 96"w x 35.75"H	8' Lab Height Work Station

Part #	Size	Description
DT-5AS	30"d x 60"w x 29.75"H	5' Desk Height Work Station
DT-6AS	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7AS	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8AS	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-5AS	30"d x 60"w x 35.75"H	5' Lab Height Work Station
DTL-6AS	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7AS	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8AS	30"d x 96"w x 35.75"H	8' Lab Height Work Station



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Right: Two Box/File Drawer Base
- Lower Modesty Panel
- Wire Tray
- (1) 3.25" Grommet



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Right: Single Drawer/Door Base
- Lower Modesty Panel
- Wire Tray
- (1) 3.25" Grommet

Part #	Size	Description
DT-5AG	30"d x 60"w x 29.75"H	5' Desk Height Work Station
DT-6AG	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7AG	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8AG	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-5AG	30"d x 60"w x 35.75"H	5' Lab Height Work Station
DTL-6AG	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7AG	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8AG	30"d x 96"w x 35.75"H	8' Lab Height Work Station

Part #	Size	Description
DT-5AK	30"d x 60"w x 29.75"H	5' Desk Height Work Station
DT-6AK	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7AK	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8AK	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-5AK	30"d x 60"w x 35.75"H	5' Lab Height Work Station
DTL-6AK	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7AK	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8AK	30"d x 96"w x 35.75"H	8' Lab Height Work Station





# Pre-Engineered Work Stations



- Top: Solid 1 3/4" Hardwood/Maple
- Left: L.H Single Door Base
- Right: Two Drawer Base
- Lower Modesty Panel
- Wire Tray
- (1) 3.25" Grommet

Part #	Size	Description
DT-6JF	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7JF	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8JF	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-6JF	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7JF	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8JF	30"d x 96"w x 35.75"H	8' Lab Height Work Station



- Top: Solid 1 3/4" Hardwood/Maple
- Left: L.H. Single Door Base
- Right: Single Door Base
- Lower Modesty Panel
- Wire Tray
- (1) 3.25" Grommet

Part #	Size	Description
DT-6JJ	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7JJ	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8JJ	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-6JJ	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7JJ	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8JJ	30"d x 96"w x 35.75"H	8' Lab Height Work Station



- Top: Solid 1 3/4" Hardwood/Maple
- Left: L.H. Single Door Base
- Right: Four Drawer Base
- Lower Modesty Panel
- Wire Tray
- (1) 3.25" Grommet

Part #	Size	Description
DT-6JD	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7JD	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8JD	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-6JD	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7JD	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8JD	30"d x 96"w x 35.75"H	8' Lab Height Work Station



- Top: Solid 1 3/4" Hardwood/Maple
- Left: L.H. Single Door Base
- Right: Six Drawer Base
- Lower Modesty Panel
- Wire Tray
- (1) 3.25" Grommet

Part #	Size	Description
DT-6JC	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7JC	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8JC	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-6JC	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7JC	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8JC	30"d x 96"w x 35.75"H	8' Lab Height Work Station



# Pre-Engineered Work Stations

Dura-Tech Series



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Center: L.H. Single Door Base
- Right: Leg Pedestal
- Lower Modesty Panel
- Wire Tray

Part #	Size	Description
DT-6AJA	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7AJA	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8AJA	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-6AJA	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7AJA	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8AJA	30"d x 96"w x 35.75"H	8' Lab Height Work Station



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Center: Two Drawer Base
- Right: Leg Pedestal
- Lower Modesty Panel
- Wire Tray

Part #	Size	Description
DT-6AFA	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7AFA	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8AFA	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-6AFA	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7AFA	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8AFA	30"d x 96"w x 35.75"H	8' Lab Height Work Station



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Center: Four Drawer Base
- Right: Leg Pedestal
- Lower Modesty Panel
- Wire Tray

Part #	Size	Description
DT-6ADA	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7ADA	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8ADA	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-6ADA	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7ADA	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8ADA	30"d x 96"w x 35.75"H	8' Lab Height Work Station



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Center: Six Drawer Base
- Right: Leg Pedestal
- Lower Modesty Panel
- Wire Tray

Part #	Size	Description
DT-6ACA	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7ACA	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8ACA	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-6ACA	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7ACA	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8ACA	30"d x 96"w x 35.75"H	8' Lab Height Work Station



# Pre-Engineered Work Stations



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Right: R.H. Single Door Base
- Lower Modesty Panel
- Two 16" h Powered Risers
- Shelf: 12" d x 1 3/4" Hardwood/Maple
- Wire Tray
- (1) 3.25" Grommet



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Right: Two Drawer Base
- Lower Modesty Panel
- Two 16" h Powered Risers
- Shelf: 12" d x 1 3/4" Hardwood/Maple
- Wire Tray
- (1) 3.25" Grommet

Part #	Size	Description
DT-5AJ-Z	30"d x 60"w x 29.75"H	5' Desk Height Work Station
DT-6AJ-Z	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7AJ-Z	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8AJ-Z	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-5AJ-Z	30"d x 60"w x 35.75"H	5' Lab Height Work Station
DTL-6AJ-Z	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7AJ-Z	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8AJ-Z	30"d x 96"w x 35.75"H	8' Lab Height Work Station

Part #	Size	Description
DT-5AF-Z	30"d x 60"w x 29.75"H	5' Desk Height Work Station
DT-6AF-Z	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7AF-Z	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8AF-Z	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-5AF-Z	30"d x 60"w x 35.75"H	5' Lab Height Work Station
DTL-6AF-Z	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7AF-Z	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8AF-Z	30"d x 96"w x 35.75"H	8' Lab Height Work Station



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Right: Four Drawer Base
- Lower Modesty Panel
- Two 16" h Powered Risers
- Shelf: 12" d x 1 3/4" Hardwood/Maple
- Wire Tray
- (1) 3.25" Grommet



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Right: Six Drawer Base
- Lower Modesty Panel
- Two 16" h Powered Risers
- Shelf: 12" d x 1 3/4" Hardwood/Maple
- Wire Tray
- (1) 3.25" Grommet

Part #	Size	Description
DT-5AD-Z	30"d x 60"w x 29.75"H	5' Desk Height Work Station
DT-6AD-Z	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7AD-Z	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8AD-Z	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-5AD-Z	30"d x 60"w x 35.75"H	5' Lab Height Work Station
DTL-6AD-Z	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7AD-Z	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8AD-Z	30"d x 96"w x 35.75"H	8' Lab Height Work Station

Part #	Size	Description
DT-5AC-Z	30"d x 60"w x 29.75"H	5' Desk Height Work Station
DT-6AC-Z	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-7AC-Z	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-8AC-Z	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-5AC-Z	30"d x 60"w x 35.75"H	5' Lab Height Work Station
DTL-6AC-Z	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-7AC-Z	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-8AC-Z	30"d x 96"w x 35.75"H	8' Lab Height Work Station



# Pre-Engineered Work Stations



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Center: L.H. Single Door Base
- Right: Leg Pedestal
- Lower Modesty Panel
- Three 16"h Powered Risers
- Shelf: 12"d x 1 3/4" Hardwood/Maple
- Wire Tray

Part #	Size	Description
DT-8AJA-Z	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-9AJA-Z	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-10AJA-Z	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-8AJA-Z	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-9AJA-Z	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-10AJA-Z	30"d x 96"w x 35.75"H	8' Lab Height Work Station



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Center: Two Drawer Base
- Right: Leg Pedestal
- Lower Modesty Panel
- Three 16"h Powered Risers
- Shelf: 12"d x 1 3/4" Hardwood/Maple
- Wire Tray

Part #	Size	Description
DT-8AFA-Z	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-9AFA-Z	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-10AFA-Z	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-8AFA-Z	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-9AFA-Z	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-10AFA-Z	30"d x 96"w x 35.75"H	8' Lab Height Work Station



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Center: Four Drawer Base
- Right: Leg Pedestal
- Lower Modesty Panel
- Three 16"h Powered Risers
- Shelf: 12"d x 1 3/4" Hardwood/Maple
- Wire Tray

Part #	Size	Description
DT-8ADA-Z	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-9ADA-Z	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-10ADA-Z	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-8ADA-Z	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-9ADA-Z	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-10ADA-Z	30"d x 96"w x 35.75"H	8' Lab Height Work Station



- Top: Solid 1 3/4" Hardwood/Maple
- Left: Leg Pedestal
- Center: Six Drawer Base
- Right: Leg Pedestal
- Lower Modesty Panel
- Three 16"h Powered Risers
- Shelf: 12"d x 1 3/4" Hardwood/Maple
- Wire Tray

Part #	Size	Description
DT-8ACA-Z	30"d x 72"w x 29.75"H	6' Desk Height Work Station
DT-9ACA-Z	30"d x 84"w x 29.75"H	7' Desk Height Work Station
DT-10ACA-Z	30"d x 96"w x 29.75"H	8' Desk Height Work Station
DTL-8ACA-Z	30"d x 72"w x 35.75"H	6' Lab Height Work Station
DTL-9ACA-Z	30"d x 84"w x 35.75"H	7' Lab Height Work Station
DTL-10ACA-Z	30"d x 96"w x 35.75"H	8' Lab Height Work Station







### Wire Management Tray

Full length wire management tray - Measuring 4"d x 4"w with access ports front and rear - Works with all Dura-Tech work stations with modesty panels - May require drilled grommet hole in work surface.

Part #	Description
DTWT - 36	36"L Wire Tray
DTWT - 48	48"L Wire Tray
DTWT - 60	60"L Wire Tray
DTWT - 72	72"L Wire Tray
DTWT - 84	84"L Wire Tray
DTWT - 96	96"L Wire Tray



### Lower Modesty Panels

Modesty panels mount between base cabinets or pedestals - Panels measure 15"h - Specify bench configuration when ordering - Special lengths available.

Part #	Description
DTM - 36	36"L Modesty Panel
DTM - 48	48"L Modesty Panel
DTM - 60	60"L Modesty Panel
DTM - 72	72"L Modesty Panel
DTM - 84	84"L Modesty Panel
DTM - 96	96"L Modesty Panel



### Riser Shelf Supports

Supports are 3.5"w - Sold in pairs - Available with optional AC power panel - Panel includes (5) outlet, 120V, 15 amp - lighted on/off switch - 6' cord & plug - Shelf sold separately on page 85.

	Height	Without AC	With AC
10" Deep	12"	DTR-1012	DTR-1012-AC
	16"	DTR-1016	DTR-1016-AC
	18"	DTR-1018	DTR-1018-AC
	24"	DTR-1024	DTR-1024-AC
16" Deep	12"	DTR-1612	DTR-1612-AC
	16"	DTR-1616	DTR-1616-AC
	18"	DTR-1618	DTR-1618-AC
	24"	DTR-1624	DTR-1624-AC



### Trainer Board Drawer Inserts

Trainer Board Inserts - Incorporate trainer board storage into the 150 series Dura-Tech drawers - Manufactured to accommodate most trainer boards - Contact GMI for specific order details.

Part #	Description
DTD-150	Board Storage Inserts for 150 Dwr.



### CPU Racks

Fixed mount CPU rack with Velcro strap - Sturdy 12 gauge steel platform - Adapts easily to most GMI work benches.

Part #	Description
DTCPU-200	Stationary Rack w/Velcro Strap
DTCPU-400	Slide Out/Swivel Rack - Top Mount



### Under Shelf Task Light

Under shelf fluorescent task lighting - 120V, 15 amp - Single tube up to 48" - Available with optional cord and on/off switch.

Length	Light Only	Light Cord/Switch
36"	DTSL-36	DTSLC-36
48"	DTSL-48	DTSLC-48

### Caster Base Kits for Dura-Tech Cabinets

Use caster base frames to create a mobile work bench with the storage arrangement that best fits your requirements. Mix and match base configurations in the widths indicated. Casters are standard 5" diameter. (2) rigid and (2) swivel casters with brake are supplied with each frame. Caster frames take the place of the standard 4" recessed kick riser and will add a total of 4.5" in height to a base Dura-Tech cabinet. (EX: A standard 28" h base would measure 32.5"h including top when mounted on a caster base. Recommended for 28"h and 34"h cabinets only. See page 85 for available work surface options.



	Width	Part #	Description
24" Deep	32"	DTCB-2432-5	24"d x 32"w - Caster Base for 32" Total Cabinet Width
	36"	DTCB-2436-5	24"d x 36"w - Caster Base for 36" Total Cabinet Width
	48"	DTCB-2448-5	24"d x 48"w - Caster Base for 48" Total Cabinet Width
	64"	DTCB-2464-5	24"d x 64"w - Caster Base for 64" Total Cabinet Width
	72"	DTCB-2472-5	24"d x 72"w - Caster Base for 72" Total Cabinet Width
28" Deep	32"	DTCB-2832-5	28"d x 32"w - Caster Base for 32" Total Cabinet Width
	36"	DTCB-2836-5	28"d x 36"w - Caster Base for 36" Total Cabinet Width
	48"	DTCB-2848-5	28"d x 48"w - Caster Base for 48" Total Cabinet Width
	64"	DTCB-2864-5	28"d x 64"w - Caster Base for 64" Total Cabinet Width
	72"	DTCB-2872-5	28"d x 72"w - Caster Base for 72" Total Cabinet Width

See Pages 82-84 for Additional Accessories



# CB-Series Work Benches

Our CB-Series locker bases, cabinets, and work stations are offered in a variety of sizes and work surface configurations. GMI locker bases are constructed of 18 gauge steel and feature all welded construction to withstand use in the shop environment. All locker bases are equipped with spring hinges, number plates, and padlock hasps.

Choose from our pre-configured work benches or use individual base components to build a work station to fit your need.



CBR-1150.L Lockers



CBL-5464-4.M Benches

Locker openings feature spring hinges with padlock hasps. The cabinet shell is one piece all welded construction with a solid top and bottom cap.



Locker doors are provided with number plates. Cabinets can be ordered with a two tone paint scheme at no additional charge.



The optional recessed kick riser base will add 4" to the height of the base cabinets.



# Locker Base Work Stations



### Four Student/12 Narrow Locker Work Bench

Locker size 12" w x 15" h x 21" d - Spring hinges - Number plates - Padlock hasps (Padlocks not included) - Available with either 2 1/4" solid maple or 2" steel top - "V" denotes (4) 7" woodworking vises supplied with station.

Part #	Size	Description
CBL-5464-12.M	54" X 64" x 33.75"h	2-1/4" Maple Top
CBL-5464-12.MV	54" X 64" x 33.75"h	2-1/4" Maple Top w/Vises
CBL-5464-12.S	54" X 64" x 33.50"h	2" Steel Top
CBL-5464-12.SV	54" X 64" x 33.50"h	2" Steel Top w/Vises
FBR-5464	54" x 64" x 1/4"	Fiber Cover For Steel Top



### Four Student/12 Wide Locker Work Bench

Locker size 18" w x 10" h x 21" d - Spring hinges - Number plates - Padlock hasps (Padlocks not included) - Available with either 2-1/4" solid maple or 2" steel top - "V" denotes (4) 7" woodworking vises supplied with station.

Part #	Size	Description
CBL-5464-12A.M	54" X 64" x 33.75"h	2-1/4" Maple Top
CBL-5464-12A.MV	54" X 64" x 33.75"h	2-1/4" Maple Top w/Vises
CBL-5464-12A.S	54" X 64" x 33.50"h	2" Steel Top
CBL-5464-12A.SV	54" X 64" x 33.50"h	2" Steel Top w/Vises
FBR-5464	54" x 64" x 1/4"	Fiber Cover For Steel Top



### Four Student/8 Locker Work Bench

Locker size 18" w x 15" h x 21" d - Spring hinges - Number plates - Padlock hasps (Padlocks not included) - Available with either 2-1/4" solid maple or 2" steel top - "V" denotes (4) 7" woodworking vises supplied with station.

Part #	Size	Description
CBL-5464-8.M	54" X 64" x 33.75"h	2-1/4" Maple Top
CBL-5464-8.MV	54" X 64" x 33.75"h	2-1/4" Maple Top w/Vises
CBL-5464-8.S	54" X 64" x 33.50"h	2" Steel Top
CBL-5464-8.SV	54" X 64" x 33.50"h	2" Steel Top w/Vises
FBR-5464	54" x 64" x 1/4"	Fiber Cover For Steel Top



### Four Student/8 Drawer Work Bench

(4) 36" w x 31" h x 21" d double door base cabinets - Padlock tabs - Drawers mounted on roller bearing glides - Number plates - Available with either 2-1/4" solid maple or 2" steel top - "V" denotes (4) 7" woodworking vises supplied with station.

Part #	Size	Description
CBL-5464-8D.M	54" X 64" x 33.75"h	2-1/4" Maple Top
CBL-5464-8D.MV	54" X 64" x 33.75"h	2-1/4" Maple Top w/Vises
CBL-5464-8D.S	54" X 64" x 33.50"h	2" Steel Top
CBL-5464-8D.SV	54" X 64" x 33.50"h	2" Steel Top w/Vises
FBR-5464	54" x 64" x 1/4"	Fiber Cover For Steel Top



# CB-Series Locker Bases

CB-Series locker base cabinets are available in a variety of configurations for your storage needs. Constructed of 18 gauge steel utilizing all welded construction. Padlock hasps and number plates are standard. Doors are mounted on durable spring hinges.



**Two Door Narrow Locker Base**  
 Overall size: 12" w x 21" d x 31" h  
 - Locker openings 10" w x 21" d x 15" h  
 - Padlock hasp - Number plates - Spring hinges - Cylinder lock knockouts - (locks not included) - Available with optional 4" h base riser.

Part #	Description
CBR-1100.L	Two Door Narrow Base
CBR-1100.L3	(3) Base Cabinet Config.
CB-12CR	4" h Riser Base



**Two Door Wide Locker Base**  
 Overall size: 18" w x 21" d x 31" h  
 - Locker openings 16" w x 21" d x 15" h  
 - Padlock hasp - Number plates - Spring hinges - Cylinder lock knockouts - (locks not included) - Available with optional 4" h base riser.

Part #	Description
CBR-1150.L	Two Door Wide Base
CBR-1150.L3	(3) Base Cabinet Config.
CB-18CR	4" h Riser Base



**Three Door Wide Base**  
 Overall size: 18" w x 21" d x 31" h  
 - Locker openings 16" w x 21" d x 10" h  
 - Padlock hasp - Number plates - Spring hinges - Cylinder lock knockouts - (locks not included) - Available with optional 4" h base riser.

Part #	Description
CBR-1200.L	Three Door Wide Base
CBR-1200.L3	(3) Base Cabinet Config.
CB-18CR	4" h Riser Base

## CB - Base Cabinets

Base cabinets are constructed of 18 gauge steel utilizing all welded construction. Recessed door and drawer pulls. Ball bearing drawer glides with detents in the closed position provide smooth drawer operation. Cabinet doors are mounted on durable recessed hinges. Bases can be used in any combination with work surfaces offered on page 85.



**Single Door Base**  
 Overall size: 18" w x 21" d x 31" h - Cylinder lock knockout - (locks not included) - Available with optional 4" h base riser.

Part #	Description
CB-400.L	LH Single Door Base
CB-400.R	RH Single Door Base
CB-18CR	4" h Riser Base



**Single Drawer/Door Base**  
 Overall size: 18" w x 21" d x 31" h - Drawer measures 14" w x 18" d x 12.5" h - Cylinder lock knockouts - (locks not included) - Available with optional 4" h base riser.

Part #	Description
CB-800	One Drawer/Door Base
CB-18CR	4" h Riser Base



**Two Drawer Base**  
 Overall size: 18" w x 21" d x 31" h - Drawers measure 14" w x 18" d x 12.5" h - Cylinder lock knockouts - (locks not included) - Available with optional 4" h base riser.

Part #	Description
CB-500	Two Drawer Base
CB-18CR	4" h Riser Base





# CB-Series Base Cabinets



### Three Drawer Base

Overall size: 18"w x 21"d x 31"h - Drawers measure 14"w x 18"d x 9.75"h - Cylinder lock knockouts - (locks optional) - Available with optional 4"h base riser.

Part #	Description
CB-700	Three Drawer Base
CB-18CR	4"h Riser Base



### Four Drawer Base

Overall size: 18"w x 21"d x 31"h - Drawers measure 14"w x 18"d x 6.75"h - Cylinder lock knockouts - (locks optional) - Available with optional 4"h base riser.

Part #	Description
CB-600	Four Drawer Base
CB-18CR	4"h Riser Base



### Six Drawer Base

Overall size: 18"w x 21"d x 31"h - Drawers measure 14"w x 18"d x 4.5"h - Cylinder lock knockouts - (locks optional) - Available with optional 4"h base riser.

Part #	Description
CB-900	Six Drawer Base
CB-18CR	4"h Riser Base



### Two Swing Door Base

Overall size: 36"w x 21"d x 31"h - (1) adjustable shelf - Cylinder lock knockouts - (locks optional) - Available with optional 4"h base riser.

Part #	Description
CB-320	Two Door Base
CB-36CR	4"h Riser Base



### Two Sliding Door Base

Overall size: 36"w x 21"d x 31"h - (1) adjustable shelf - Cylinder lock knockouts - (locks optional) - Available with optional 4"h base riser.

Part #	Description
CB-350	Two Sliding Door Base
CB-36CR	4"h Riser Base



### Two Drawer/Two Swing Door Base

Overall size: 36"w x 21"d x 31"h - Drawers measure 15.25"w x 18"d x 6.75"h - (1) adjustable shelf - Cylinder lock knockouts - (locks optional) - Available with optional 4"h base riser.

Part #	Description
CB-360	Two Drawer/Two Door Base
CB-36CR	4"h Riser Base



### Wall Work Bench

60"l x 24"d x 36 3/4"h\* - Six opening locker base - Locker size 16"w x 21"d x 10"h - Spring hinges - Number plates - Padlock hasps (Padlocks not included) - Includes 4" riser base on cabinets - Available with either 1-3/4" solid maple or 2" steel top.

Part #	Size	Description
CBL-1500.M	60"w x 24"d x 36.75"h	1-3/4" Maple Top
CBL-1500.S	60"w x 24"d x 37.00"h	2" Steel Top
FBR-2460	60"w x 24"d x 1/4"	Fiber Cover For Steel Top

\*Overall height with maple top.





# CB-Series Work Benches



### Wall Work Bench

120"l x 24"d x 36.75"h - (2) 36"w x 21"d double door bases - (1) adjustable shelf per cabinet - (1) 36"w x 21"d four drawer base cabinet - Cylinder style locks - Includes 4" riser base on cabinets - Available with either 1-3/4" solid maple or 2" steel top.

Part #	Size	Description
CBL-120-21.M	120"w x 24"d x 36.75"h	1-3/4" Maple Top
CBL-120-21.S	120"w x 24"d x 37.00"h	2" Steel Top
FBR-24120	120"w x 24"d x 0.25"	Fiber Cover For Steel Top



### Wall Work Bench

120"l x 24"d x 36.75"h - (2) 36"w x 21"d double door bases - (1) adjustable shelf per cabinet - (1) 36"w x 21"d six drawer base cabinet - Cylinder style locks - Includes 4" riser base on cabinets - Available with either 1-3/4" solid maple or 2" steel top.

Part #	Size	Description
CBL-120-22.M	120"w x 24"d x 36.75"h	1-3/4" Maple Top
CBL-120-22.S	120"w x 24"d x 37.00"h	2" Steel Top
FBR-24120	120"w x 24"d x 0.25"	Fiber Cover For Steel Top



### Wall Work Bench

120"l x 24"d x 36.75"h - 18 opening locker base - Locker size 12"w x 15"h x 21"d - Spring hinges - Number plates - Padlock hasps (Padlocks not included) - Includes 4" riser base on cabinets - Available with either 1-3/4" solid maple or 2" steel top.

Part #	Size	Description
CBL-120-18.M	120"w x 24"d x 36.75"h	1-3/4" Maple Top
CBL-120-18.S	120"w x 24"d x 37.00"h	2" Steel Top
FBR-24120	120"w x 24"d x 0.25"	Fiber Cover For Steel Top



### Wall Work Bench

120"l x 24"d x 36.75"h - (3) 36"w x 21"d double door bases - Includes 4" riser base on cabinets - Cylinder style locks - (1) adjustable shelf per cabinet - Available with either 1-3/4" solid maple or 2" steel top.

Part #	Size	Description
CBL-120-3.M	120"w x 24"d x 36.75"h	1-3/4" Maple Top
CBL-120-3.S	120"w x 24"d x 37.00"h	2" Steel Top
FBR-24120	120"w x 24"d x 0.25"	Fiber Cover For Steel Top



### Wall Work Bench

120"l x 24"d x 36.75"h - 12 opening locker base - Locker size 16"w x 21"d x 15"h - Spring hinges - Number plates - Padlock hasps (Padlocks not included) - Includes 4" riser base on cabinets - Available with either 1-3/4" solid maple or 2" steel top.

Part #	Size	Description
CBL-120-12.M	120"w x 24"d x 36.75"h	1-3/4" Maple Top
CBL-120-12.S	120"w x 24"d x 37.00"h	2" Steel Top
FBR-24120	120"w x 24"d x 0.25"	Fiber Cover For Steel Top



### Wall Work Bench

120"l x 24"d x 36.75"h - 18 opening locker base - Locker size 16"w x 21"d x 10"h - Spring hinges - Number plates - Padlock hasps (Padlocks not included) - Includes 4" riser base on cabinets - Available with either 1-3/4" solid maple or 2" steel top.

Part #	Size	Description
CBL-120-18-3.M	120"w x 24"d x 36.75"h	1-3/4" Maple Top
CBL-120-18-3.S	120"w x 24"d x 37.00"h	2" Steel Top
FBR-24120	120"w x 24"d x 0.25"	Fiber Cover For Steel Top

\*Overall height with maple top.



# CB-Series Work Benches



### Four Student Double Door Work Bench

(2) 36" w x 31" h x 21" d double door base cabinets - Cylinder style locks - (1) adjustable shelf per cabinet - Available with either 2 1/4" solid maple or 2" steel top - "V" denotes (4) 7" woodworking vises supplied with station.

Part #	Size	Description
CBL-5464-4.M	54" X 64" x 33.75"h	2-1/4" Maple Top
CBL-5464-4.MV	54" X 64" x 33.75"h	2-1/4" Maple Top w/Vises
CBL-5464-4.S	54" X 64" x 33.50"h	2" Steel Top
CBL-5464-4.SV	54" X 64" x 33.50"h	2" Steel Top w/Vises
FBR-5464	54" x 64" x 0.25"	Fiber Cover For Steel Top



### Four Student Open Base Work Bench

Lower steel shelf with leg stringers - Floor anchor pads - Available with either 2 1/4" solid maple or 2" steel top - 36" work surface height - "V" denotes (4) 7" woodworking vises supplied with station.

Part #	Size	Description
CBL-5464-0.M	54" X 64" x 33.75"h	2-1/4" Maple Top
CBL-5464-0.MV	54" X 64" x 33.75"h	2-1/4" Maple Top w/Vises
CBL-5464-0.S	54" X 64" x 33.50"h	2" Steel Top
CBL-5464-0.SV	54" X 64" x 33.50"h	2" Steel Top w/Vises
B-CST5	5" Diameter	Caster Kit
FBR-5464	54" x 64" x 0.25"	Fiber Cover For Steel Top

## CB-Series Bench Accessories



### Swivel Stool

Mounting bracket attaches to a cabinet side - Stool contacts floor when weight is applied - 13" diameter steel seat is pneumatically height adjustable - All welded construction.

Part #	Description
PGS-1300	Cabinet Mounted Stool



### Wood Workers Vice

Solid steel dog in front jaw - Machined toe in jaws provide solid grip - Fits up to 3" deep tops - Continuous action.

Part #	Jaw Size	Description
WV-470-CA	3-1/2" x 7"	Continuous Action Vice
WV-570-CA	3-1/2" x 10"	Continuous Action Vice



### Machinist Vice

Reversible jaws - 360 degree swivel base - Knurled jaw faces - 5-1/2" wide jaws - 6" jaw opening - 3-3/4" throat depth.

Part #	Jaw Size	Description
MV-270-CA	5-1/2" x 6"	Machinist Vice



CBL-5464-4 shown with stool and vise accessories.



### Cylinder Locks

Chrome cylinder locks fit door and drawer configurations and are available keyed alike or KDMK.

Part #	Description
D-LCK-415	Door Lock Keyed Alike
D-LCK-KDMK	Door Lock KDMK
DWR-LCK-415	Drawer Lock Keyed Alike
DWR-LCK-KDMK	Drawer Lock Keyed Alike



### CB-Series Riser Base

Optional base is 4" h - Fastens to underside of cabinet - Includes (4) floor levelers - Recessed 3" from front - Available for 18"w and 36"w cabinets.

Part #	Description
CB-18CR	18"w Cabinet Riser Base
CB-36CR	36"w Cabinet Riser Base



GMI mobile work benches are constructed to meet the tough demands of a high use environment. All welded construction and heavy gauge steel will withstand years of use. Full extension ball bearing drawer glides with capacities up to 400 lbs. Benches are standard with four 5" heavy duty casters and are offered with several different top styles. Available in a variety of configurations to fit most applications.

GMI also offers several mobile work stations for specialty use.



MG-88-108.VAC Mobile Work Station

Mobile benches with vac system feature built in dust collection ports in the work surface.



MG-400.M Mobile Work Bench

Vac system enclosure cabinet allows proper air flow and helps reduce noise.



Full extension drawer glides with capacities up to 400 lbs.





### Two Door Mobile Bench

Overall size - 38" w x 24" d x 34" h - Two locking doors - 5" locking casters - (2) adjustable shelves - Recessed aluminum handles - Keyed cylinder lock - All welded steel construction.

Part #	Description
MG-200.M	Bench w/Hardwood Top
MG-200.STL	Bench w/Steel Top
MG-200.L	Bench w/Laminate Top
MGR-200	Bench w/Robotics Top - See Page 36
MG-200.SHV	Additional Lower Shelf
MG-200.BES	4" h Back and End Rails

### Five Drawer Mobile Bench

Overall size - 38" w x 24" d x 34" h - Five Drawers 32" w x 21" d x 5.25" h - 125 lb full extension drawer glides - Optional drawer glides up to 400 lbs available - Individual cylinder locks keyed alike - All welded steel construction.

Part #	Description
MG-250.M	Bench w/Hardwood Top
MG-250.STL	Bench w/Steel Top
MG-250.L	Bench w/Laminate Top
MGR-250	Bench w/Robotics Top - See Page 36
MG-250.SHV	Additional Lower Shelf
MG-250.BES	4" h Back and End Rails
--.HD	Add To Part Number for 400 Lb Glide Option



### Two Door Mobile Bench w/ Open Tool Storage Panel

Overall size - 60" w x 30" d x 34" h - 36" w base with two locking doors - (1) adjustable shelves - Recessed aluminum handles - Keyed cylinder lock - 20" wide open tool storage panel - 5" locking casters - All welded steel construction.

Part #	Description
MG-300.M	Bench w/Hardwood Top
MG-300.STL	Bench w/Steel Top
MG-300.L	Bench w/Laminate Top
MGR-300	Bench w/Robotics Top - See Page 36
MG-300.SHV	Additional Lower Shelf
MG-300.BES	4" h Back and End Rails



### Mobile Bench with Computer Storage

Overall size - 48" w x 30" d x 34" h - Ideal for small CNC equipment - Keyboard drawer - Vented CPU cabinet - Large storage area can be used for printer - Individual cylinder locks keyed alike - 5" locking casters - All welded steel construction.

Part #	Description
MG-3048.M	Bench w/Hardwood Top
MG-3048.STL	Bench w/Steel Top
MG-3048.L	Bench w/Laminate Top
MGR-3048	Bench w/Robotics Top - See Page 36
MG-3048.SHV	Additional Lower Shelf
MG-3048.BES	4" h Back and End Rails







**Two Drawer/Door Drawer Mobile Bench**

Overall size - 60" w x 30" d x 34" h - (2) 22" w storage drawers - 125 lb full extension drawer glides - Optional drawer glides up to 400 lbs available - Large lower storage compartment with (2) locking doors - Recessed aluminum handles - Individual cylinder locks keyed alike - 5" locking casters - All welded steel construction.

Part #	Description
MG-66.M	Bench w/Hardwood Top
MG-66.STL	Bench w/Steel Top
MG-66.L	Bench w/Laminate Top
MGR-66	Bench w/Robotics Top - See Page 36
MG-66.SHV	Additional Lower Shelf
MG-66.BES	4" h Back and End Rails
___.HD	Add To Part Number for 400 Lb Glide Option



**Three Drawer/Door Drawer Mobile Bench**

Overall size - 75" w x 30" d x 34" h - (3) 22" w storage drawers - 125 lb full extension drawer glides - Optional drawer glides up to 400 lbs available - Large lower storage compartment with (2) locking doors - Recessed aluminum handles - Individual cylinder locks keyed alike - 5" locking casters - All welded steel construction.

Part #	Description
MG-88.M	Bench w/Hardwood Top
MG-88.STL	Bench w/Steel Top
MG-88.L	Bench w/Laminate Top
MGR-88	Bench w/Robotics Top - See Page 36
MG-88.SHV	Additional Lower Shelf
MG-88.BES	4" h Back and End Rails
___.HD	Add To Part Number for 400 Lb Glide Option



**Four Drawer/Door Drawer Mobile Bench**

Overall size - 72" w x 30" d x 34" h - 32" w Four drawer base cabinet - 125 lb full extension drawer glides - Optional drawer glides up to 400 lbs available - 32" w (2) door base cabinet - (1) adjustable shelf - Recessed aluminum handles - Individual cylinder locks keyed alike - 5" locking casters - All welded steel construction.

Part #	Description
MG-400.M	Bench w/Hardwood Top
MG-400.STL	Bench w/Steel Top
MG-400.L	Bench w/Laminate Top
MGR-400	Bench w/Robotics Top - See Page 36
MG-400.SHV	Additional Lower Shelf
MG-400.BES	4" h Back and End Rails
___.HD	Add To Part Number for 400 Lb Glide Option



**Six Drawer/Door Drawer Mobile Bench**

Overall size - 72" w x 30" d x 34" h - 32" w Six drawer base cabinet - 125 lb full extension drawer glides - Optional drawer glides up to 400 lbs available - 32" w (2) door base cabinet - (1) adjustable shelf - Recessed aluminum handles - Individual cylinder locks keyed alike - 5" locking casters - All welded steel construction.

Part #	Description
MG-600.M	Bench w/Hardwood Top
MG-600.STL	Bench w/Steel Top
MG-600.L	Bench w/Laminate Top
MGR-600	Bench w/Robotics Top - See Page 36
MG-600.SHV	Additional Lower Shelf
MG-600.BES	4" h Back and End Rails
___.HD	Add To Part Number for 400 Lb Glide Option







### Single Drawer/Door Drawer Mobile Bench

Overall size - 38" w x 24" d x 34" h - (1) 34" w storage drawers  
 - Large lower storage compartment with (2) locking doors  
 - Recessed aluminum handles - Individual cylinder locks keyed alike - 5" locking casters - All welded steel construction.

Part #	Description
MG-225.M	Bench w/Hardwood Top
MG-225.STL	Bench w/Steel Top
MG-225.L	Bench w/Laminate Top
MGR-225	Bench w/Robotics Top - See Page 36
MG-225.SHV	Additional Lower Shelf
MG-225.BES	4" h Back and End Rails



### One Drawer/Door Drawer Mobile Bench

Overall size - 30" w x 24" d x 38" h - One drawer measures 21.75" w x 20.125" d x 2.50" h - 125 lb full extension drawer glides - Single door lower storage area measures 21.50" w x 23" d x 18.00" h - (1) adjustable shelf - Recessed aluminum handles - Individual cylinder locks keyed alike - 4" locking casters - All welded steel construction.

Part #	Description
MG-100.STL	Bench w/Steel Top
MG-100.SHV	Additional Lower Shelf
MG-100.BES	4" h Back and End Rails



### Two Drawer/Door Drawer Mobile Bench

Overall size - 30" w x 24" d x 38" h - Two drawers measure 21.75" w x 20.125" d x 2.50" h - 125 lb full extension drawer glides - Single door lower storage area measures 21.50" w x 23" d x 14.45" h - (1) adjustable shelf - Recessed aluminum handles - Individual cylinder locks keyed alike - 4" locking casters - All welded steel construction.

Part #	Description
MG-125.STL	Bench w/Steel Top
MG-125.SHV	Additional Lower Shelf
MG-125.BES	4" h Back and End Rails



### Forensic - Finger Print Mobile Bench

Overall size - 60" w x 30" d x 34" h - (1) 30" w double door base cabinet with (1) adjustable shelf - Perforated steel top with enclosed bottom attaches to built in vacuum system - Vac enclosure cabinet with 10hp industrial vac system - 1-1/4" laminate top included for dual use as standard work bench - Recessed aluminum handles - Individual cylinder locks keyed alike - 5" locking casters - All welded steel construction.

Part #	Description
MG-1000.VAC	Bench w/Steel Top and Laminate Top
MG-1000.SHV	Additional Lower Shelf



# MG-VAC Series



Shown with Optional Tools



Enclosed Vac Cabinet



Back View

The perfect work bench for small bench top power tools. Built in dust collection system features a 5 HP vacuum with (3) attachment hoses for equipment hook up. The three full extension upper drawers are ideal for tool and supply storage. The large open storage area below can be used to store tools when not in use. The 72" model has an open shelf for the vacuum while the 96" and 108" models have an enclosed vacuum cabinet. The all welded 14 and 16 gauge steel cabinet will withstand years of use.

### MG-88 Series Features:

- (3) upper drawers measure 22"w x 24"d x 5.5"h.
- 125 lb full extension glides.
- 1-3/4" tops w/ flush mounted vacuum ports.
- All welded 14 and 16 gauge steel.
- Recessed aluminum handles.
- Cylinder locks.
- 5" Heavy duty locking casters.

**Not for use with metal or aluminum operations.**

Part #	Description
MG-88-72-VAC	34"d x 72"w - Exposed Vac Shelf
MG-88-96-VAC	34"d x 96"w - Enclosed Vac Cabinet
MG-88-108-VAC	34"d x 108"w - Enclosed Vac Cabinet

Part #	Description
MG-100.PR	Optional Power Cord Reel with 25' Cord
MG-36.ET	Optional Industrial Power Outlet Strip
MG-88.SHV	Optional Interior Lower Shelf



Back View

This mobile work station features (2) 32"w x 24"d double door bases with (1) adjustable shelf each. Door cabinets have a three point lock mechanism for added security. The dust collection system features a 5 HP vacuum with (3) collection ports mounted into the rear of the work surface. Bench is supplied with (3) attachment hoses for equipment hook up. All MG-320 models have an open shelf and security strap for the vacuum.

### MG-320 Series Features:

- 1-3/4" tops with flush mounted vacuum ports.
- 32" wide storage cabinets.
- All welded 16 gauge steel.
- Recessed aluminum handles.
- Cylinder locks.
- 5" Heavy duty locking casters.

**Not for use with metal or aluminum operations.**

Part #	Description
MG-320-72-VAC	34"d x 72"w - Exposed Vac Shelf
MG-320-96-VAC	34"d x 96"w - Exposed Vac Shelf
MG-320-108-VAC	34"d x 108"w - Exposed Vac Shelf

Part #	Description
MG-100.PR	Optional Power Cord Reel with 25' Cord
MG-36.ET	Optional Industrial Power Outlet Strip
MG-320.SHV	Optional Interior Lower Shelf



# Bench Top Power Tools



**Ryobi 10" Drill Press w/Laser Guide**  
 Chuck up to 1/2"  
 Swing 10"  
 Spindle Travel 2-3/8"  
 Speed 570-3050 RPM  
 Table Size 9-1/4" x 8-3/16"

Part #	Description
RYB-DP102L	10" Drill Press with Laser



**Ryobi 12" Drill Press w/Laser Guide**  
 Chuck up to 1/2"  
 Swing 12"  
 Spindle Travel 2-3/8"  
 Speed 500-3000 RPM  
 Table Size 9-1/4" x 8-3/16"

Part #	Description
RYB-DP121L	12" Drill Press with Laser



**Ryobi 9" Band Saw**  
 Table Size 11-3/4" x 14-3/4"  
 Throat Capacity 9"  
 Max Cutting Ht 3-1/2"  
 Blade Length 59-1/4"  
 Work Light

Part #	Description
RYB-BS903	9" Band Saw



**Ryobi 16" Variable Speed Scroll Saw**  
 Blade Length 5"  
 Throat Depth 16"  
 SPM 400-1600  
 Toolless Blade Change  
 Saw Dust Blower

Part #	Description
RYB-SC164VS	16" Scroll Saw



**Ryobi Router Table w/Router**  
 Peak HP 1.5  
 Collet Size 1/4"  
 Speed 25,000 RPM  
 Table Size 13" x 18"  
 Cast Aluminum Fence

Part #	Description
RYB-R163RTA	Router Table w/Router



**Ryobi 13" Surface Planer**  
 Planing Width 13" Max  
 Planing Height 6" Max  
 Planing Depth 1/8" Max  
 Speed 10,000 RPM  
 FPM 26

Part #	Description
RYB-AP1301	13" Surface Planer



**Ryobi 4" Belt/6" Disc Sander**  
 Belt Size 4" x 36"  
 Disc Size 6"  
 Table Size 8-1/2" x 5- 3/4"  
 Belt SFM 1900  
 Wheel RPM 3450

Part #	Description
RYB-BD4600	4" Belt/6" Disc Sander



**Ryobi 10" Mitre Saw w/Laser**  
 Blade Diameter 10"  
 Blade Arbor 5/8"  
 Max 0 Degree 2" x 12" Cut  
 Max 45 Degree 2" x 8" Cut  
 Motor Speed 5000 RPM

Part #	Description
RYB-TSS100L	Compound Mitre Saw



**Ryobi 8" Bench Grinder**  
 Wheel Diameter 8"  
 Wheel Face 1"  
 Speed 3600 RPM  
 Cord 6'  
 Integrated Light

Part #	Description
RYB-BGH8247	8" Bench Grinder

\* Tool Availability Subject To Change

\* Ryobi is a registered trademark of Ryobi Limited.



# MGR-Robotics/Work Cell Benches

These work stations are perfect for robotics and manufacturing training cell applications. Robotics work stations feature a galvanized steel perforated top to allow the mounting of components in any configuration. Three large slots at the rear of the work surface allow cables to be neatly run underneath. Accessories can be added to accommodate monitor arms, keyboard trays, and power outlets.

Robotics work surfaces can be used with a number of GMI work bench bases and cabinets as well as most of the MG-series mobile work benches.

**MGR-Work Surface Features:**

- 11 Gauge galvanized steel perforated top.
- Large cable access holes.
- Raised work surface with lower cable tray.
- Ideal for robotic and manufacturing simulation and training.
- Available in a variety of sizes.
- Works with all MG-Series mobile work benches.

See Pages 82 - 84 For Accessories



MGR-75 Top Shown on MG-88 Mobile Work Bench With:  
 (1) Optional Keyboard Tray  
 (1) Optional CPU Rack  
 (1) Optional ET-36 Power Apron



Pull Out Keyboard Drawer Option



**Open Robotic Work Bench**

Base constructed from heavy 1-1/2" square tube - Work surface height 34"h - 11 gauge perforated galvanized steel top with (3) large cable slots - 5" locking casters - Fixed 16 gauge steel lower shelf provides 14" clear height - All welded steel construction.

Part #	Description
MGR-3060.G	30"d x 60"w x 40"h - Open Work bench
MGR-3072.G	30"d x 72"w x 40"h - Open Work bench



**Robotic Work Cell Top Assembly**

Upper worksurface is 11 gauge perforated galvanized steel with (3) large cable slots - Perforations are 5/16" x 1-1/2" spaced on 2" centers - Lower section is 14 gauge steel with a 1-1/2" lip up on all four sides - Top assembly will bolt to most GMI work bench bases.

Part #	Description
MGR-60.G	30"d x 60"w x 7"h - Robotics Work Cell Top Assembly
MGR-75.G	30"d x 75"w x 7"h - Robotics Work Cell Top Assembly



# Computer Enclosures

Dura-Tech computer enclosures are designed to provide security and protection for computer terminals on the shop floor. The units are made of 16 and 18 gauge steel all welded construction. Upper cabinet features an adjustable shelf and is large enough to accept most video monitors. Cooling fan pulls filtered air from outside creating positive pressure inside the cabinet to help eliminate contamination of sensitive equipment.

## Features:

- Polycarbonate window in door for monitor viewing.
- Adjustable monitor shelf.
- 120V, 15amp (4) outlet strip in lower cabinet.
- Optional 5" caster base.
- Pull out keyboard/mouse drawer.
- Cylinder style drawer/door locks keyed alike.
- Filtered cooling fan in lower cabinet.
- Power cord pass through in rear of cabinet.
- Available in three height options.



Mobile Work benches

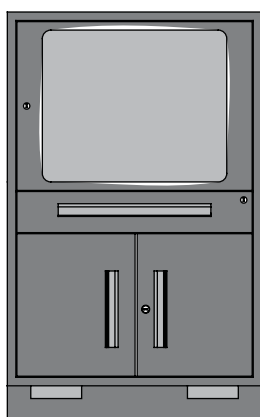
Part #	Description
MGDTC-1000	30w" x 29"d x 48"h - Computer Enclosure
MGDTC-1100	30w" x 29"d x 57"h - Computer Enclosure
MGDTC-1200	30w" x 29"d x 64"h - Computer Enclosure
MGDTC-RB	Optional 5" Riser Base with Fork Lift Pockets - Replaces Casters



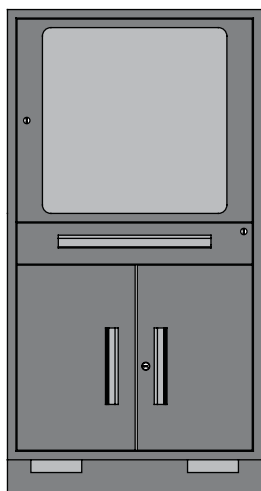
Pull out keyboard/mouse drawer features a sliding tray for additional storage.



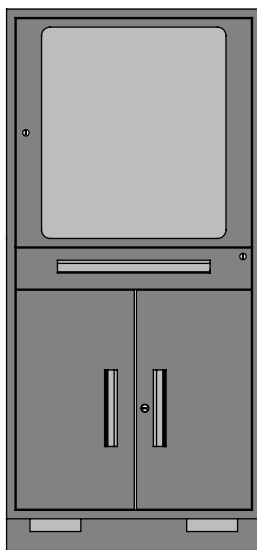
Lower cabinet features a filtered cooling fan and (4) outlet 120V, 15 amp plug strip.



MGDTC-1000



MGDTC-1100



MGDTC-1200

Shown with optional 5" riser base.





# Extreme Duty Mobile Benches



### Two Door Mobile Bench

Overall size - 24"d x 42"h - All welded 12 gauge steel cabinet construction - Two locking doors - Doors are mounted on 3/8" steel pins with brass bushings - Welded hinges - Solid steel handle accepts heavy padlock (not included) - Three point latching system - (2) adjustable shelves are 14 gauge steel with formed edges - 6" locking casters - 7 gauge steel top with 2" lip up on (3) sides.

Part #	Description
EXM-200-36	36"w - Two Door EX Mobile Bench
EXM-200-48	48"w - Two Door EX Mobile Bench



### Clear View Two Door Mobile Bench

Overall size - 24"d x 42"h - All welded 12 gauge steel cabinet construction - Two locking doors - Doors are mounted on 3/8" steel pins with brass bushings - Welded hinges - 3/16" polycarbonate clear panels mounted in doors - Solid steel handle accepts heavy padlock (not included) - Three point latching system - (2) adjustable shelves are 14 gauge steel with formed edges - 6" locking casters - 7 gauge steel top with 2" lip up on (3) sides.

Part #	Description
EXM-200.CV-36	36"w - Two Door Clear View EX Mobile Bench
EXM-200.CV-48	48"w - Two Door Clear View EX Mobile Bench



### Three Drawer Mobile Bench

Overall size - 24"d x 36"h - All welded 12 gauge steel cabinet construction - 36"w bench features (2) 14"w x 6"h drawers - (1) 30.5"w x 6"h drawer - 48"w bench features (2) 20"w x 6"h drawers - (1) 42.5"w x 6"h drawer - 250 lb ball bearing glides - Two locking doors - Doors are mounted on 3/8" steel pins with brass bushings - Welded hinges - Solid steel handle accepts heavy padlock (not included) - Three point latching system - 6" locking casters - 7 gauge steel top with 2" lip up on (3) sides.

Part #	Description
EXM-350-36	36"w - Three Drawer EX Mobile Bench
EXM-350-48	48"w - Three Drawer EX Mobile Bench



### Four Drawer Mobile Bench

Overall size - 24"d x 36"h - All welded 12 gauge steel cabinet construction - 36"w bench features (4) 16"w x 6"h drawers - 48"w bench features (4) 22"w x 6"h drawers - Two locking doors - Doors are mounted on 3/8" steel pins with brass bushings - Welded hinges - Solid steel handle accepts heavy padlock (not included) - Three point latching system - 6" locking casters - 7 gauge steel top with 2" lip up on (3) sides.

Part #	Description
EXM-450-36	36"w - Four Drawer EX Mobile Bench
EXM-450-48	48"w - Four Drawer EX Mobile Bench



# Extreme Duty Mobile Benches



## Five Drawer Mobile Bench

Overall size 24"d x 36"h - All welded 12 gauge steel cabinet construction - 36" w bench features (4) 13" w x 6" h drawers - (1) 30.5" w x 6" h drawer - 48" w bench features (4) 20" w x 6" h drawers - (1) 42.5" w x 6" h drawer - 250 lb ball bearing glides - Two locking doors - Doors are mounted on 3/8" steel pins with brass bushings - Welded hinges - Solid steel handle accepts heavy padlock (not included) - Three point latching system - 6" locking casters - 7 gauge steel top with 2" lip up on (3) sides.

Part #	Description
EXM-550-36	36" w - Five Drawer EX Mobile Bench
EXM-550-48	48" w - Five Drawer EX Mobile Bench



## Drawer/Shelf Maintenance Bench

Overall size - 48" w x 24" d x 36" h - All welded 12 gauge steel cabinet construction - 36" w bench features (6) 14" w x 4" h drawers - 48" w bench features (6) 20" w x 4" h drawers - 250 lb ball bearing glides - Two locking doors - Doors are mounted on 3/8" steel pins with brass bushings - Welded hinges - Solid steel handle accepts heavy padlock (not included) - Three point latching system - (1) adjustable shelf is 14 gauge steel with formed edges - 6" locking casters - 7 gauge steel top with 2" lip up on (3) sides.

Part #	Description
EXM-650-36	36" w - Six Drawer/Shelf EX Mobile Bench
EXM-650-48	48" w - Six Drawer/Shelf EX Mobile Bench



## Maintenance Bench

Overall size - 48" w x 24" d x 36" h - All welded 12 gauge steel cabinet construction - (6) 20" w x 4" h drawers - 250 lb ball bearing glides - Two locking doors - Doors are mounted on 3/8" steel pins with brass bushings - Welded hinges - Solid steel handle accepts heavy padlock (not included) - Three point latching system - (42) Door mounted small plastic bins measure 4.125" h x 7.375" d x 3" h - Bins securely attach to mounting rail - Bins are easily removeable - (2) adjustable shelves are 14 gauge steel with formed edges - 6" locking casters - 7 gauge steel top with 2" lip up on (3) sides.

Part #	Description
EXM-650-36	36" w - Six Drawer/Bin EX Mobile Bench
EXM-650-48	48" w - Six Drawer/Bin EX Mobile Bench



## Maintenance Bench - 12 Drawer

Overall size 24" d x 36" h - All welded 12 gauge steel cabinet construction - (12) 20" w x 4" h drawers - 250 lb ball bearing glides - Two locking doors - Doors are mounted on 3/8" steel pins with brass bushings - Welded hinges - Solid steel handle accepts heavy padlock (not included) - Three point latching system - 6" locking casters - 7 gauge steel top with 2" lip up on (3) sides.

Part #	Description
EXM-700-36	36" w - 12 Drawer EX Mobile Bench
EXM-700-48	48" w - 12 Drawer EX Mobile Bench



## GST-83 Square Heavy Duty Shop Stool

### Features:

- All welded frame construction.
- GST-83 features 1-1/4" x 16 gauge square tube frame.
- Tempered hardboard seat cover.
- Floor glides.
- Standard non adjustable seat height is 26".
- Special heights available.

Model Number	Description
GST-83	26"h Fixed Height Stool
GST-83.1	26"h Fixed Height Stool with Back Rest



GST-83 Heavy Duty Square Stool

GST-83 Stool w/ Back Rest

## GST-100 Heavy Duty Shop Stool

### Features:

- All welded frame construction.
- GST-100 features 1" x 16 gauge round tube frame.
- Available with maple or steel seat.
- Floor glides.
- Standard non adjustable seat height is 26".
- Adjustable height model range is 18" to 27"h.

Model Number	Description
GST-100.M	26"h Fixed Height Stool w/Maple Seat
GST-100.STL	26"h Fixed Height Stool w/Metal Seat
GST-100.M-ADJ	Adjustable Height Stool w/Maple Seat
GST-100.STL-ADJ	Adjustable Height Stool w/Metal Seat



GST-100.M w/Maple Seat

GST-100.STL w/Metal Seat

## GST-200 Angle Shop Stool

### Features:

- All welded frame construction.
- GST-200 features 1" formed angled frame.
- Available with maple or steel seat.
- Floor glides.
- Standard non adjustable seat height is 26".
- Adjustable height model range is 18" to 27"h.

Model Number	Description
GST-200.M	26"h Fixed Height Stool w/Maple Seat
GST-200.STL	26"h Fixed Height Stool w/Metal Seat
GST-200.M-ADJ	Adjustable Height Stool w/Maple Seat
GST-200.STL-ADJ	Adjustable Height Stool w/Metal Seat



GST-200.M w/Maple Seat

## GST-300 Polyurethane Task Stool

### Features:

- 1" Tubular steel frame.
- 14" diameter seat.
- 26" to 31" pneumatic height adjustment.
- Optional back measures 13"w x 5 1/2"h.
- All welded frame.

Model Number	Description
GST-300	Polyurethane Stool - No Back
GST-300-BK	Polyurethane Stool - With Back



GST-300-BK





### Double Door Shop Desk

Steel writing surface with flip up lid and storage below  
 - Large lower storage compartment with (2) locking doors  
 - (1) adjustable interior shelf - 6" h tubular legs with floor anchor pads - Optional leveler foot kit available - Rear organizer shelf with (3) compartments - All welded steel construction.

Part #	Description
CB-1000	48" w x 24" d x 54" h - Double Door Shop Desk
LVL-200	3/8" x 1-1/2" h Rubber Based Leveler Foot (set of 4)



### Shop Desk with Drawers

Steel writing surface - (1) 16" w x 24" d cabinet containing (1) box/ (2) file drawers - (1) personal drawer mounted under work surface - Single pedestal leg - Lower storage shelf  
 - Rear modesty panel - Recessed plastic drawer pulls - Cylinder style drawer locks keyed alike 415A - Rear organizer shelf with (3) compartments - All welded steel construction.

Part #	Description
CB-1200	48" w x 24" d x 54" h - Shop Desk w/Drawer Base



### Open Shop Desk

Open base design with lower storage shelf - Shelf measures 14" d - Formed channel legs constructed from 14 gauge steel - Standard with floor anchor pads - Optional leveler foot kit available - Rear leg stringer - Steel writing surface with flip up lid and storage below - Rear organizer shelf with (3) compartments - All welded steel construction.

Part #	Description
CB-1300	48" w x 24" d x 54" h - Open Base Shop Desk
LVL-200	3/8" x 1-1/2" h Rubber Based Leveler Foot (set of 4)



### Wall Mounted Shop Desk

Designed for secure wall mounted applications - Steel writing surface with flip up lid and storage below - Rear of body and (2) lower support braces for wall mounting - Rear organizer shelf with (3) compartments - All welded steel construction.

Part #	Description
CB-1400	48" w x 24" d x 54" h - Wall Mounted Shop Desk





# Standard Duty Benches

Our standard duty work benches are suitable for use in a variety of applications including assembly, maintenance, production, and instructional training. All work benches are built to withstand heavy use and provide years of service. Standard duty leg assemblies are constructed of 14 gauge formed steel channel. All legs feature all welded construction. Heavy duty 11 gauge steel leg assemblies are available. Floor anchor pads will accept optional leveler feet.



Our BA-Series leg features a galvanized steel base leg insert with height adjustments on 1" centers.



Optional lower shelf features a hemmed rear back stop and a double folded front edge for added strength.



Our BT-Series leg features a tubular steel base with height adjustments on 2" centers. An 1-1/2" diameter floor leveler is standard.







**Fixed height** work benches are suitable for use in a variety of applications including assembly, maintenance, production, and instructional training. The base legs constructed of 14 gauge formed steel channel. Floor anchor pads will accept optional leveler feet. All welded leg assemblies. Leg height is 32-1/2" - Add top thickness for overall height. **Page 44.**



**Adjustable height** work benches are ideal for use in applications requiring a variety of work station heights. Leg bases will adjust a full 8-1/2". Base legs constructed of 14 gauge formed steel channel (optional 11 gauge steel available). Floor anchor pads will accept optional leveler feet. All welded leg assemblies. Leg height is adjustable from 27" to 35-1/2" - Add top thickness for overall height. **Page 45.**



**Tubular base** work benches provide a clean appearance. The stations are constructed from 2" square tube steel. All welded leg assemblies include floor leveler feet. Adjustable height from 27" to 35-1/2" - Add top thickness for overall height. **Page 46.**



# Fixed Height Benches



Work Bench with Stringer

48"w	60"w	72"w	84"w	96"w
B-304S	B-305S	B-306S	B-307S	B-308S
B-364S	B-365S	B-366S	B-367S	B-368S
B-304SF	B-305SF	B-306SF	B-307SF	B-308SF
B-364SF	B-365SF	B-366SF	B-367SF	B-368SF
B-304M	B-305M	B-306M	B-307M	B-308M
B-364M	B-365M	B-366M	B-367M	B-368M
B-304L	B-305L	B-306L	B-307L	B-308L
B-364L	B-365L	B-366L	B-367L	B-368L
B-304E	B-305E	B-306E	B-307E	B-308E
B-364E	B-365E	B-366E	B-367E	B-368E
B-304C	B-305C	B-306C	B-307C	B-308C
B-364C	B-365C	B-366C	B-367C	B-368C



Work Bench with Stringer and Shelf

48"w	60"w	72"w	84"w	96"w
B-304S-1	B-305S-1	B-306S-1	B-307S-1	B-308S-1
B-364S-1	B-365S-1	B-366S-1	B-367S-1	B-368S-1
B-304SF-1	B-305SF-1	B-306SF-1	B-307SF-1	B-308SF-1
B-364SF-1	B-365SF-1	B-366SF-1	B-367SF-1	B-368SF-1
B-304M-1	B-305M-1	B-306M-1	B-307M-1	B-308M-1
B-364M-1	B-365M-1	B-366M-1	B-367M-1	B-368M-1
B-304L-1	B-305L-1	B-306L-1	B-307L-1	B-308L-1
B-364L-1	B-365L-1	B-366L-1	B-367L-1	B-368L-1
B-304E-1	B-305E-1	B-306E-1	B-307E-1	B-308E-1
B-364E-1	B-365E-1	B-366E-1	B-367E-1	B-368E-1
B-304C-1	B-305C-1	B-306C-1	B-307C-1	B-308C-1
B-364C-1	B-365C-1	B-366C-1	B-367C-1	B-368C-1



30" Deep Work Surface
36" Deep Work Surface

Leg height 32-1/2"  
Add top thickness for O.A. height

### Work Surface Type

S	2" Pan Folded 12 Gauge Steel Top	L	1-1/4" Plastic Laminate Top with Spray Applied Edging
SF	2" Pan Folded 12 Gauge Steel Top w/ Fiber Board Cover	LE	1-1/4" ESD Plastic Laminate Top w/ Spray Applied Edging
M	1-3/4" Hardwood/Maple Top	C	2" Thick Composite Wood Top

For 11 Gauge HD Leg Construction Add .HD to the Part Number



Work Bench with Stringer, DT-9 9" Drawer

48"w	60"w	72"w	84"w	96"w
B-304S-2	B-305S-2	B-306S-2	B-307S-2	B-308S-2
B-364S-2	B-365S-2	B-366S-2	B-367S-2	B-368S-2
B-304SF-2	B-305SF-2	B-306SF-2	B-307SF-2	B-308SF-2
B-364SF-2	B-365SF-2	B-366SF-2	B-367SF-2	B-368SF-2
B-304M-2	B-305M-2	B-306M-2	B-307M-2	B-308M-2
B-364M-2	B-365M-2	B-366M-2	B-367M-2	B-368M-2
B-304L-2	B-305L-2	B-306L-2	B-307L-2	B-308L-2
B-364L-2	B-365L-2	B-366L-2	B-367L-2	B-368L-2
B-304E-2	B-305E-2	B-306E-2	B-307E-2	B-308E-2
B-364E-2	B-365E-2	B-366E-2	B-367E-2	B-368E-2
B-304C-2	B-305C-2	B-306C-2	B-307C-2	B-308C-2
B-364C-2	B-365C-2	B-366C-2	B-367C-2	B-368C-2



Work Bench with Stringer and Shelf, DT-9 9" Drawer

48"w	60"w	72"w	84"w	96"w
B-304S-12	B-305S-12	B-306S-12	B-307S-12	B-308S-12
B-364S-12	B-365S-12	B-366S-12	B-367S-12	B-368S-12
B-304SF-12	B-305SF-12	B-306SF-12	B-307SF-12	B-308SF-12
B-364SF-12	B-365SF-12	B-366SF-12	B-367SF-12	B-368SF-12
B-304M-12	B-305M-12	B-306M-12	B-307M-12	B-308M-12
B-364M-12	B-365M-12	B-366M-12	B-367M-12	B-368M-12
B-304L-12	B-305L-12	B-306L-12	B-307L-12	B-308L-12
B-364L-12	B-365L-12	B-366L-12	B-367L-12	B-368L-12
B-304E-12	B-305E-12	B-306E-12	B-307E-12	B-308E-12
B-364E-12	B-365E-12	B-366E-12	B-367E-12	B-368E-12
B-304C-12	B-305C-12	B-306C-12	B-307C-12	B-308C-12
B-364C-12	B-365C-12	B-366C-12	B-367C-12	B-368C-12



# Adjustable Height Benches

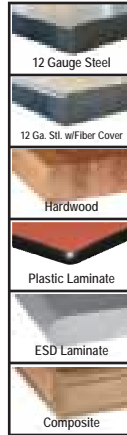


Adj. Work Bench with Stringer



Adj. Work Bench with Stringer and Shelf

48" w	60" w	72" w	84" w	96" w
BA-304S	BA-305S	BA-306S	BA-307S	BA-308S
BA-364S	BA-365S	BA-366S	BA-367S	BA-368S
BA-304SF	BA-305SF	BA-306SF	BA-307SF	BA-308SF
BA-364SF	BA-365SF	BA-366SF	BA-367SF	BA-368SF
BA-304M	BA-305M	BA-306M	BA-307M	BA-308M
BA-364M	BA-365M	BA-366M	BA-367M	BA-368M
BA-304L	BA-305L	BA-306L	BA-307L	BA-308L
BA-364L	BA-365L	BA-366L	BA-367L	BA-368L
BA-304E	BA-305E	BA-306E	BA-307E	BA-308E
BA-364E	BA-365E	BA-366E	BA-367E	BA-368E
BA-304C	BA-305C	BA-306C	BA-307C	BA-308C
BA-364C	BA-365C	BA-366C	BA-367C	BA-368C



48" w	60" w	72" w	84" w	96" w
BA-304S-1	BA-305S-1	BA-306S-1	BA-307S-1	BA-308S-1
BA-364S-1	BA-365S-1	BA-366S-1	BA-367S-1	BA-368S-1
BA-304SF-1	BA-305SF-1	BA-306SF-1	BA-307SF-1	BA-308SF-1
BA-364SF-1	BA-365SF-1	BA-366SF-1	BA-367SF-1	BA-368SF-1
BA-304M-1	BA-305M-1	BA-306M-1	BA-307M-1	BA-308M-1
BA-364M-1	BA-365M-1	BA-366M-1	BA-367M-1	BA-368M-1
BA-304L-1	BA-305L-1	BA-306L-1	BA-307L-1	BA-308L-1
BA-364L-1	BA-365L-1	BA-366L-1	BA-367L-1	BA-368L-1
BA-304E-1	BA-305E-1	BA-306E-1	BA-307E-1	BA-308E-1
BA-364E-1	BA-365E-1	BA-366E-1	BA-367E-1	BA-368E-1
BA-304C-1	BA-305C-1	BA-306C-1	BA-307C-1	BA-308C-1
BA-364C-1	BA-365C-1	BA-366C-1	BA-367C-1	BA-368C-1

30" Deep Work Surface
36" Deep Work Surface

Leg height 27" TO 35 1/2"  
Add top thickness for O.A. height

### Work Surface Type

S	2" Pan Folded 12 Gauge Steel Top	L	1-1/4" Plastic Laminate Top with Spray Applied Edging
SF	2" Pan Folded 12 Gauge Steel Top w/ Fiber Board Cover	LE	1-1/4" ESD Plastic Laminate Top w/ Spray Applied Edging
M	1-3/4" Hardwood/Maple Top	C	2" Thick Composite Wood Top

For 11 Gauge HD Leg Construction Add .HD to the Part Number



Adj. Work Bench with Stringer, DT-9 9" Drawer



Adj. Work Bench with Stringer and Shelf, DT-9 9" Drawer

48" w	60" w	72" w	84" w	96" w
BA-304S-2	BA-305S-2	BA-306S-2	BA-307S-2	BA-308S-2
BA-364S-2	BA-365S-2	BA-366S-2	BA-367S-2	BA-368S-2
BA-304SF-2	BA-305SF-2	BA-306SF-2	BA-307SF-2	BA-308SF-2
BA-364SF-2	BA-365SF-2	BA-366SF-2	BA-367SF-2	BA-368SF-2
BA-304M-2	BA-305M-2	BA-306M-2	BA-307M-2	BA-308M-2
BA-364M-2	BA-365M-2	BA-366M-2	BA-367M-2	BA-368M-2
BA-304L-2	BA-305L-2	BA-306L-2	BA-307L-2	BA-308L-2
BA-364L-2	BA-365L-2	BA-366L-2	BA-367L-2	BA-368L-2
BA-304E-2	BA-305E-2	BA-306E-2	BA-307E-2	BA-308E-2
BA-364E-2	BA-365E-2	BA-366E-2	BA-367E-2	BA-368E-2
BA-304C-2	BA-305C-2	BA-306C-2	BA-307C-2	BA-308C-2
BA-364C-2	BA-365C-2	BA-366C-2	BA-367C-2	BA-368C-2



48" w	60" w	72" w	84" w	96" w
BA-304S-12	BA-305S-12	BA-306S-12	BA-307S-12	BA-308S-12
BA-364S-12	BA-365S-12	BA-366S-12	BA-367S-12	BA-368S-12
BA-304SF-12	BA-305SF-12	BA-306SF-12	BA-307SF-12	BA-308SF-12
BA-364SF-12	BA-365SF-12	BA-366SF-12	BA-367SF-12	BA-368SF-12
BA-304M-12	BA-305M-12	BA-306M-12	BA-307M-12	BA-308M-12
BA-364M-12	BA-365M-12	BA-366M-12	BA-367M-12	BA-368M-12
BA-304L-12	BA-305L-12	BA-306L-12	BA-307L-12	BA-308L-12
BA-364L-12	BA-365L-12	BA-366L-12	BA-367L-12	BA-368L-12
BA-304E-12	BA-305E-12	BA-306E-12	BA-307E-12	BA-308E-12
BA-364E-12	BA-365E-12	BA-366E-12	BA-367E-12	BA-368E-12
BA-304C-12	BA-305C-12	BA-306C-12	BA-307C-12	BA-308C-12
BA-364C-12	BA-365C-12	BA-366C-12	BA-367C-12	BA-368C-12



# Tubular Steel Benches



Adj. Work Bench with Stringer

48" w	60" w	72" w	84" w	96" w
BT-304S	BT-305S	BT-306S	BT-307S	BT-308S
BT-364S	BT-365S	BT-366S	BT-367S	BT-368S
BT-304SF	BT-305SF	BT-306SF	BT-307SF	BT-308SF
BT-364SF	BT-365SF	BT-366SF	BT-367SF	BT-368SF
BT-304M	BT-305M	BT-306M	BT-307M	BT-308M
BT-364M	BT-365M	BT-366M	BT-367M	BT-368M
BT-304L	BT-305L	BT-306L	BT-307L	BT-308L
BT-364L	BT-365L	BT-366L	BT-367L	BT-368L
BT-304E	BT-305E	BT-306E	BT-307E	BT-308E
BT-364E	BT-365E	BT-366E	BT-367E	BT-368E
BT-304C	BT-305C	BT-306C	BT-307C	BT-308C
BT-364C	BT-365C	BT-366C	BT-367C	BT-368C



Adj. Work Bench with Stringer and Shelf

48" w	60" w	72" w	84" w	96" w
BT-304S-1	BT-305S-1	BT-306S-1	BT-307S-1	BT-308S-1
BT-364S-1	BT-365S-1	BT-366S-1	BT-367S-1	BT-368S-1
BT-304SF-1	BT-305SF-1	BT-306SF-1	BT-307SF-1	BT-308SF-1
BT-364SF-1	BT-365SF-1	BT-366SF-1	BT-367SF-1	BT-368SF-1
BT-304M-1	BT-305M-1	BT-306M-1	BT-307M-1	BT-308M-1
BT-364M-1	BT-365M-1	BT-366M-1	BT-367M-1	BT-368M-1
BT-304L-1	BT-305L-1	BT-306L-1	BT-307L-1	BT-308L-1
BT-364L-1	BT-365L-1	BT-366L-1	BT-367L-1	BT-368L-1
BT-304E-1	BT-305E-1	BT-306E-1	BT-307E-1	BT-308E-1
BT-364E-1	BT-365E-1	BT-366E-1	BT-367E-1	BT-368E-1
BT-304C-1	BT-305C-1	BT-306C-1	BT-307C-1	BT-308C-1
BT-364C-1	BT-365C-1	BT-366C-1	BT-367C-1	BT-368C-1

30" Deep Work Surface
36" Deep Work Surface

Leg height 27" TO 35-1/2"  
Add top thickness for O.A. height

Work Surface Type

S	2" Pan Folded 12 Gauge Steel Top	L	1-1/4" Plastic Laminate Top with Spray Applied Edging
SF	2" Pan Folded 12 Gauge Steel Top w/ Fiber Board Cover	LE	1-1/4" ESD Plastic Laminate Top w/ Spray Applied Edging
M	1-3/4" Hardwood/Maple Top	C	2" Thick Composite Wood Top

For 11 Gauge HD Leg Construction Add .HD to the Part Number



Adj. Work Bench with Stringer, DT-9 9" Drawer

48" w	60" w	72" w	84" w	96" w
BT-304S-2	BT-305S-2	BT-306S-2	BT-307S-2	BT-308S-2
BT-364S-2	BT-365S-2	BT-366S-2	BT-367S-2	BT-368S-2
BT-304SF-2	BT-305SF-2	BT-306SF-2	BT-307SF-2	BT-308SF-2
BT-364SF-2	BT-365SF-2	BT-366SF-2	BT-367SF-2	BT-368SF-2
BT-304M-2	BT-305M-2	BT-306M-2	BT-307M-2	BT-308M-2
BT-364M-2	BT-365M-2	BT-366M-2	BT-367M-2	BT-368M-2
BT-304L-2	BT-305L-2	BT-306L-2	BT-307L-2	BT-308L-2
BT-364L-2	BT-365L-2	BT-366L-2	BT-367L-2	BT-368L-2
BT-304E-2	BT-305E-2	BT-306E-2	BT-307E-2	BT-308E-2
BT-364E-2	BT-365E-2	BT-366E-2	BT-367E-2	BT-368E-2
BT-304C-2	BT-305C-2	BT-306C-2	BT-307C-2	BT-308C-2
BT-364C-2	BT-365C-2	BT-366C-2	BT-367C-2	BT-368C-2



Adj. Work Bench with Stringer and Shelf, DT-9 9" Drawer

48" w	60" w	72" w	84" w	96" w
BT-304S-12	BT-305S-12	BT-306S-12	BT-307S-12	BT-308S-12
BT-364S-12	BT-365S-12	BT-366S-12	BT-367S-12	BT-368S-12
BT-304SF-12	BT-305SF-12	BT-306SF-12	BT-307SF-12	BT-308SF-12
BT-364SF-12	BT-365SF-12	BT-366SF-12	BT-367SF-12	BT-368SF-12
BT-304M-12	BT-305M-12	BT-306M-12	BT-307M-12	BT-308M-12
BT-364M-12	BT-365M-12	BT-366M-12	BT-367M-12	BT-368M-12
BT-304L-12	BT-305L-12	BT-306L-12	BT-307L-12	BT-308L-12
BT-364L-12	BT-365L-12	BT-366L-12	BT-367L-12	BT-368L-12
BT-304E-12	BT-305E-12	BT-306E-12	BT-307E-12	BT-308E-12
BT-364E-12	BT-365E-12	BT-366E-12	BT-367E-12	BT-368E-12
BT-304C-12	BT-305C-12	BT-306C-12	BT-307C-12	BT-308C-12
BT-364C-12	BT-365C-12	BT-366C-12	BT-367C-12	BT-368C-12





**Height Adjustable Formed Channel Leg**  
Formed 14 gauge steel channel leg with galvanized adjustable leg insert - All welded assembly - Height adjusts from 27" to 35-1/2" on 1" centers.

For 24"d Tops	For 30"d Tops	For 36"d Tops
BAL-24	BAL-30	BAL-36



**Steel Riser Shelf**  
Assembly measures 16"H x 14"D - Solid 16 gauge steel - Includes riser uprights and metal shelf - 2" high rear back stop.

Part #	Description
BRS-16-48	48" w x 10" d x 16" h Riser Shelf
BRS-16-60	60" w x 10" d x 16" h Riser Shelf
BRS-16-72	72" w x 10" d x 16" h Riser Shelf
BRS-16-84	84" w x 10" d x 16" h Riser Shelf
BRS-16-96	96" w x 10" d x 16" h Riser Shelf



**Fixed Height Riser Shelf Supports**  
Constructed from formed 14 gauge steel 12" h uprights - Riser kit includes (2) supports and rear stringer - Designed for 12" d shelf - Shelf sold separately - See page 85.

Part #	Description
BFR-12-48	48" w x 10" d x 18" h Riser Kit
BFR-12-60	60" w x 10" d x 18" h Riser Kit
BFR-12-72	72" w x 10" d x 18" h Riser Kit
BFR-12-84	84" w x 10" d x 18" h Riser Kit
BFR-12-96	96" w x 10" d x 18" h Riser Kit



**Fixed Height Formed Channel Leg**  
Formed 14 gauge steel channel leg - All welded assembly - Height 32-1/2".

For 24"d Tops	For 30"d Tops	For 36"d Tops
BL-24	BL-30	BL-36



**Steel Lower Shelf**  
Assembly measures 14" deep and is constructed from 16 gauge steel - 2" h rear back support - Fits all formed channel steel legs.

Part #	Description
BLS-48	Fits 48" w Bench - Lower Shelf
BLS-60	Fits 60" w Bench - Lower Shelf
BLS-72	Fits 72" w Bench - Lower Shelf
BLS-84	Fits 84" w Bench - Lower Shelf
BLS-96	Fits 96" w Bench - Lower Shelf



**Caster Option**  
Add casters to your B-Series work stations - Caster kits come with (2) 5" rigid and (2) 5" swivel w/brake - Casters are rated for 300 lbs per wheel - Optional caster kits must be ordered with workstations.

B-Fixed Ht	BA-ADJ Ht	BT-ADJ Ht
B-CST-5	BA-CST-5	BT-CST-5



**Adjustable Height Tubular Steel Leg**  
2" x 14 gauge steel tubing leg - All welded assembly - Height adjusts from 27" to 35-1/2" on 1" centers.

For 24"d Tops	For 30"d Tops	For 36"d Tops
BT-24	BT-30	BT-36



**Leg Stringer**  
Constructed from 14 gauge steel - 4" h stringer back support bolts to leg base - Fits all steel legs.

Part #	Description
BS-48	Fits 48" w Bench - Stringer
BS-60	Fits 60" w Bench - Stringer
BS-72	Fits 72" w Bench - Stringer
BS-84	Fits 84" w Bench - Stringer
BS-96	Fits 96" w Bench - Stringer



DTP-9PL 9" Drawer Shown

**Storage Drawers**  
Individual storage drawers are available in three height options - Drawer features ball bearing 125 lb glides - Plastic recessed handle - Padlock hasp - Drawers are 16" w x 20" d.

6" h Drawer	9" h Drawer	12" h Drawer
DTP-6PL	DTP-9PL	DTP-12PL

See Pages 82-84 for Additional Accessories







### Work Station With Front Power Apron

Open base constructed of 14 gauge steel - Adjustable height leg base from 27" to 35-1/2" - Rear lower leg stringer - 1-3/4" hardwood maple top - (1) power apron with (7) 110V outlets - Lighted on/off switch - 6' cord and plug.

24"d	Size
GP-625	24"d x 60"w Hardwood Top
GP-626	24"d x 72"w Hardwood Top
GP-627	24"d x 84"w Hardwood Top
GP-628	24"d x 96"w Hardwood Top

30"d	Size
GP-635	24"d x 60"w Hardwood Top
GP-636	24"d x 72"w Hardwood Top
GP-637	24"d x 84"w Hardwood Top
GP-638	24"d x 96"w Hardwood Top

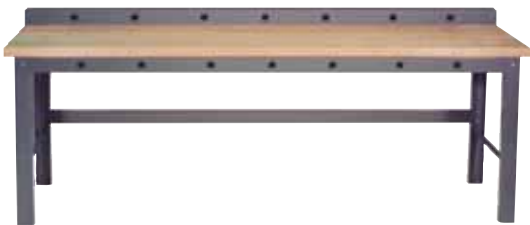


### Work Station With Rear Power Apron

Open base constructed of 14 gauge steel - Adjustable height leg base from 27" to 35-1/2" - Rear lower leg stringer - 1-3/4" hardwood maple top - (1) power apron with (7) 110V outlets - Lighted on/off switch - 6' cord and plug.

24"d	Size
GP-725	24"d x 60"w Hardwood Top
GP-726	24"d x 72"w Hardwood Top
GP-727	24"d x 84"w Hardwood Top
GP-728	24"d x 96"w Hardwood Top

30"d	Size
GP-735	24"d x 60"w Hardwood Top
GP-736	24"d x 72"w Hardwood Top
GP-737	24"d x 84"w Hardwood Top
GP-738	24"d x 96"w Hardwood Top



### Work Station With Front and Rear Power Aprons

Open base constructed of 14 gauge steel - Adjustable height leg base from 27" to 35-1/2" - Rear lower leg stringer - 1-3/4" hardwood maple top - (2) power aprons with (7) 110V outlets - Lighted on/off switch - 6' cord and plug.

24"d	Size
GP-825	24"d x 60"w Hardwood Top
GP-826	24"d x 72"w Hardwood Top
GP-827	24"d x 84"w Hardwood Top
GP-828	24"d x 96"w Hardwood Top

30"d	Size
GP-835	24"d x 60"w Hardwood Top
GP-836	24"d x 72"w Hardwood Top
GP-837	24"d x 84"w Hardwood Top
GP-838	24"d x 96"w Hardwood Top



### Work Station With Riser Shelf

Open base constructed of 14 gauge steel - Adjustable height leg base from 27" to 35-1/2" - Rear lower leg stringer - 1-3/4" hardwood maple top - (2) power aprons with (7) 120V/15 amp outlets - Lighted on/off switch - 6' cords with plug - 12"h x 12"d rear riser with 1-3/4" hardwood maple shelf.

24"d	Size
GP-925	24"d x 60"w Hardwood Top
GP-926	24"d x 72"w Hardwood Top
GP-927	24"d x 84"w Hardwood Top
GP-928	24"d x 96"w Hardwood Top

30"d	Size
GP-935	24"d x 60"w Hardwood Top
GP-936	24"d x 72"w Hardwood Top
GP-937	24"d x 84"w Hardwood Top
GP-938	24"d x 96"w Hardwood Top



## Tear Down Cart

Portable carts for work where oil and fluids can be a problem - All welded construction of heavy gauge steel - Perforated galvanized steel work surface with lower drain pan. Lower shelf has a 1-1/2" lip with a 2 gallon oil/fluid container. Optional 2" high back and end stops around work surface. (2) rigid and (2) swivel locking 5" heavy duty casters. 1500 lb capacity.

Part #	Size
SC-2436-TD	24"d x 36"w Perforated Top
SC-2442-TD	24"d x 42"w Perforated Top
SC-2448-TD	24"d x 48"w Perforated Top
SC-2460-TD	24"d x 60"w Perforated Top

Add .SS to cart for optional back and end stops.



## Tool Holder Cart

Store and transport CNC tools safely with our GMCR series tool holder carts - Available in both single and double sided configurations - Shelf positions are adjustable on 2" centers - Shelf supports can be positioned at 90 degrees or slanted down at a 15 degree angle - Heavy duty 5" casters mounted to reinforced rails under base - Two rubber comfort pull handles - Tool holders can be mixed and matched to accommodate a variety of tool sizes.

### Features:

- Shelf holders to accommodate most style tools.
- Available in both single and dual sided carts.
- Two position shelf mounting option.
- Sturdy all welded steel construction.
- Heavy duty 5" caster base
- Comfort grip handles.
- Large lower tray

Specify Tool Type and Quantity Each When Ordering.



Shelves can be positioned either flat or at a 15 degree down angle.

### Available Tool Holders:

- 30 Taper
- 40 Taper
- 50 Taper
- HSK-100A
- C5
- 35 Taper
- 45 Taper
- HSK-63A
- C4
- C6

### How To Order:

- 1: Determine style of cart. Single or double.
  - 2: Choose type(s) of holders for shelf.
  - 3: Order (3) shelf assemblies per side.
- EX: (1) GMCR-2460-S (*Single Sided Rack*)  
(3) GMCR-SHL-HSK100A (*Shelves*)



Dual Sided Cart

Part #	Description
GMCR-2460-S	60"w x 24"d x 54"h Single Sided Tooling Cart Frame
GMCR-2460-D	60"w x 42"d x 54"h Double Sided Tooling Cart Frame
GMCR - SHL_	Shelf Assembly - Add Holder Designation When Ordering

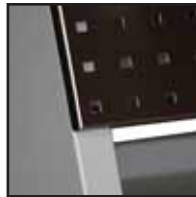


## GMTP-Tool Panels/Carts

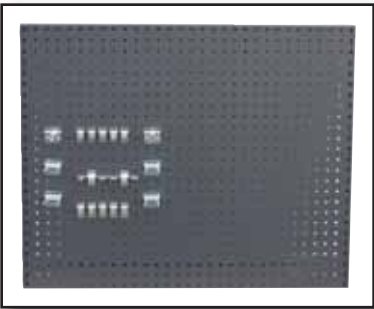


GMTP-1836 Panels shown with "A" frame assembly on SC-Cart

Tooling carts provide a great way to store tools at the ready near your work or assembly area. Panel "A" frames attach to most GMI SC-Series carts. Tool panels are available in a variety of sizes and in both finished metal or stainless steel. Panels have .375" square holes on 1.5" centers and accommodate most tool holders designed for square holes on 1.5" centers. Standard color is structural gray. Special sizes and colors available.



Tool Board Detail



## Wall Mounted Tool Panels

Tool panels are available in a variety of sizes and in both finished metal or stainless steel. Panels have .375" square holes on 1.5" centers and accommodate most tool holders designed for square holes on 1.5" centers. Standard color is structural gray. Special sizes and colors available.

## See Page 59 for Tool Hooks

Part #	Description
GMTP-1818	18"w x 18"h Tool Panel
GMTP-1830	30"w x 18"h Tool Panel
GMTP-1836	36"w x 18"h Tool Panel
GMTP-1848	48"w x 18"h Tool Panel
GMTP-3636	36"w x 36"l Wall Mounted Tool Panel
GMTP-4848	48"w x 48"l Wall Mounted Tool Panel
GMTP-4860	48"w x 60"l Wall Mounted Tool Panel
GM-18-AF	"A" Frame For 18"h Panels
Add .SS	For Stainless Steel Panels

## General Service/Utility Carts



Service Cart



Low Profile Cart

General Purpose Utility Cart - 11 gauge steel uprights - 11 gauge steel shelves - Welded construction - Carts have 1-1/2" h retainer edges on shelves - (2) rigid and (2) swivel locking 5" heavy duty casters - 1500 lb capacity. Available in a 2, 3, 4, and 5 shelf configuration.

	Width	(2) Shelf Cart - 36"h	(3) Shelf Cart - 36"h	(4) Shelf Cart - 60"h	(5) Shelf Cart - 69"h
24" Deep	36"	SC-2436-2	SC-2436-3	SC-2436-4	SC-2436-5
	42"	SC-2442-2	SC-2442-3	SC-2442-4	SC-2442-5
	48"	SC-2448-2	SC-2448-3	SC-2448-4	SC-2448-5
	60"	SC-2460-2	SC-2460-3	SC-2460-4	SC-2460-5

Low Profile Utility Cart - 11 gauge steel uprights - 11 gauge steel shelves - Welded construction - Carts have 1-1/2" h retainer edges on shelves - (2) rigid and (2) swivel locking 5" heavy duty casters - 28" top shelf height - Handle is 10" above top shelf - 1500 lb capacity.

	Width	Part Number	Description
24" Deep	36"	SC-2436-L	Low Profile Cart
	42"	SC-2442-L	Low Profile Cart
	48"	SC-2448-L	Low Profile Cart
	60"	SC-2460-L	Low Profile Cart



## SEC-600 Series Sport Equipment Cart

Sports gear storage cart is constructed from 16 gauge furniture grade steel - Steel exterior components feature all welded construction - Open design for easy access - (1) full width uniform hanger bar - (3) fixed shelves - Durable 5" heavy duty casters with Polyurethane wheel over aluminum hub - (4) rubber corner protectors on outside edges - (2) push handles on exterior.

Part #	Description
SEC-600-48	48"W x 24"d x 66"h - Open Sports Equipment Cart
SEC-600-60	60"W x 24"d x 66"h - Open Sports Equipment Cart
SEC-600-72	72"W x 24"d x 66"h - Open Sports Equipment Cart



## SEC-784 Series Mobile Sport Equipment Cabinet

Sports gear storage cabinet is constructed from 16 gauge furniture grade steel - Steel exterior components feature all welded construction - Vented double doors mounted on (3) welded hinge assemblies - Rubber door pulls - Interior features (1) full width uniform hanger bar - Pad lock door latch - (4) rubber corner protectors on outside edges - (2) push handles on exterior - 5" heavy duty casters - (2) rigid and (2) swivel with brake - Polyurethane wheel over aluminum hub - Available in two standard sizes.

Part #	Description
SEC-784-48	48"W x 24"d x 66"h - Vented Sports Equipment Cabinet
SEC-784-60	60"W x 24"d x 66"h - Vented Sports Equipment Cabinet



## SESL-500 Sports Gear Storage Locker

Securely store expensive sports equipment in our sports gear locker - Storage locker is constructed from 16 and 18 gauge furniture grade steel - (5) fixed shelves - Steel exterior components feature all welded construction - Secure locking door with handle - Sturdy welded door hinges - Handle accepts standard padlock - Solid back panel - Wire mesh front and sides - Durable polyurethane finish - Available in several sizes.

Part #	Description
SESL-500-18	18"W x 24"d x 72"h Sports Locker
SESL-500-24	24"W x 24"d x 72"h Sports Locker
SESL-500-30	30"W x 24"d x 72"h Sports Locker



Secure locking handle accepts standard padlock.





# WC-Series Cabinets

The WC-Series is our premium duty tall storage cabinet. Built with quality and longevity in mind, these storage cabinets feature a full 2" face frame and all welded 16 gauge steel construction. Doors are equipped with recessed aluminum handles and a three point lock for security. Doors mounted on heavy duty concealed hinges with a 105 degree door swing. Cabinet bases have a 4" h recessed riser and include heavy duty leveler feet with rubber pads. Cabinets are available in a variety of sizes and interior configurations. Our cabinets will provide years of use in commercial environments.



Cabinet doors feature heavy duty overlay hinges with detents in the closed position.



Cabinet interiors have full length adjustable shelf supports. Shelves are rated to 400 lbs.



All welded face frame with corners ground smooth. A recessed 4" h recessed riser with leveler feet is standard.





# WC-Series Cabinets



### Door Options



Available with vented door front option. Add "V" to part number listed in the part # chart below.

(Sample Pt #) WC3-3642V



Available with Clear View door front option. Add "C" to part number listed in the part # chart below.

(Sample Pt #) WC3-3642C



### General Storage

Double Door Storage Cabinet - All welded 16 gauge steel construction - (4) Adjustable shelves - Recessed aluminum handles - Three point locking mechanism with cylinder lock keyed alike - Recessed 4" kick riser - Floor levelers - Standard with solid doors - Available in Clear View and Vented door options.

O.A.H	Cab Ht.	24"w	36"w	48"w	60"w	Shelf #
42"	38"	WC3-2442_	WC3-3642_	WC3-4842_	WC3-6042_	3
60"	56"	WC3-2460_	WC3-3660_	WC3-4860_	WC3-6060_	4
72"	68"	WC3-2472_	WC3-3672_	WC3-4872_	WC3-6072_	4
84"	80"	WC3-2484_	WC3-3684_	WC3-4884_	WC3-6084_	4
Extra Shelf		WC-24S	WC-36S	WC-48S	WC-60S	

### Wardrobe Cabinet

Double Door Wardrobe Cabinet - All welded 16 gauge steel construction - (4) 1/2 width adjustable shelves - 1/2 width clothes hanger rod - Recessed aluminum handles - Three point locking mechanism with cylinder lock keyed alike - Recessed 4" kick riser - Floor levelers - Standard with solid doors - Available in Clear View and Vented door options.

O.A.H	Cab Ht.	24"w	36"w	48"w	60"w	Shelf #
42"	38"	WC4-2442_	WC4-3642_	WC4-4842_	WC4-6042_	3
60"	56"	WC4-2460_	WC4-3660_	WC4-4860_	WC4-6060_	4
72"	68"	WC4-2472_	WC4-3672_	WC4-4872_	WC4-6072_	4
84"	80"	WC4-2484_	WC4-3684_	WC4-4884_	WC4-6084_	4
Extra Shelf		WC-24S5	WC-36S5	WC-48S5	WC-60S5	



### Door Options



Available with vented door front option. Add "V" to part number listed in the part # chart below.

(Sample Pt #) WC3-3642V



Available with Clear View door front option. Add "C" to part number listed in the part # chart below.

(Sample Pt #) WC3-3642C



### Wardrobe Storage Fixed Upper Shelf

Double Door Wardrobe Cabinet - All welded 16 gauge steel construction - (1) fixed full width upper shelf - (3) 1/2 width adjustable shelves - 1/2 width clothes hanger rod - Recessed aluminum handles - Three point locking mechanism with cylinder lock keyed alike - Recessed 4" kick riser - Floor levelers - Standard with solid doors - Available in Clear View and Vented door options.

O.A.H	Cab Ht.	24"w	36"w	48"w	60"w	Shelf #
60"	56"	WC5-2460_	WC5-3660_	WC5-4860_	WC5-6060_	4
72"	68"	WC5-2472_	WC5-3672_	WC5-4872_	WC5-6072_	4
84"	80"	WC5-2484_	WC5-3684_	WC5-4884_	WC5-6084_	4
Extra Shelf		WC-24S5	WC-36S5	WC-48S5	WC-60S5	

### Wardrobe Storage Fixed Lower Shelf

Double Door Wardrobe Cabinet - All welded 16 gauge steel construction - (1) fixed full width lower shelf - 1/2 width adjustable shelves - (3) 1/2 width clothes hanger rod - Recessed aluminum handles - Three point locking mechanism with cylinder lock keyed alike - Recessed 4" kick riser - Floor levelers - Standard with solid doors - Available in Clear View and Vented door options.

O.A.H	Cab Ht.	24"w	36"w	48"w	60"w	Shelf #
60"	56"	WC6-2460_	WC6-3660_	WC6-4860_	WC6-6060_	4
72"	68"	WC6-2472_	WC6-3672_	WC6-4872_	WC6-6072_	4
84"	80"	WC6-2484_	WC6-3684_	WC6-4884_	WC6-6084_	4
Extra Shelf		WC-24S5	WC-36S5	WC-48S5	WC-60S5	



# Extreme Duty Cabinets

Storage Cabinets



Extreme duty storage cabinets are manufactured to meet the demanding requirements of heavy use in tough environments. Constructed of 12 gauge steel exterior components featuring all welded construction. Doors are mounted on 3/8" steel pins with brass bushings, welded hinges, and allow 140 degrees of door swing. Solid steel handle accepts heavy padlock (not included). Three point latching system has a top and bottom 3/8" bar lock mechanism with a 3/16" steel plate center latch. Shelves are 14 gauge steel with formed edges. Shelves bolt into vertical supports on 1" centers. Cabinet bottom is flush with opening. Bottom leg supports are 6" high and have floor anchor plates.

Heavy Duty

1500 lb. Shelf Capacity



Solid Steel Handle with Padlock Hasp



All Welded Steel Hinge



# Extreme Duty Cabinets



General Storage

All welded 12 gauge steel construction - (4) 14 gauge steel adjustable shelves - Shelves bolt into supports - Flush bottom pan - All welded door hinges - 3 point door lock with heavy duty steel padlocking handle - 6" high legs with floor tabs.

	O.A.H	Cab Ht.	36" w	48" w	60" w	72" w	Shelves
24" Deep	54"	48"	EX-483-1	EX-484-1	EX-485-1	EX-486-1	3
	66"	60"	EX-603-1	EX-604-1	EX-605-1	EX-606-1	4
	84"	78"	EX-783-1	EX-784-1	EX-785-1	EX-786-1	4
	90"	84"	EX-843-1	EX-844-1	EX-845-1	EX-846-1	5
	Extra Shelf		E-SH243	E-SH244	E-SH245	E-SH246	



Bin/ Shelf Storage

All welded 12 gauge steel construction - Door mounted small plastic bins measure 4.125" h x 7.375" d x 3" h - (4) 14 gauge steel adjustable shelves - Shelves bolt into supports - Three point door lock with heavy duty steel padlocking handle - 6" high legs with floor tabs.

Size	Model Number	Small Bins	Large Bins
36" w x 24" d x 84" h	EX-723-1BS3	94	0
48" w x 24" d x 84" h	EX-724-1BS3	142	0



General Storage w/Clear View Door

General storage cabinet with 1/4" polycarbonate panels in front doors - (4) 14 gauge adjustable shelves - All welded door hinges - 3 point door lock with heavy duty steel padlocking handle - 6" high legs with floor tabs.

	O.A.H	Cab Ht.	36" w	48" w	60" w	72" w	Shelves
24" Deep	54"	48"	EX-483-1C	EX-484-1C	EX-485-1C	EX-486-1C	3
	66"	60"	EX-603-1C	EX-604-1C	EX-605-1C	EX-606-1C	4
	84"	78"	EX-783-1C	EX-784-1C	EX-785-1C	EX-786-1C	4
	90"	84"	EX-843-1C	EX-844-1C	EX-845-1C	EX-846-1C	5
	Extra Shelf		E-SH243	E-SH244	E-SH245	E-SH246	



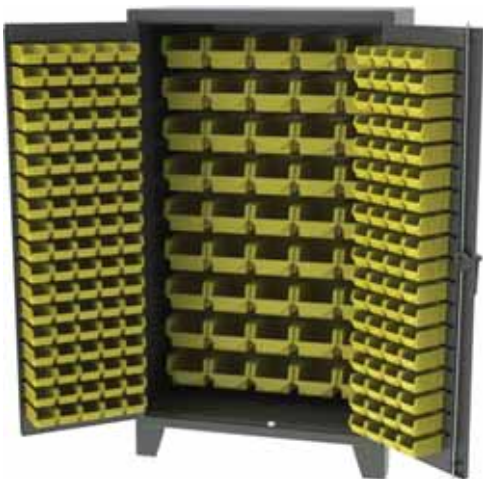
Divided Wardrobe/Storage

Cabinet features divided interior with 1/2 width hanger rod for garments on one side and (4) 1/2 width adjustable shelves on the other - 3 point door lock with heavy duty steel padlocking handle - 6" high legs with floor tabs.

	O.A.H	Cab Ht.	36" w	48" w	60" w	72" w	Shelves
24" Deep	54"	48"	EX-483-2	EX-484-2	EX-485-2	EX-486-2	3
	66"	60"	EX-603-2	EX-604-2	EX-605-2	EX-606-2	4
	84"	78"	EX-783-2	EX-784-2	EX-785-2	EX-786-2	4
	90"	84"	EX-843-2	EX-844-2	EX-845-2	EX-846-2	5
	Extra Shelf		SH243	SH244	SH245	SH246	



# Extreme Duty Cabinets



Bin Storage

All welded 12 gauge steel construction - Large plastic bins measure 8.25" w x 14.75" d x 7" h - Small plastic bins measure 4.125" h x 7.375" d x 3" h - Bins securely attach to mounting rail - Bins are easily removeable - All welded door hinges - 3 point door lock with heavy duty steel padlocking handle - 6" high legs with floor tabs..

Size	Model Number	Small Bins	Large Bins
36" w x 24" d x 84" h	EX-723-1B	94	32
48" w x 24" d x 84" h	EX-724-1B	142	40



Bin/Shelf Storage

All welded 12 gauge steel construction - (3) adjustable shelves - Large plastic bins measure 8.25" w x 14.75" d x 7" h - Small plastic bins measure 4.125" h x 7.375" d x 3" h - Bins securely attach to mounting rail - Bins are easily removeable - All welded door hinges - 3 point door lock with heavy duty steel padlocking handle - 6" high legs with floor tabs..

Size	Model Number	Small Bins	Large Bins
36" w x 24" d x 84" h	EX-723-1BS5	94	16
48" w x 24" d x 84" h	EX-724-1BS5	142	20



14 Drawer Storage

All welded 12 gauge steel construction - Cabinet features (14) lower drawers measuring 25.70" x 20.125" d x 4" h - Drawers mounted on full extension glides with a 250 lb capacity - Divided cabinet has two (3) point door locks with heavy duty steel handles - All welded door hinges - (4) 14 gauge steel shelves (2 adjustable) with a weight capacity of 1850 lbs per shelf.

Size	Model Number	Drawers	Shelves
60" w x 24" d x 84" h	EX-4200-60	14	4
72" w x 24" d x 84" h	EX-4200-72	14	4



6 Drawer Storage

All welded 12 gauge steel construction - Cabinet features (6) mid mount drawers measuring 25.70" x 20.125" d x 4" h - Drawers mounted on full extension glides with a 250 lb capacity - Divided cabinet has two (3) point door locks with heavy duty steel handles - All welded door hinges - (6) 14 gauge steel shelves (2 adjustable) with a weight capacity of 1850 lbs per shelf.

Size	Model Number	Drawers	Shelves
60" w x 24" d x 84" h	EX-4300-60	6	6
72" w x 24" d x 84" h	EX-4300-72	6	6





# Extreme Duty Cabinets



Bin Storage/Tool Panel

All welded 12 gauge steel construction - Door mounted small plastic bins measure 4.125" h x 7.375" d x 3" h - Bins securely attach to mounting rail - Bins are easily removeable - All welded door hinges - Steel tool panel with .375" square holes on 1.5" centers mounted to back - Three point door lock with heavy duty steel padlocking handle - 6" high legs with floor tabs.

Size	Model Number	Small Bins	Large Bins
36" w x 24" d x 84" h	EX-723-1BTP	94	0
48" w x 24" d x 84" h	EX-724-1BTP	142	0



Bin Storage/Tool Panel

All welded 12 gauge steel construction - Large plastic bins measure 8.25" w x 14.75" d x 7" h - Small plastic bins measure 4.125" h x 7.375" d x 3" h - Bins securely attach to mounting rail - Bins are easily removeable - All welded door hinges - Steel tool panel with .375" square holes on 1.5" centers mounted to upper back - Three point door lock with heavy duty steel padlocking handle - 6" high legs with floor tabs.

Size	Model Number	Small Bins	Large Bins
36" w x 24" d x 84" h	EX-723-1BS3TP	94	16
48" w x 24" d x 84" h	EX-724-1BS3TP	142	20



Divider Storage With Back Tool Panel

All welded 12 gauge steel construction - Cabinet features divided interior with (4) 1/2 width adjustable shelves on the left side - Steel tool panel with .375" square holes on 1.5" centers mounted to back on right hand side - All welded door hinges - 3 point door lock with heavy duty steel padlocking handle - 6" high legs with floor tabs.

Size	Model Number	Drawers	Shelves
60" w x 24" d x 84" h	EX-845-2TP	0	4
72" w x 24" d x 84" h	EX-846-2TP	0	4



Divided Open Tool Panel Backs

All welded 12 gauge steel construction - All welded door hinges - Cabinet features interior full height steel tool panels on both doors and back - Panels have .375" square holes on 1.5" centers mounted to back - 3 point door lock with heavy duty steel padlocking handle - 6" high legs with floor tabs.

Size	Model Number	Drawers	Shelves
60" w x 24" d x 84" h	EX-845-3TP	0	0
72" w x 24" d x 84" h	EX-846-3TP	0	0



# Tool Storage Cabinets



Interior Drawer/Door Combination

All welded 16 gauge steel construction - (4) drawers with 200 lb bearing glides - Drawers mounted inside of full height doors - Upper section of doors have panel mounting rails - **Optional** 3/4" birch (blank) or 1/4" pegboard interior tool panels - Tools not included.

Size	Model Number	Description
48" w x 24" d x 84" h	GTV-4200	Tool Cabinet - No Panels
48" w x 24" d x 84" h	GTV-4200B	Tool Cabinet - Blank 3/4" Birch Panels
48" w x 24" d x 84" h	GTV-4200P	Tool Cabinet - Blank 1/4" Peg Board Panels



Optional Birch Tool Panels Shown



Two or Four Door Tool Cabinet

All welded 16 gauge steel construction - Available in either a two door or four door double sided unit - Doors feature heavy duty three point lock - **Optional** 3/4" birch (blank) or 1/4" pegboard interior tool panels - Tools not included.

Size	Model Number	Description
52" w x 24" d x 72" h	GTV-5000	Two Door Tool Cabinet - No Panels
52" w x 24" d x 72" h	GTV-5000B	Two Door Tool Cabinet - Blank 3/4" Birch Panels
52" w x 24" d x 72" h	GTV-5000P	Two Door Tool Cabinet - Blank 1/4" Peg Board Panels
52" w x 24" d x 72" h	GTV-5500	Four Door Tool Cabinet - No Panels
52" w x 24" d x 72" h	GTV-5500B	Four Door Tool Cabinet - Blank 3/4" Birch Panels
52" w x 24" d x 72" h	GTV-5500P	Four Door Tool Cabinet - Blank 1/4" Peg Board Panels



Tool Panel/Bin Combination

All welded 16 gauge steel construction - (2) doors with heavy duty three point lock - Upper section with panel mounting rails - (56) 4 1/8" w x 7 3/8" d x 3" h bins on doors - (6) 13.75" w x 19" d x 4.375" h totes - **Optional** 3/4" birch (blank) or 1/4" pegboard tool panels - Tools not included.

Size	Model Number	Description
48" w x 24" d x 84" h	GTV-4000	Tool Cabinet - No Panels
48" w x 24" d x 84" h	GTV-4000B	Tool Cabinet - Blank 3/4" Birch Panels
48" w x 24" d x 84" h	GTV-4000P	Tool Cabinet - Blank 1/4" Peg Board Panels



Optional Peg Board Panels Shown



External Drawer/Door Combination

All welded 16 gauge steel construction - (6) drawers with 200 lb bearing glides - Upper double door cabinet with panel mounting rails - **Optional** 3/4" birch (blank) or 1/4" pegboard interior tool panels - Tools not included.

Size	Model Number	Description
48" w x 24" d x 84" h	GTV-4400	Tool Cabinet - No Panels
48" w x 24" d x 84" h	GTV-4400B	Tool Cabinet - Blank 3/4" Birch Panels
48" w x 24" d x 84" h	GTV-4400P	Tool Cabinet - Blank 1/4" Peg Board Panels



# Tool Cabinet Accessories



### Plastic Tote Tray

Tote measures 13.75" w x 19" d x 4.375" h - Heavy gauge polyethylene material - Available in tan only.

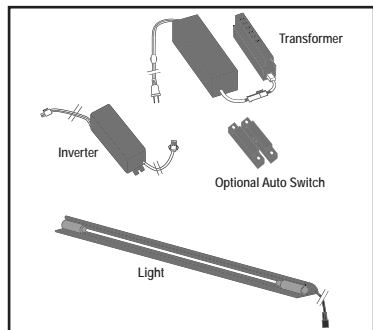
Part #	Description
TOTE-1319	Single Tote Tray



### Power Aprons

Universal power aprons measure 4" h - Aprons can be used with Dura-Flex or mount directly to work surface - Provides (5) 120V-15 amp outlets with a lighted on/off switch - Provided with a 6' cord & plug.

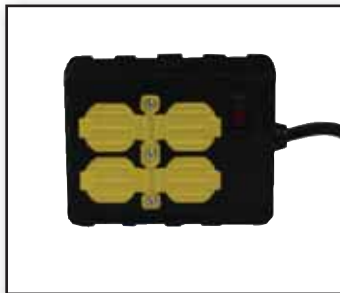
Part #	Description
DTPA-30	30" Power Apron
DTPA-36	36" Power Apron
DTPA-48	48" Power Apron
DTPA-60	60" Power Apron
DTPA-72	72" Power Apron
DTPA-84	84" Power Apron



### Interior Cabinet Light

Adds interior light to tool cabinets - 120V x 15 amp circuit required - Optional on/off switch or automatic magnetic switch.

Part #	Description
ICL-M	Interior Light Kit - Manual Switch
ICL-A	Interior Light Kit - Auto Switch



### Power Outlet Box

Box has a lighted circuit breaker switch that indicates power is on - (4) 120V x 15 amp outlets with covers - Constructed of sturdy plastic - 6' heavy-duty 12 gauge power cord.

Part #	Description
DTPWR-4	Four Outlet Box with Cord



### Drawer Divider Kits

Drawer divider kits will assist in keeping your small parts organized and readily available. Kits are offered in a variety of styles and configurations. Please refer to page 67 for more details on divider kits.

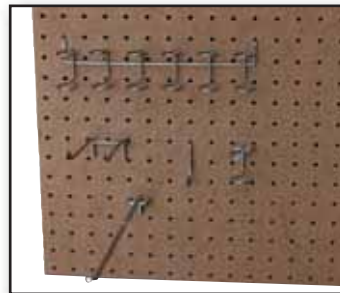
Part #	Description
Divider Kits	See Page 65 for Details



### Polyethylene Plastic Bins

Two standard sizes - Small bins measure 4.125" h x 7.375" d x 3" h - Large bins measure 8.25" w x 14.75" d x 7" h - Available in yellow only - Special sizes available upon request.

Part #	Description
GBN-4-Y	4.125" h x 7.375" d x 3" h - Small Bin
GBN-8-Y	8.25" h x 14.75" d x 7" h - Large Bin



### Standard Peg Board Tool Hook Kit

200 piece assorted tool hook kit that includes:  
 50 - small "J" hooks      50 - medium "J" hooks  
 25 - 4" straight hooks    25 - 2" straight hooks  
 20 - single loop hooks    20 - angled hooks  
 05 - loop racks            05 - hook racks

Part #	Description
PEG-200	200 Piece Hook Kit



### Castors

Convert your GTV 5000/5500 to a mobile unit with optional castor kits - (2) swivel with brake and (2) rigid casters per kit - Available in standard 4" casters - Contact factory for details as some restrictions apply.

Part #	Description
GTVCTR - 4	4" Castor Kit



### Square Hole Panel Tool Hooks

63 piece assorted tool hook kit that includes:  
 05 - 1" rod hook            05 - medium spring clip  
 05 - 3" rod hook            05 - spring clip/can  
 05 - 6" rod hook            05 - small spring clip  
 05 - 1-1/4" circle          05 - 2" curved hook  
 05 - 3" double hook (30°)   05 - hammer/plier holder  
 05 - 3" double hook (90°)   03 - multi prong toll holder  
 05 - 3" double hook (80°)

Part #	Description
SQPEG-400	63 Piece Square Hook Kit



# Flammable/Chemical Storage Cabinets

Store your flammable liquids safely. These flammable safety cabinets comply with the National Fire Protection Association Flammable Combustible Liquid Code #30 and OSHA standard 1910.106 for flammable storage of 1, 2 and 3 liquids. FM approved. Double walled 18-gauge all-welded steel with 1-1/2" insulating air space. Safety storage cabinet includes a built in grounding connector, dual 2" vents, and has a 2"d leak proof doorsill. The 350 lb capacity galvanized steel shelves adjust on 3" centers. Doors have full length piano hinges. Cabinet features a recessed paddle handle with cylinder lock and padlockable latch for security. Stainless steel 3-point self-latching system provides positive door locking. Adjustable leveling feet for uneven floors. Durable powder coat finish with warning labels.



## Flammable Cabinet

Part #	Description
WCF-3672FL-M	(45 Gallon) 18"d x 43"w x 65"h Cabinet with Manual Doors
WCF-3672FL-S	(45 Gallon) 18"d x 43"w x 65"h Cabinet with Self Closing Doors



Pesticide Storage cabinet safely stores insecticides, herbicides, and other turf chemicals. Pesticide Safety cabinet complies with National Fire Protection Association specifications, OSHA regulations, and is approved by the Factory Mutual System. Double walled 18-gauge all-welded steel with 1-1/2" insulating air space. Storage cabinet includes a built in grounding connector, dual 2" vents, and has a 2"d leak proof doorsill. The 350 lb capacity galvanized steel shelves adjust on 3" centers. Doors have full length piano hinges. Cabinet features a recessed paddle handle with cylinder lock and padlockable latch for security. Stainless steel 3-point self-latching system provides positive door locking. Adjustable leveling feet for uneven floors. Durable powder coat finish with warning labels.

## Pesticide Cabinet

Part #	Description
WCP-3672P30-M	(30 Gallon) 18"d x 43"w x 44"h Cabinet with Manual Doors
WCP-3672P45-M	(45 Gallon) 18"d x 43"w x 65"h Cabinet with Manual Doors
WCP-3672P60-M	(60 Gallon) 31.25"d x 31.25"w x 65"h Cabinet with Manual Doors





## Extreme Duty Tables

Extreme Duty work benches are designed for heavy fabrication and work loads. The base is constructed from 3-1/2" diameter, heavy wall steel tubing uprights. The 3/8" solid steel plate top is supported with a 1/2" x 2 all welded support frame that is integrated into the leg uprights for maximum strength. Work benches are equipped standard with a fixed lower shelf constructed of 3/16 steel plate top and under frame support. Includes floor anchor pads with 5/8" diameter floor anchor hole. All welded construction.

Up to 10,000 Lbs Capacity



All work benches 40" high to top of work surface.

### 30" Deep Tables

Part #	Description
EX-3048	30"d x 48"w x 40"h Work Bench
EX-3060	30"d x 60"w x 40"h Work Bench
EX-3072	30"d x 72"w x 40"h Work Bench
EX-3084	30"d x 84"w x 40"h Work Bench
EX-3096	30"d x 96"w x 40"h Work Bench

### 36" Deep Tables

Part #	Description
EX-3648	36"d x 48"w x 40"h Work Bench
EX-3660	36"d x 60"w x 40"h Work Bench
EX-3672	36"d x 72"w x 40"h Work Bench
EX-3684	36"d x 84"w x 40"h Work Bench
EX-3696	36"d x 96"w x 40"h Work Bench

## Extreme Duty Stands

Extreme Duty Stands are designed for the toughest applications and heaviest loads. Stands have a capacity up to 20,000 lbs and can be used to support large dies or fabrication projects. The base is constructed of 3" square tubular steel with a 3/8" wall thickness. The top rail is a heavy 3" "I" beam. Floor anchor pads are 1/2" thick with 5/8" diameter floor anchor hole. All welded construction. Special sizes and configurations are available.

Up to 20,000 Lbs Capacity



### 24" High Stands

Part #	Description
EXS-2424	24"d x 24"w x 24"h Work Stand
EXS-2430	24"d x 30"w x 24"h Work Stand
EXS-2436	24"d x 36"w x 24"h Work Stand
EXS-2448	24"d x 48"w x 24"h Work Stand

### 30" High Stands

Part #	Description
EXS-3024	24"d x 24"w x 30"h Work Stand
EXS-3030	24"d x 30"w x 30"h Work Stand
EXS-3036	24"d x 36"w x 30"h Work Stand
EXS-3048	24"d x 48"w x 30"h Work Stand



# Open Shelving

Our GR-Series of open shelving is ideal for storage of packaged material and other bulk items. Open design allows for high visibility and easy access to stored items. Shelving units are constructed from formed 13 gauge steel uprights and are standard with 16 gauge steel reinforced shelves. Shelves are adjustable on 1-1/2" centers and feature a full front and rear support brace. Shelves have a 400 lb capacity each. Uprights are equipped with front to rear braces for added stability. Rear anti sway braces keep racks solidly in place. Anchor pads for floor mounting are standard. GMI offers stainless steel and galvanized steel shelves for special applications. Please contact us for details.

**Features:**

- Shelf units available in heights from 60"h to 96"h.
- Standard depths of 12" to 30".
- Formed 13 gauge steel uprights.
- Floor anchor pads.
- Strong reinforced 16 gauge steel shelves.
- Shelves adjust on 1-1/2" centers.
- Optional galvanized steel shelves. Contact GMI.
- Standard rack frame color is Charcoal Gray.



Starter Unit



Add On Unit



Shelf Clip Pocket



Reinforced Shelves

**Open Racks**

	# of Shelves (Steel)	Height	12" Deep		18" Deep		24" Deep		30" Deep	
			Starter	Add-on	Starter	Add-On	Starter	Add-On	Starter	Add-On
24"W	4	60	GR-1224-60.S	GR-1224-60.A	GR-1824-60.S	GR-1824-60.A	GR-2424-60.S	GR-2424-60.A	GR-3024-60.S	GR-3024-60.A
	4	72	GR-1224-72.S	GR-1224-72.A	GR-1824-72.S	GR-1824-72.A	GR-2424-72.S	GR-2424-72.A	GR-3024-72.S	GR-3024-72.A
	5	84	GR-1224-84.S	GR-1224-84.A	GR-1824-84.S	GR-1824-84.A	GR-2424-84.S	GR-2424-84.A	GR-3024-84.S	GR-3024-84.A
	5	96	GR-1224-96.S	GR-1224-96.A	GR-1824-96.S	GR-1824-96.A	GR-2424-96.S	GR-2424-96.A	GR-3024-96.S	GR-3024-96.A
30"W	4	60	GR-1230-60.S	GR-1230-60.A	GR-1830-60.S	GR-1830-60.A	GR-2430-60.S	GR-2430-60.A	GR-3030-60.S	GR-3030-60.A
	4	72	GR-1230-72.S	GR-1230-72.A	GR-1830-72.S	GR-1830-72.A	GR-2430-72.S	GR-2430-72.A	GR-3030-72.S	GR-3030-72.A
	5	84	GR-1230-84.S	GR-1230-84.A	GR-1830-84.S	GR-1830-84.A	GR-2430-84.S	GR-2430-84.A	GR-3030-84.S	GR-3030-84.A
	5	96	GR-1230-96.S	GR-1230-96.A	GR-1830-96.S	GR-1830-96.A	GR-2430-96.S	GR-2430-96.A	GR-3030-96.S	GR-3030-96.A
36"W	4	60	GR-1236-60.S	GR-1236-60.A	GR-1836-60.S	GR-1836-60.A	GR-2436-60.S	GR-2436-60.A	GR-3036-60.S	GR-3036-60.A
	4	72	GR-1236-72.S	GR-1236-72.A	GR-1836-72.S	GR-1836-72.A	GR-2436-72.S	GR-2436-72.A	GR-3036-72.S	GR-3036-72.A
	5	84	GR-1236-84.S	GR-1236-84.A	GR-1836-84.S	GR-1836-84.A	GR-2436-84.S	GR-2436-84.A	GR-3036-84.S	GR-3036-84.A
	5	96	GR-1236-96.S	GR-1236-96.A	GR-1836-96.S	GR-1836-96.A	GR-2436-96.S	GR-2436-96.A	GR-3036-96.S	GR-3036-96.A
48"W	4	60	GR-1248-60.S	GR-1248-60.A	GR-1848-60.S	GR-1848-60.A	GR-2448-60.S	GR-2448-60.A	GR-3048-60.S	GR-3048-60.A
	4	72	GR-1248-72.S	GR-1248-72.A	GR-1848-72.S	GR-1848-72.A	GR-2448-72.S	GR-2448-72.A	GR-3048-72.S	GR-3048-72.A
	5	84	GR-1248-84.S	GR-1248-84.A	GR-1848-84.S	GR-1848-84.A	GR-2448-84.S	GR-2448-84.A	GR-3048-84.S	GR-3048-84.A
	5	96	GR-1248-96.S	GR-1248-96.A	GR-1848-96.S	GR-1848-96.A	GR-2448-96.S	GR-2448-96.A	GR-3048-96.S	GR-3048-96.A



## Bin Rack

These bin racks offer a great solution for storing larger bulk items that require easy access. Shelving units are constructed from formed 13 gauge steel uprights and are standard with 16 gauge steel reinforced shelves. 400 lb capacity per shelf. Floor anchor pads. Heavy duty polyethylene bins are available in red, blue, and gray. Ships standard with gray unless otherwise specified.

### Features:

- Shelf units available in two standard widths.
- Formed 13 gauge steel uprights.
- Floor anchor pads.
- Strong 16 gauge steel shelves.
- Shelves adjust on 1-1/2" centers.
- Standard rack frame color is Charcoal Gray.

### Complete Bin Racks

Model Number	Description	Size	Number of Bins	Bin Size
GR-1836-75BN	Bin Shelving	36" w x 18" d x 75" h	15	17.5" l x 10.875" w x 12.5" h
GR-3042-75BN	Bin Shelving	42" w x 30" d x 75" h	10	28" l x 18" w x 12" h

### Replacement Bins

Model Number	Description	Size
18200BN-RD	Red Plastic Bin	17.5" l x 10.875" w x 12.5" h
18200BN-BL	Blue Plastic Bin	17.5" l x 10.875" w x 12.5" h
18200BN-GR	Gray Plastic Bin	17.5" l x 10.875" w x 12.5" h
19200BN-RD	Red Plastic Bin	28" l x 18" w x 12" h
19200BN-BL	Blue Plastic Bin	28" l x 18" w x 12" h
19200BN-GR	Gray Plastic Bin	28" l x 18" w x 12" h



## GRT-Tire Rack

Rack units are constructed from formed 13 gauge steel uprights and are standard with 12 gauge steel shelves. Rack will accommodate most standard automotive tire and rims. Available as a stationary or portable rack. 400 lb capacity per shelf. Floor anchor pads are standard on stationary rack.

### Features:

- All welded construction of 12 gauge steel.
- Two shelf rack measures 18" d x 60" w x 66" h.
- Three shelf rack measures 18" d x 60" w x 84" h.
- Mobile rack available in two shelf configuration only.
- 5" heavy duty casters.
- Adjustable shelf positions.

Model Number	Description
GRT-2460-2	Two Shelf Tire Rack
GRT-2460-2.M	Mobile Two Shelf Tire Rack
GRT-2460-3	Three Shelf Tire Rack



GRT-2460-2.M Shown



# Modular Drawer/Shelving

Our modular shelving system handles the storage of large bulk items, small parts, tooling, and supplies all in one unit. Available in multiple drawer and shelf configurations to fit most applications. Racks are offered in standard 18" or 24" deep units. The optional storage drawers for the 36" w and 48" w modules are equipped with a formed steel handle and label holder. Drawers are standard with 200 lb capacity glides and are available with glide capacities up to 400 lbs. Drawers accept optional divider kits. Racks are configured as starters and add-on units.

### Features:

- Shelf units available in heights from 60"h to 96"h.
- Standard depths of 18" and 24".
- Formed 13 gauge all welded channel frames.
- Floor anchor holes.
- Strong reinforced 16 gauge steel shelves.
- Shelves adjust on 1-1/2" centers.
- Optional galvanized steel shelves. Contact GMI.
- Standard rack frame color is Charcoal Gray.
- Multiple drawer configurations.
- Optional side and back panels.



Starter

Add-On



Shown with Optional Side and Back Panels

### Drawer Divider Kits:

GRC-Modular Drawers are available with optional drawer divider kits.



### Heavy Duty Drawer Glides:

All drawers are mounted on 200 lb capacity full extension drawer glides. Optional capacities up to 400 lbs per drawer.



### Heavy Duty Shelf Supports:

Shelves adjust on 1-1/2" centers. 16 gauge steel shelves have reinforcement channels and support loads up to 400 lbs.





# Modular Drawer/Shelving

## Basic Racks



Starter

Add-On

- Open Base Rack
- (2) Fixed Shelves
- (4) Adjustable Shelves
- Rear Anti Sway Braces
- Order as Starter or Add On Modules
- Add Optional Side Panels
- Add Optional Back Panels

	Height	18" Deep		24" Deep	
		Starter	Add-on	Starter	Add-On
36" w	84	GRC-1836-84.S	GRC-1836-84.A	GRC-2436-84.S	GRC-2436-84.A
	96	GRC-1836-96.S	GRC-1836-96.A	GRC-2436-96.S	GRC-2436-96.A
	120	GRC-1836-180.S	GRC-1836-180.A	GRC-2436-120.S	GRC-2436-120.A
	144	GRC-1836-144.S	GRC-1836-144.A	GRC-2436-144.S	GRC-2436-144.A
48" w	84	GRC-1848-60.S	GRC-1848-60.A	GRC-2448-60.S	GRC-2448-60.A
	96	GRC-1848-72.S	GRC-1848-72.A	GRC-2448-72.S	GRC-2448-72.A
	120	GRC-1848-84.S	GRC-1848-84.A	GRC-2448-84.S	GRC-2448-84.A
	144	GRC-1848-96.S	GRC-1848-96.A	GRC-2448-96.S	GRC-2448-96.A

## Side and Interior Panels:



Interior Panel

End Panel

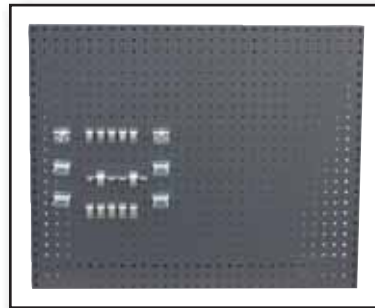
- Constructed of 16 Gauge Steel
- Use End Panels for Exterior Sides
- Panels Sold Separately
- Panels Attach Easily
- Adds Security
- Optional Tool End Panels

Rack Height	18" Deep Panels		24" Deep Panels		
	End Side Panel	Interior Side Panel	End Side Panel	Interior Side Panel	
36" w and 48" w	84	GSP-1884-ED__	GSP-1884-IN	GSP-2484-ED__	GSP-2484-IN
	96	GSP-1896-ED__	GSP-1896-IN	GSP-2496-ED__	GSP-2496-IN
	120	GSP-18120-ED__	GSP-18120-IN	GSP-24120-ED__	GSP-24120-IN
	144	GSP-18144-ED__	GSP-18144-IN	GSP-24144-ED__	GSP-24144-IN

Add "TP" to Part Number For Tool Panel Option

## Tool End Panel Option

Tool panel option allows the organization of tools and equipment at the ends of the rack sections. End panels ordered with the tool panel option have .375 square holes on 1.5" centers and accommodate most tool holders designed for square holes on 1.5" centers. Available for all size GRC Rack configurations.



Optional Tool Panel

## Back Panels:

- Constructed of 16 Gauge Steel
- Panels Bolt to Rear of Frame
- Back Panels Sold Separately
- Panel Replaces Rear Braces
- Increase Security



Back Panels

Rack Height	36" Wide Panels	48" Wide Panels
84	GBP-3684	GBP-4884
96	GBP-3696	GBP-4896
120	GBP-36120	GBP-48120
144	GBP-36144	GBP-48144



# GRC Pre-Configured Modular Shelving

Pre-configured racks are supplied with standard 200 lb capacity drawer glides. Add .HD to the part number for 400 lb capacity drawer glide option.



Series 360/480 pre-configured starter units are provided with (2) end and (1) back panel - Add-on units are provided with (1) interior panel and (1) back panel - Series 360 includes (4) 4" drawers - For optional drawer divider kits see page 67 - (4) shelves - All units are 84"h.

Width	18" Deep		24" Deep	
	Starter	Add-on	Starter	Add-On
36"	GRC-360-18S	GRC-360-18A	GRC-360-24S	GRC-360-24A
48"	GRC-480-18S	GRC-480-18A	GRC-480-24S	GRC-480-24A



Series 361/481 pre-configured starter units are provided with (2) end and (1) back panel - Add-on units are provided with (1) interior panel and (1) back panel - Series 361 includes (2) 4", (2) 6" drawers - For optional divider kits see page 67 - (4) shelves - All units are 84"h.

Width	18" Deep		24" Deep	
	Starter	Add-on	Starter	Add-On
36"	GRC-361-18S	GRC-361-18A	GRC-361-24S	GRC-361-24A
48"	GRC-481-18S	GRC-481-18A	GRC-481-24S	GRC-481-24A



Series 362/482 pre-configured starter units are provided with (2) end and (1) back panel - Add-on units are provided with (1) interior panel and (1) back panel - Series 362 includes (3) 4", (1) 10" drawers - For optional divider kits see page 67 - (4) - All units are 84"h.

Width	18" Deep		24" Deep	
	Starter	Add-on	Starter	Add-On
36"	GRC-362-18S	GRC-362-18A	GRC-362-24S	GRC-362-24A
48"	GRC-482-18S	GRC-482-18A	GRC-482-24S	GRC-482-24A

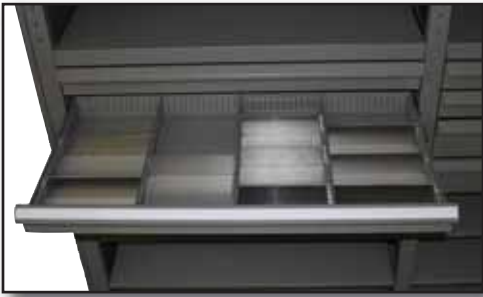


Series 363/483 pre-configured starter units are provided with (2) end and (1) back panels - Add-on units are provided with (1) interior panel and (1) back panel - Series 363 includes (1) 4", (2) 6", (1) 10" drawers - For optional divider kits see page 67 - (4) shelves - All units are 84"h.

Width	18" Deep		24" Deep	
	Starter	Add-on	Starter	Add-On
36"	GRC-363-18S	GRC-363-18A	GRC-363-24S	GRC-363-24A
48"	GRC-483-18S	GRC-483-18A	GRC-483-24S	GRC-483-24A



# Modular Drawer/Shelving



Shown with Option Divider Kit

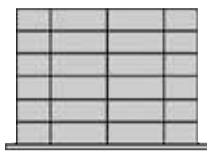
### Features:

- All drawers feature full extension glides.
- Standard 200 lb capacity glides.
- Up to 400 lb glides available.
- 16 gauge steel drawer box.
- Integrated handle with label holder.
- All welded construction.

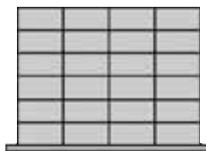


Drawer divider kits will assist in keeping your small parts organized and readily available. Choose from pre-configured kits or individual components to make your own drawer configuration. Slotted partitions adjust on 3/4" centers and run the full depth of the drawer.

### Standard Configurations



Configuration A  
24 - Openings



Configuration B  
24 - Openings



Configuration C  
36 - Openings



Configuration D  
48 - Openings

### Individual GRC-Series Drawers

- For 36" w and 48" w Racks
- 18" d and 24" d Depths
- Order Drawer Divider Kits Separately
- Standard 200 Lb Capacity Glides
- Up to 400 Lb Capacity Available
- Includes Blank Label

	Drawer Face Height	Inside Height	18" Deep	24" Deep
36" w	3"	2"	D36-183	D36-243
	4"	3"	D36-184	D36-244
	6"	5"	D36-186	D36-246
	7"	6"	D36-187	D36-247
	9"	8"	D36-189	D36-249
	10"	9"	D36-1810	D36-2410
	12"	11"	D36-1812	D36-2412
48" w	3"	2"	D48-183	D48-243
	4"	3"	D48-184	D48-244
	6"	5"	D48-186	D48-246
	7"	6"	D48-187	D48-247
	9"	8"	D48-189	D48-249
	10"	9"	D48-1810	D48-2410
	12"	11"	D48-1812	D48-2412
	13"	12"	D48-1813	D48-2413

Add .HD to the part number for 400 lb capacity drawer glide option.  
Add .CL to the part number for cylinder type drawer lock.

### GRC-Drawer Divider Kits

- For 36" w and 48" w Drawers
- 18" d and 24" d Depths
- Order One Kit per Drawer
- Dividers are Moveable
- Angled Tab for Labeling
- Special Configurations Available

	Drawer Height	Divider Set	18" Deep	24" Deep
36" w	3"	A	DKT36-183A	DKT36-243A
	3"	B	DKT36-183B	DKT36-243B
	3"	C	DKT36-183C	DKT36-243C
	3"	D	DKT36-183D	DKT36-243D
	4"	A	DKT36-184A	DKT36-244A
	4"	B	DKT36-184B	DKT36-244B
	4"	C	DKT36-184C	DKT36-244C
	4"	D	DKT36-184D	DKT36-244D
	6" and Up	A	DKT36-186A	DKT36-246A
	6" and Up	B	DKT36-186B	DKT36-246B
48" w	3"	A	DKT48-183A	DKT48-243A
	3"	B	DKT48-183B	DKT48-243B
	3"	C	DKT48-183C	DKT48-243C
	3"	D	DKT48-183D	DKT48-243D
	4"	A	DKT48-184A	DKT48-244A
	4"	B	DKT48-184B	DKT48-244B
	4"	C	DKT48-184C	DKT48-244C
	4"	D	DKT48-184D	DKT48-244D
	6" and Up	A	DKT48-186A	DKT48-246A
	6" and Up	B	DKT48-186B	DKT48-246B
6" and Up	C	DKT48-186C	DKT48-246C	
6" and Up	D	DKT48-186D	DKT48-246D	



## EL-Series - 200/277/279 Vertical Racks

**Features:**

- Constructed of heavy 16 gauge steel with 11 gauge formed angle supports.
- Standard racks are 48" wide.
- Two sizes of rear sheet storage compartments for both wood and metal.
- Vertical storage compartments hold up to 10' lengths of stock.
- Bottom retaining rail keeps stock from shifting out of compartments.
- Horizontal shelves measure 12", 18", and 24" deep.
- Shelf capacity is 300lbs\*. \* Weight evenly distributed.
- Available in Structural Gray Only.



EL-277



EL-200 - 24"d Rear Sheet Storage - Wood



EL-279 - 8"d Rear Sheet Storage - Metal

Model Number	Vertical Storage Compartments	Sheet Storage	Overall Size
EL-277	3 @ 16"w	N/A	48"w x 30"d x 95.25"h
EL-200	3 @ 16"w - 1 Divided	24"d	48"w x 54.5"d x 99"h
EL-279	5 @ 9.625"w	8"d	48"w x 48"d x 99"h

*Units are Recommended to be Floor Anchored*

## EL-Series - 1900 Small Vertical Rack

**Features:**

- Constructed of 11 gauge formed angle steel.
- Overall size: 36"w x 24"d x 84"h.
- Bottom retaining rail keeps stock from shifting out of compartments.
- Three 14 gauge horizontal shelves for holding short material.
- Shelves have a 300 lb. capacity.
- Available in Structural Gray Only.

Model Number
EL-1900

*Units are Recommended to be Floor Anchored*





## Plywood/Sheet End Loading Rack

**Features:**

- Overall size 72"l x 54-1/2"w x 72"h
- 1-1/4 tubular steel uprights.
- (6) All welded shelf frame assemblies.
- Designed for plywoods and other flat materials.
- End loading.
- Rated for 500lbs per shelf - Weight evenly distributed.
- Floor anchor pads.
- *Ships with open deck frames - Decking material not included.*

Model Number
EL-644

*Units are Recommended to be Floor Anchored*



## Plywood/Sheet Side Loading Rack

**Features:**

- Overall size 102"l x 52"w x 72"h
- Formed 11 gauge steel upright supports.
- 11 gauge steel U channel support braces.
- (6) All welded shelf frame assemblies.
- Designed for plywoods and other flat materials.
- Side loading.
- Rated for 700lbs per shelf - Weight evenly distributed.
- Floor anchor pads.
- *Ships with open deck frames - Decking material not included.*

Model Number
EL-664

*Units are Recommended to be Floor Anchored*



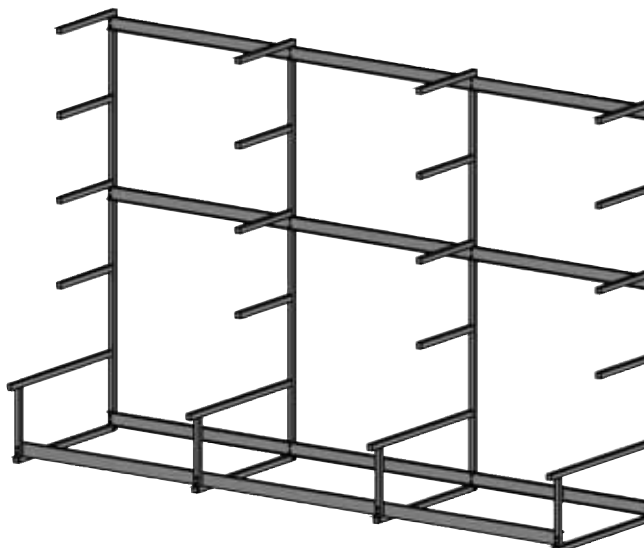
## General Lumber Rack

**Features:**

- Overall size 144"l x 41"w x 94"h
- 1-1/4" tubular steel upright supports.
- (4) 144" x 11 gauge anti-sway braces.
- (4) 20" and (1) 38" deep shelves.
- Designed for straight lumber.
- Rated for 400lbs per shelf - Weight evenly distributed.
- *Unit to be wall mounted.*

Model Number
EL-2

*Units are Recommended to be Wall Anchored*



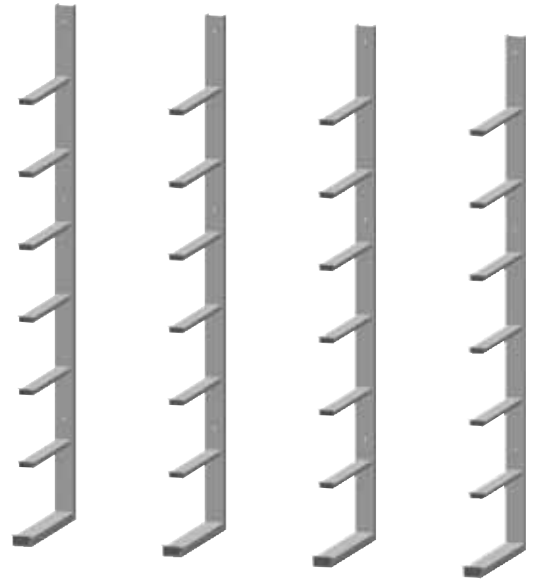
# Wall Mounted/Mobile Clamp Racks

## GSR/GWR Wall Mounted Steel/Wood Racks

### Features:

- Uprights are constructed of heavy 3" steel channel with 7 gauge steel shelves.
- Overall size per upright unit is 3"w x 84"h.
- Shelving uprights may be purchased individually or as an assembly.
- Steel rack includes (4) uprights with (7) 12"d shelves and a 13-1/2"d floor pad.
- Wood rack includes (4) uprights with (7) 18"d shelves and a 20"d floor pad.
- Maximum capacity per shelf assembly is 1000 lbs.
- Available in Structural Gray.

Model Number	Description
GSR-4	Steel Rack Assembly - 1" Lip up on Shelf Arms
GWR-4	Wood Rack Assembly - Flat Arms
GSR-4-S	Steel Single Upright - 1" Lip up on Shelf Arms
GWR-4-S	Wood Single Upright - Flat Arms



## Bar Clamp Storage Rack

### Features:

- Overall size 73"w x 28"d x 66"h
- Constructed of 11 and 14 gauge steel.
- Accommodates up to (48) bar clamps of various sizes.
- 8"w tray along back for storage of tools.
- Optional 3" swivel locking casters.
- Available in Structural Gray.

Model Number	Description
ELR-100	Clamp Rack
ELR-100.C	Mobile Clamp Rack



## Glue and Clamp Rack

### Features:

- Overall size 40"w x 72"d x 68"h
- Constructed of 11 and 14 gauge steel.
- Accommodates clamping on both sides.
- Optional 3" swivel locking casters.
- Available in Structural Gray.

Model Number	Description
ELR-200	Glue and Clamp Rack / No Casters
ELR-200C	Glue and Clamp Rack / With Casters



## GMPR - Medium Duty Bulk Racks

Medium duty bulk racks feature formed 11 gauge steel uprights that are punched to allow for 1-1/2" adjustment of shelf beams. The 14 gauge steel shelf beams are supplied with two tie bars per level. Racks are configured as starters and add-ons and require one starter unit per row. Racks are available with either a wood or steel panel decking material. Decking material sold separately.



Starter



Add-On

Decking Material Type	
WD	3/4" Thick Plywood
MTL	12 Gauge Steel - 11.875" w x Rack Depth Panels

	Depth	Type	60" Wide	72" Wide	84" Wide	96" Wide	Shelves
60" High	24"	Starter	GMPR-2460-60S	GMPR-2472-60S	GMPR-2484-60S	GMPR-2496-60S	3
		Add-On	GMPR-2460-60A	GMPR-2472-60A	GMPR-2484-60A	GMPR-2496-60A	
	30"	Starter	GMPR-3060-60S	GMPR-3072-60S	GMPR-3084-60S	GMPR-3096-60S	3
		Add-On	GMPR-3060-60A	GMPR-3072-60A	GMPR-3084-60A	GMPR-3096-60A	
	36"	Starter	GMPR-3660-60S	GMPR-3672-60S	GMPR-3684-60S	GMPR-3696-60S	3
		Add-On	GMPR-3660-60A	GMPR-3672-60A	GMPR-3684-60A	GMPR-3696-60A	
48"	Starter	GMPR-4860-60S	GMPR-4872-60S	GMPR-4884-60S	GMPR-4896-60S	3	
	Add-On	GMPR-4860-60A	GMPR-4872-60A	GMPR-4884-60A	GMPR-4896-60A		
72" High	24"	Starter	GMPR-2460-72S	GMPR-2472-72S	GMPR-2484-72S	GMPR-2496-72S	3
		Add-On	GMPR-2460-72A	GMPR-2472-72A	GMPR-2484-72A	GMPR-2496-72A	
	30"	Starter	GMPR-3060-72S	GMPR-3072-72S	GMPR-3084-72S	GMPR-3096-72S	3
		Add-On	GMPR-3060-72A	GMPR-3072-72A	GMPR-3084-72A	GMPR-3096-72A	
	36"	Starter	GMPR-3660-72S	GMPR-3672-72S	GMPR-3684-72S	GMPR-3696-72S	3
		Add-On	GMPR-3660-72A	GMPR-3672-72A	GMPR-3684-72A	GMPR-3696-72A	
48"	Starter	GMPR-4860-72S	GMPR-4872-72S	GMPR-4884-72S	GMPR-4896-72S	3	
	Add-On	GMPR-4860-72A	GMPR-4872-72A	GMPR-4884-72A	GMPR-4896-72A		
84" High	24"	Starter	GMPR-2460-84S	GMPR-2472-84S	GMPR-2484-84S	GMPR-2496-84S	4
		Add-On	GMPR-2460-84A	GMPR-2472-84A	GMPR-2484-84A	GMPR-2496-84A	
	30"	Starter	GMPR-3060-84S	GMPR-3072-84S	GMPR-3084-84S	GMPR-3096-84S	4
		Add-On	GMPR-3060-84A	GMPR-3072-84A	GMPR-3084-84A	GMPR-3096-84A	
	36"	Starter	GMPR-3660-84S	GMPR-3672-84S	GMPR-3684-84S	GMPR-3696-84S	4
		Add-On	GMPR-3660-84A	GMPR-3672-84A	GMPR-3684-84A	GMPR-3696-84A	
48"	Starter	GMPR-4860-84S	GMPR-4872-84S	GMPR-4884-84S	GMPR-4896-84S	4	
	Add-On	GMPR-4860-84A	GMPR-4872-84A	GMPR-4884-84A	GMPR-4896-84A		
96" High	24"	Starter	GMPR-2460-96S	GMPR-2472-96S	GMPR-2484-96S	GMPR-2496-96S	4
		Add-On	GMPR-2460-96A	GMPR-2472-96A	GMPR-2484-96A	GMPR-2496-96A	
	30"	Starter	GMPR-3060-96S	GMPR-3072-96S	GMPR-3084-96S	GMPR-3096-96S	4
		Add-On	GMPR-3060-96A	GMPR-3072-96A	GMPR-3084-96A	GMPR-3096-96A	
	36"	Starter	GMPR-3660-96S	GMPR-3672-96S	GMPR-3684-96S	GMPR-3696-96S	4
		Add-On	GMPR-3660-96A	GMPR-3672-96A	GMPR-3684-96A	GMPR-3696-96A	
48"	Starter	GMPR-4860-96S	GMPR-4872-96S	GMPR-4884-96S	GMPR-4896-96S	4	
	Add-On	GMPR-4860-96A	GMPR-4872-96A	GMPR-4884-96A	GMPR-4896-96A		
Metal Decking	24"		DK-2460-MTL	DK-2472-MTL	DK-2484-MTL	DK-2496-MTL	1
	30"		DK-3060-MTL	DK-3072-MTL	DK-3084-MTL	DK-3096-MTL	
	36"		DK-3660-MTL	DK-3672-MTL	DK-3684-MTL	DK-3696-MTL	
	48"		DK-4860-MTL	DK-4872-MTL	DK-4884-MTL	DK-4896-MTL	
Wood Decking	24"		DK-2460-WD	DK-2472-WD	DK-2484-WD	DK-2496-WD	1
	30"		DK-3060-WD	DK-3072-WD	DK-3084-WD	DK-3096-WD	
	36"		DK-3660-WD	DK-3672-WD	DK-3684-WD	DK-3696-WD	
	48"		DK-4860-WD	DK-4872-WD	DK-4884-WD	DK-4896-WD	



Shelf Detail



Wood Decking



Metal Decking



# GMCR Cantilever Racks

Cantilever storage racks provide the perfect storage solution for bar stock, piping, and lumber. Upright assemblies constructed of heavy gauge steel are available in both single and double sided configurations. GMI offers a wide selection of upright heights and material storage arms to fit a variety of materials.



## Features

- Heavy 11 Gauge Steel Construction
- All Welded Upright Frames
- Floor Anchor Holes
- Large Selection of Rack Arms Available
- Standard 11 Gauge Shelf Arms \*400lb Capacity
- Optional 7 Gauge Shelf Arms \*600lb Capacity
- Lower Base Serves as Bottom Shelf
- Standard Color is Charcoal Gray

## Load Capacities

11 Gauge Arms - 400lb Per Arm  
7 Gauge Arms - 600lb Per Arm  
Upright Support - 5500lb Per

Racks can be ordered as individual components in both starter and add-on configurations. GMI offers several pre-configured racks to fit most applications. See order instructions below for individual component ordering.



Single Starter Bay

Double Starter Bay

## How To Order:

- 1: Determine upright type, height and base.  
Two uprights per starter, one per add on unit.
- 2: Choose arm length and type.
- 3: Order one brace set per bay. Brace sets are measured from center to center of uprights.





# GMCR Cantilever Racks

## Rack Upright Supports

Base Depth	Height *	Max Arm Length *	Style	Model Number
36	36	24	Single Sided Upright	GMCR-100-36-36
36	36	12	Double Sided Upright	GMCR-200-36-36
38	60	24	Single Sided Upright	GMCR-100-60-38
50	60	36	Single Sided Upright	GMCR-100-60-50
62	60	48	Single Sided Upright	GMCR-100-60-62
59	60	24	Double Sided Upright	GMCR-200-60-59
83	60	36	Double Sided Upright	GMCR-200-60-83
107	60	48	Double Sided Upright	GMCR-200-60-107
38	72	24	Single Sided Upright	GMCR-100-72-38
50	72	36	Single Sided Upright	GMCR-100-72-50
62	72	48	Single Sided Upright	GMCR-100-72-62
59	72	24	Double Sided Upright	GMCR-200-72-59
83	72	36	Double Sided Upright	GMCR-200-72-83
107	72	48	Double Sided Upright	GMCR-200-72-107
38	84	24	Single Sided Upright	GMCR-100-84-38
50	84	36	Single Sided Upright	GMCR-100-84-50
62	84	48	Single Sided Upright	GMCR-100-84-62
59	84	24	Double Sided Upright	GMCR-200-84-59
83	84	36	Double Sided Upright	GMCR-200-84-83
107	84	48	Double Sided Upright	GMCR-200-84-107
38	96	24	Single Sided Upright	GMCR-100-96-38
50	96	36	Single Sided Upright	GMCR-100-96-50
62	96	48	Single Sided Upright	GMCR-100-96-62
59	96	24	Double Sided Upright	GMCR-200-96-59
83	96	36	Double Sided Upright	GMCR-200-96-83
107	96	48	Double Sided Upright	GMCR-200-96-107
38	120	24	Single Sided Upright	GMCR-100-120-38
50	120	36	Single Sided Upright	GMCR-100-120-50
62	120	48	Single Sided Upright	GMCR-100-120-62
59	120	24	Double Sided Upright	GMCR-200-120-59
83	120	36	Double Sided Upright	GMCR-200-120-83
107	120	48	Double Sided Upright	GMCR-200-120-107

Individual GMCR rack components can be configured to design the rack that best fits your application. Choose the desired types and size of rack uprights from the chart.

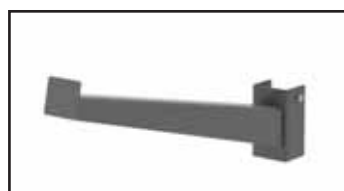


Double Sided Upright

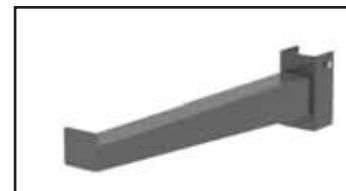


Single Sided Upright

Rack arms are available in both a straight and incline configuration. Standard 11 gauge arm are rated for 400 lbs each. Heavy 7 gauge arms are rated for 600 lbs each.



Incline Arm



Straight Arm

## Shelf Arms

Model Number Standard 11 Gauge Arm	Model Number Heavy 7 Gauge Arm	Description	Size
GMCR-AR-24-00-11	GMCR-AR-24-00-7	Straight Arm - No Lip	24"
GMCR-AR-36-00-11	GMCR-AR-36-00-7	Straight Arm - No Lip	36"
GMCR-AR-48-00-11	GMCR-AR-48-00-7	Straight Arm - 1" Lip	48"
GMCR-AR-24-01-11	GMCR-AR-24-01-7	Straight Arm - 1" Lip	24"
GMCR-AR-36-01-11	GMCR-AR-36-01-7	Straight Arm - 1" Lip	36"
GMCR-AR-48-01-11	GMCR-AR-48-01-7	Straight Arm - 1" Lip	48"
GMCR-AR-24-02-11	GMCR-AR-24-02-7	Incline Arm - No Lip	24"
GMCR-AR-36-02-11	GMCR-AR-36-02-7	Incline Arm - No Lip	36"
GMCR-AR-48-02-11	GMCR-AR-48-02-7	Incline Arm - No Lip	48"

## Upright Support Brace

Model Number	Description	Size
GMCR-BR-24	Upright Brace	24" Center to Center
GMCR-BR-36	Upright Brace	36" Center to Center
GMCR-BR-48	Upright Brace	48" Center to Center
GMCR-BR-60	Upright Brace	60" Center to Center
GMCR-BR-72	Upright Brace	72" Center to Center
GMCR-BR-84	Upright Brace	84" Center to Center
GMCR-BR-96	Upright Brace	96" Center to Center
GMCR-BR-120	Upright Brace	120" Center to Center

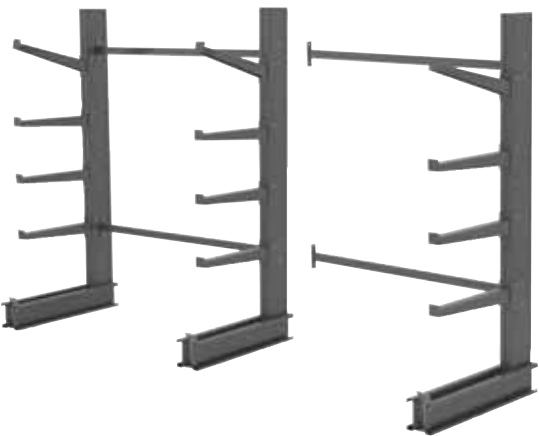


Upright Support Brace

Upright support braces are used with all rack upright configurations. Two braces are required per rack opening. Support braces can be mix matched to create varied bay widths.



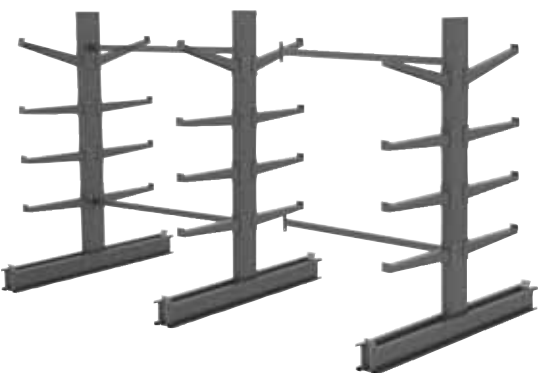
# GMCR Cantilever Racks



## GMCR-100-10/10HD

- Single Sided Starter and Add-On
- Overall Size 38"d x 84"h
- 24"d 11 Gauge Arms or 7 Gauge for HD
- Available in 48", 60" and 72" Wide Assemblies
- 400lb Per Arm - 600lb HD
- 5500lb Per Upright - 6000lb HD
- (3) Std (1) Incline Arms Per Upright
- Standard Color is Charcoal Gray

Model Number Starter	Model Number Add-On	Description
GMCR-100-10-48-S	GMCR-100-10-48-A	Single Sided Rack - 48"w
GMCR-100-10-60-S	GMCR-100-10-60-A	Single Sided Rack - 60"w
GMCR-100-10-72-S	GMCR-100-10-72-A	Single Sided Rack - 72"w
GMCR-100-10HD-48-S	GMCR-100-10HD-48-A	Heavy Duty Single Sided Rack - 48"w
GMCR-100-10HD-60-S	GMCR-100-10HD-60-A	Heavy Duty Single Sided Rack - 60"w
GMCR-100-10HD-72-S	GMCR-100-10HD-72-A	Heavy Duty Single Sided Rack - 72"w



## GMCR-200-10/10HD

- Double Sided Starter and Add-On
- Overall Size 59"d x 84"h
- 24"d 11 Gauge Arms or 7 Gauge for HD
- Available in 48", 60" and 72" Wide Assemblies
- 400lb Per Arm - 600lb HD
- 5500lb Per Upright - 6000lb HD
- (6) Std (2) Incline Arms Per Upright
- Standard Color is Charcoal Gray

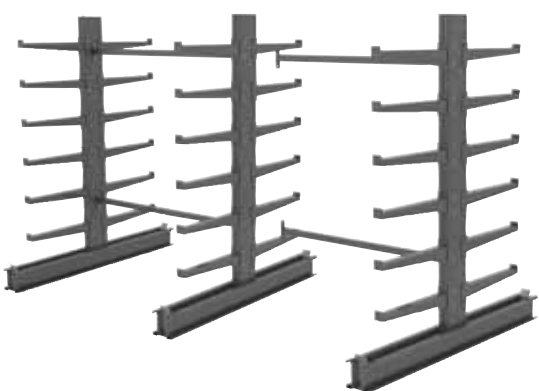
Model Number Starter	Model Number Add-On	Description
GMCR-200-10-48-S	GMCR-200-10-48-A	Double Sided Rack - 48"w
GMCR-200-10-60-S	GMCR-200-10-60-A	Double Sided Rack - 60"w
GMCR-200-10-72-S	GMCR-200-10-72-A	Double Sided Rack - 72"w
GMCR-200-10HD-48-S	GMCR-200-10HD-48-A	Heavy Duty Double Sided Rack - 48"w
GMCR-200-10HD-60-S	GMCR-200-10HD-60-A	Heavy Duty Double Sided Rack - 60"w
GMCR-200-10HD-72-S	GMCR-200-10HD-72-A	Heavy Duty Double Sided Rack - 72"w



## GMCR-100-20/20HD

- Single Sided Starter and Add-On
- Overall Size 38"d x 84"h
- 24"d 11 Gauge Arms or 7 Gauge for HD
- Available in 48", 60" and 72" Wide Assemblies
- 400lb Per Arm - 600lb HD
- 5500lb Per Upright - 6000lb HD
- (6) Std Arms Per Upright
- Standard Color is Charcoal Gray

Model Number Starter	Model Number Add-On	Description
GMCR-100-20-48-S	GMCR-100-20-48-A	Double Sided Rack - 48"w
GMCR-100-20-60-S	GMCR-100-20-60-A	Double Sided Rack - 60"w
GMCR-100-20-72-S	GMCR-100-20-72-A	Double Sided Rack - 72"w
GMCR-100-20HD-48-S	GMCR-100-20HD-48-A	Heavy Duty Double Sided Rack - 48"w
GMCR-100-20HD-60-S	GMCR-100-20HD-60-A	Heavy Duty Double Sided Rack - 60"w
GMCR-100-20HD-72-S	GMCR-100-20HD-72-A	Heavy Duty Double Sided Rack - 72"w



## GMCR-200-20/20HD

- Double Sided Starter and Add-On
- Overall Size 59"d x 84"h
- 24"d 11 Gauge Arms or 7 Gauge for HD
- Available in 48", 60" and 72" Wide Assemblies
- 400lb Per Arm - 600lb HD
- 5500lb Per Upright - 6000lb HD
- (12) Std Arms Per Upright
- Standard Color is Charcoal Gray

Model Number Starter	Model Number Add-On	Description
GMCR-200-20-48-S	GMCR-200-20-48-A	Double Sided Rack - 48"w
GMCR-200-20-60-S	GMCR-200-20-60-A	Double Sided Rack - 60"w
GMCR-200-20-72-S	GMCR-200-20-72-A	Double Sided Rack - 72"w
GMCR-200-20HD-48-S	GMCR-200-20HD-48-A	Heavy Duty Double Sided Rack - 48"w
GMCR-200-20HD-60-S	GMCR-200-20HD-60-A	Heavy Duty Double Sided Rack - 60"w
GMCR-200-20HD-72-S	GMCR-200-20HD-72-A	Heavy Duty Double Sided Rack - 72"w

*Units are Recommended to be Wall Anchored*



## GMCR-Work Bench

Cantilever rack based work bench is a unique design combining a material storage rack with a sturdy work bench. These work stations are ideal for areas that are limited on space and require the storage of materials in the work area. The shelf arms are adjustable to accommodate different materials. Benches are available in a variety of sizes and top configurations.

- Available with 2" pan folded steel or 1-3/4" maple hardwood top.
- 36" or 48" wide top are standard.
- Straight shelf arms with stop.
- Four arms per upright.
- 400lb capacity per 11 gauge arm.
- Combine tables to match your required storage length.
- Available in Charcoal Gray.



Shown with Steel Top



Model Number	Table Depth	Height	Table Length	Top Style	Arm Length	Number of Uprights
GMCR-3696.STL	36	42	96	Steel	12	2
GMCR-3696.M	36	42	96	Maple	12	2
GMCR-4896.STL	48	42	96	Steel	18	2
GMCR-4896.M	48	42	96	Maple	18	2
GMCR-36144.STL	36	42	144	Steel	12	3
GMCR-36144.M	36	42	144	Maple	12	3
GMCR-48144.STL	48	42	144	Steel	18	3
GMCR-48144.M	48	42	144	Maple	18	3



Great for HVAC and Plumbing Labs

## Tear Down Bench

Great work bench for small engine and transmission work where oil and fluids can be a problem. All welded construction of heavy gauge steel. Perforated galvanized steel work surface with lower drain pan. Lower shelf measures 14" d with a 2 gallon oil/fluid container. 3" high back and end stops around work surface. Adjustable height legs from 27" to 35-1/2"h.

Part #	Size
BA-305-TDB-GALV	30"d x 60"w Perforated Top
BA-306-TDB-GALV	30"d x 72"w Perforated Top
BA-365-TDB-GALV	36"d x 60"w Perforated Top
BA-366-TDB-GALV	36"d x 72"w Perforated Top



# Potting Benches/Growing Tables

## Potting Work Bench

Designed to keep soils organized and off the floor while putting your arrangements together. The sturdy formed channel base features a galvanized steel work surface and upper riser shelf. Included are (3) soil bins and (1) trash receptacle. The work surface has a trash hole to allow excess soils to be cleared to the trash receptacle. The work station is available with a fixed or portable base.

A great work table for Landscape/Design or Horticulture programs.



Shown with Optimal Casters

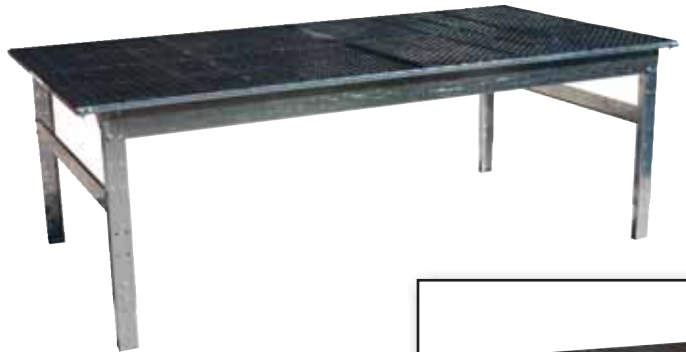
### Features:

- 30"d x 60"w x 27" to 38" Adjustable Height
- Soil Bins Measure 20" x 15 1/2" x 5"
- 14 Gauge Galvanized Steel Upper Shelf
- 12 Gauge Galvanized Steel Work Surface
- 5" Heavy Duty Casters
- Large Trash Receptacle
- 3/4 Depth Lower Shelf

Model Number	Description
B-306PS	30"d x 60"w Table - No Casters
B-306PS-P	30"d x 60"w Table - With Casters

## Greenhouse Growing Tables

Growing tables feature a 13 gauge galvanized steel base frame with work surface supports. Sturdy formed channel adjustable height legs with floor anchor pads. The plastic bench top is durable, smooth, non-porous, and allows trays, flats, and pots to slide across the surface without snagging. The interlocking panels will not rot, crack, splinter, or corrode. Available in a variety of sizes.



Durable Plastic Grate Work Surface.



### Features:

- 27" to 38" Adjustable Height
- 14 Gauge Galvanized Steel Channel Frame
- Grated Plastic Work Surface
- Work Surface Supports
- Lower Leg Stringers
- Custom Sizes Available

Model Number	Description
BA-244-GRN-PL	24"d x 48"w Table
BA-248-GRN-PL	24"d x 96"w Table
BA-484-GRN-PL	48"d x 48"w Table
BA-488-GRN-PL	48"d x 96"w Table

Full Frame Support Under Work Surface.





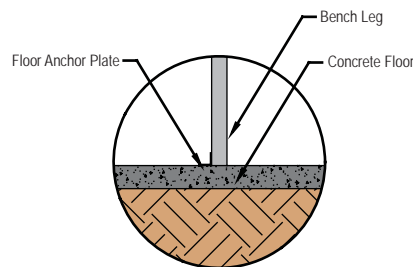
# Greenhouse Rolling Tables/Racks

## Greenhouse Benches with Rolling Tops

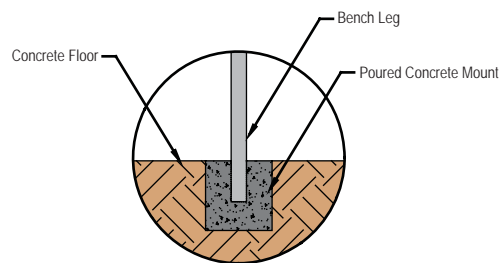
Benches with rolling tops can help maximize space in your greenhouse. Benches feature heavy gauge galvanized steel legs with floor anchor pads. Legs kits for poured concrete mount available. Hot dipped galvanized expanded metal work surface with aluminum table frame. Table rolls easily on full length roller bars. Available in 5' and 6' widths and lengths from 12' up to 36' in 24" increments. Benches must be floor anchored.

### Features:

- 32" Fixed Height Base
- Hot Dipped 13 Gauge Galvanized Steel
- Aluminum Table Frame
- Leg Mounting Brackets
- Special Sizes Available
- Easy Roll Table Top



Floor Anchor Option



Post Mount Option

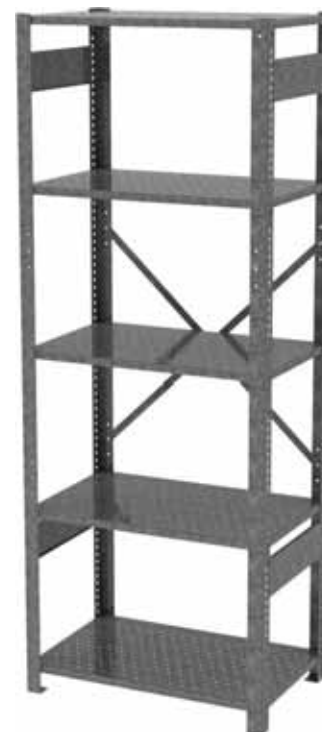
**Specify Floor Mount Type When Ordering** PM - Post Mount  
FA - Floor Anchor

	Length	Part #	Description
60" w	12'	B-6012-RGN-32_ _	60" w x 121 x 32" h Rolling Greenhouse Table
	14'	B-6014-RGN-32_ _	60" w x 141 x 32" h Rolling Greenhouse Table
	18'	B-6018-RGN-32_ _	60" w x 181 x 32" h Rolling Greenhouse Table
	24'	B-6024-RGN-32_ _	60" w x 241 x 32" h Rolling Greenhouse Table
	30'	B-6030-RGN-32_ _	60" w x 301 x 32" h Rolling Greenhouse Table
	36'	B-6036-RGN-32_ _	60" w x 361 x 32" h Rolling Greenhouse Table
72" w	12'	B-7212-RGN-32_ _	72" w x 121 x 32" h Rolling Greenhouse Table
	14'	B-7214-RGN-32_ _	72" w x 141 x 32" h Rolling Greenhouse Table
	18'	B-7218-RGN-32_ _	72" w x 181 x 32" h Rolling Greenhouse Table
	24'	B-7224-RGN-32_ _	72" w x 241 x 32" h Rolling Greenhouse Table
	30'	B-7230-RGN-32_ _	72" w x 301 x 32" h Rolling Greenhouse Table
	36'	B-7236-RGN-32_ _	72" w x 361 x 32" h Rolling Greenhouse Table

## Greenhouse Shelving

### Features:

- Shelf units available in heights from 60" h to 96" h.
- Standard depths of 18" and 24".
- Formed 13 gauge galvanized steel uprights.
- Floor anchor pads.
- Perforated, reinforced 16 gauge galvanized steel shelves.
- Shelves adjust on 1-1/2" centers.



	# of Shelves (Steel)	Height	18" Deep		24" Deep	
			Starter	Add-On	Starter	Add-On
30" w	4	60	GRH-1830-60.S	GRH-1830-60.A	GRH-2430-60.S	GRH-2430-60.A
	4	72	GRH-1830-72.S	GRH-1830-72.A	GRH-2430-72.S	GRH-2430-72.A
	5	84	GRH-1830-84.S	GRH-1830-84.A	GRH-2430-84.S	GRH-2430-84.A
	5	96	GRH-1830-96.S	GRH-1830-96.A	GRH-2430-96.S	GRH-2430-96.A
36" w	4	60	GRH-1836-60.S	GRH-1836-60.A	GRH-2436-60.S	GRH-2436-60.A
	4	72	GRH-1836-72.S	GRH-1836-72.A	GRH-2436-72.S	GRH-2436-72.A
	5	84	GRH-1836-84.S	GRH-1836-84.A	GRH-2436-84.S	GRH-2436-84.A
	5	96	GRH-1836-96.S	GRH-1836-96.A	GRH-2436-96.S	GRH-2436-96.A
48" w	4	60	GRH-1848-60.S	GRH-1848-60.A	GRH-2448-60.S	GRH-2448-60.A
	4	72	GRH-1848-72.S	GRH-1848-72.A	GRH-2448-72.S	GRH-2448-72.A
	5	84	GRH-1848-84.S	GRH-1848-84.A	GRH-2448-84.S	GRH-2448-84.A
	5	96	GRH-1848-96.S	GRH-1848-96.A	GRH-2448-96.S	GRH-2448-96.A



Dura-Flex accessories allow you to create a workstation to fit your exact application. The Dura-Flex back supports and accessories will fit on a variety of open style and Dura-Tech series work benches. Choose from our pre-configured selections highlighted on page 79 or configure your own simply by adding the Dura-Flex back support frames to any 60" or 72" station and add the accessories you need. Individual components are illustrated on pages 80 - 81.

**Ideal Uses**

- Assembly Work Stations
- Technical/Repair Work Benches
- Shipping And Recieving Stations



Dura-Flex components shown on SC-Series Cart



Dura-Flex components will work on a variety of bench and cart applications.



Dura-Flex back support uprights and frames offer maximum flexibility in mounting components.



Adding a power apron strip conveniently puts outlets right at the work station.



Tool panels and plastic bin rails will keep your work station stocked and organized.



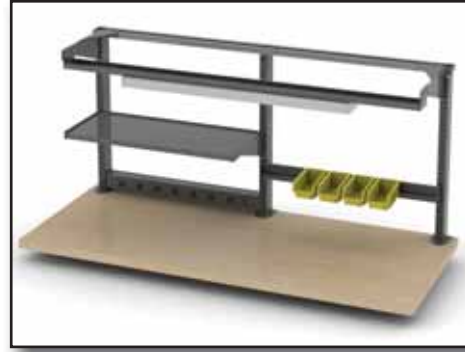
# Pre-Engineered Dura-Flex Backs



**Configuration One**

- Upright Frame Assembly
- (1) 120V x 15 amp Power Apron
- (1) Overhead Light Assembly

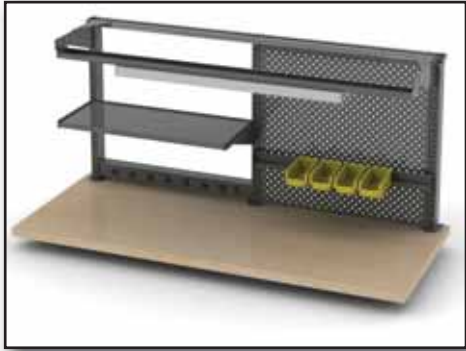
Part Number	Description
DTFX-CFG1-60	Configuration 1 for a 60" w Work Surface
DTFX-CFG1-72	Configuration 1 for a 72" w Work Surface



**Configuration Two**

- Upright Frame Assembly
- (1) Bin Rail with (4) Small Bins
- (1) Adjustable Storage Shelf
- (1) 120V x 15 amp Power Apron
- Overhead Light Assembly

Part Number	Description
DTFX-CFG2-60	Configuration 2 for a 60" w Work Surface
DTFX-CFG2-72	Configuration 2 for a 72" w Work Surface



**Configuration Three**

- Upright Frame Assembly
- (1) Bin Rail with (4) Small Bins
- (1) Adjustable Storage Shelf
- (1) 120V x 15 amp Power Apron
- Overhead Light Assembly
- (1) Metal Tool Panel

Part Number	Description
DTFX-CFG3-60	Configuration 3 for a 60" w Work Surface
DTFX-CFG3-72	Configuration 3 for a 72" w Work Surface



**Configuration Four**

- Upright Frame Assembly
- (1) Bin Rail with (4) Small Bins
- (2) Adjustable Storage Shelves
- (1) 120V x 15 amp Power Apron
- Overhead Light Assembly

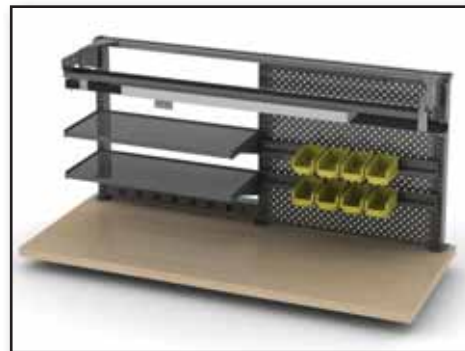
Part Number	Description
DTFX-CFG4-60	Configuration 4 for a 60" w Work Surface
DTFX-CFG4-72	Configuration 4 for a 72" w Work Surface



**Configuration Five**

- Upright Frame Assembly
- (1) Bin Rails with (4) Small Bins
- (2) Adjustable Storage Shelves
- (1) 120V x 15 amp Power Apron
- Overhead Light Assembly
- Tool Rail
- Tool Trolley

Part Number	Description
DTFX-CFG5-60	Configuration 5 for a 60" w Work Surface
DTFX-CFG5-72	Configuration 5 for a 72" w Work Surface



**Configuration Six**

- Upright Frame Assembly
- (1) Metal Tool Panel
- (2) Bin Rails with (8) Small Bins
- (2) Adjustable Storage Shelves
- (1) 120V x 15 amp Power Apron
- Overhead Light Assembly
- Tool Rail
- Tool Trolley

Part Number	Description
DTFX-CFG6-60	Configuration 6 for a 60" w Work Surface
DTFX-CFG6-72	Configuration 6 for a 72" w Work Surface



# Dura-Flex Individual Components

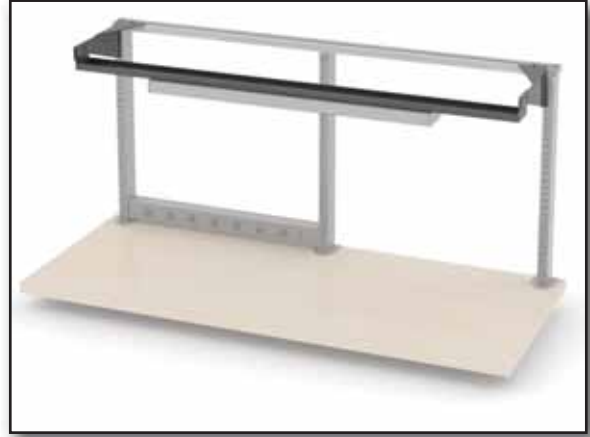


## Dura-Flex Back Support Frames

Base uprights are notched front and back to allow accessories to be mounted to both sides - Uprights are available in a variety of heights - Bases mount to rear of work surface.

- Includes (3) Upright Supports
- (2) Top Rail Supports
- Mounting Plates
- Top Rail End Caps

Part #	Height	Fits Benches	Description
DTFX -60-30	30"	60" Wide	Dura-Flex Back Upright Support Frame
DTFX -60-34	34"	60" Wide	Dura-Flex Back Upright Support Frame
DTFX -60-39	39"	60" Wide	Dura-Flex Back Upright Support Frame
DTFX -72-30	30"	72" Wide	Dura-Flex Back Upright Support Frame
DTFX -72-34	34"	72" Wide	Dura-Flex Back Upright Support Frame
DTFX -72-39	39"	72" Wide	Dura-Flex Back Upright Support Frame

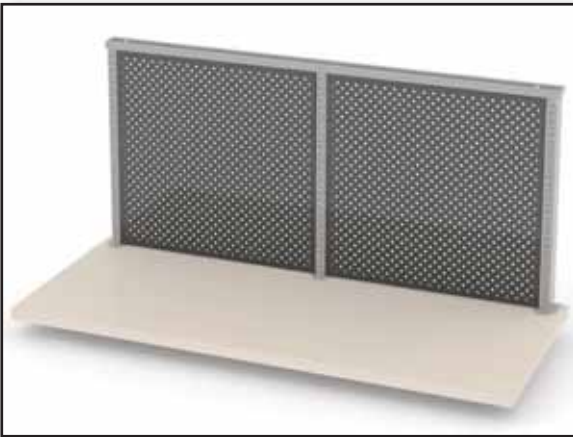


## Light Bar

Use for overhead task lighting - Mounts to back supports - 48" Fluorescent task light included - Light only for hardwire applications - Cord and switch includes 9' power cord and on/off switch.

- 48" Fluorescent Task Light
- (2) Light Support Arms
- Light Mounting Rail
- Hardwire or Cord and Plug Option

Part #	Height	Fits Benches	Description
DTFXL -60	30"	60" Wide	Dura-Flex Light For 60" Table - Hardwire
DTFXL -72	34"	72" Wide	Dura-Flex Light For 72" Table - Hardwire
DTFXL -60A	39"	60" Wide	Dura-Flex Light For 60" Table - Cord and Plug
DTFXL -72A	30"	72" Wide	Dura-Flex Light For 72" Table - Cord and Plug

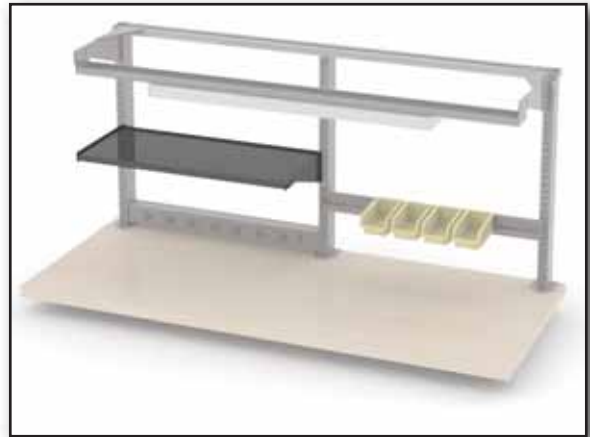


## Tool Panel

Tool panel frame mounts to rear of back support frame - Tool boards are available in metal or 1/4" tempered hardboard - Standard round hole pattern - Tool hanger kits sold separately - See page 59.

- Offered in 1/4" Hardboard or Metal
- Standard Round Hole Pattern
- For 60" and 72" Dura-Flex Uprights
- Custom Configurations Available

Part #	Material	Fits Benches	Description
DTBF-PG-60	Hardboard	60"	30" w x 30" h Pegboard Tool Panel
DTBF-PG-72	Hardboard	72"	36" w x 30" h Pegboard Tool Panel
DTBF-PG-60-STL	Steel	60"	30" w x 30" h Steel Tool Panel
DTBF-PG-72-STL	Steel	72"	36" w x 30" h Steel Tool Panel



## Utility Shelf

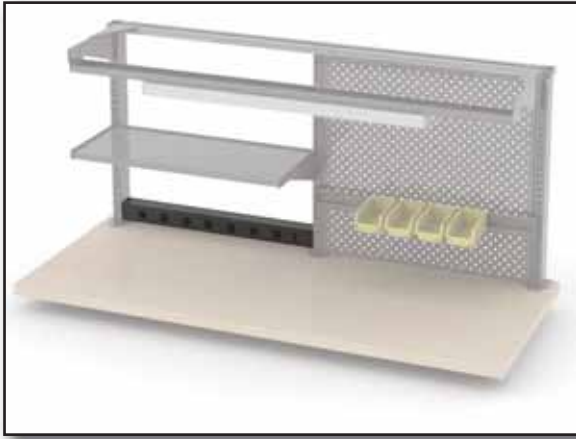
12" deep shelf mounts to Dura-Flex back frame - Reversible bracket allows shelf to be mounted at a 0 or 15 degree slant - 16 gauge steel.

- Steel Shelf
- Reversible Mounting Bracket
- Standard 12" Depth
- 50 lb Capacity

Part #	Fits Benches	Description
DFXBS -30	60" Wide	30" w x 12" d Utility Shelf
DFXBS -36	72" Wide	36" w x 12" d Utility Shelf





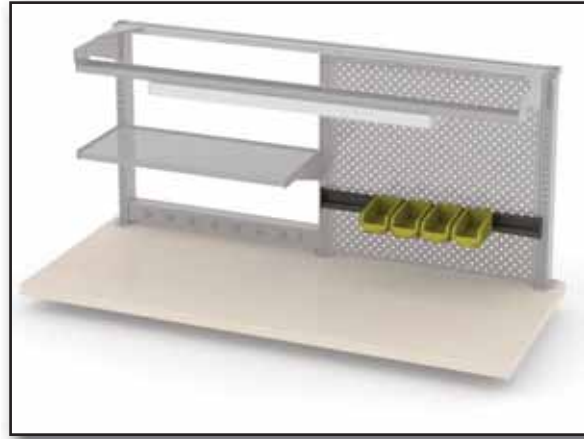


## Power Apron

Universal power aprons measure 4" h - Aprons can be used with Dura-Flex or mount directly to work surface - Provides (6) 120V-15 amp outlets with a lighted on/off switch - Provided with a 6' cord & plug.

- Universal Mounting
- Six 120V x 15 amp Outlets
- 6' Cord and Plug
- Lighted On/Off Switch

Part #	Description	Part #	Description
DTPA-30	30" Power Apron	DTPA-60	60" Power Apron
DTPA-36	36" Power Apron	DTPA-72	72" Power Apron
DTPA-48	48" Power Apron	DTPA-84	84" Power Apron



## Plastic Bin Rail/Bins

Bin rails mount between Dura-Flex uprights - One bin rail will accommodate a single row of standard plastic hanging bins - See chart below for number of bins allowable per rail.

- Holds 4" and 6" Bins
- Fits 60" and 72" Frames
- One Rail Per Row on Bins
- Bins Sold Separately

Part #	Fits Upright Frame	4" w Bins	6" w Bins	Description
DFXR-105-60	60" Frame	6	4	Bin Rail for Dura-Flex
DFXR-105-72	72" Frame	7	5	Bin Rail for Dura-Flex

## Plastic Bins

Part #	Size	Description
DFXB-442	4.125" w x 7.375" d x 3" h	Plastic Bin
DFXB-695	5.50" w x 10.875" d x 5" h	Plastic Bin

Additional bin sizes available. Contact GMI for details.



## Tool Trolley Rail

Tool rail provides a trolley to suspend tools above the work surface and allow lateral movement the length of the station - Mount assembly attaches to upper back support.

- 45 lb Weight Capacity
- Roller Bearing Glides
- Support Mounts Sold Separately
- Works with Light Bar Option

Part #	Fits Frame	Description
DFXTR-60	60" Wide	Tool Rail with Trolley
DFXTR-72	72" Wide	Tool Rail with Trolley
DFXTR-MNT	All	Tool Rail Mounting Supports - Not Required With Task Light



## Tool Tray

Use for holding tools at the ready - Tray measures 14" d x 14" w - Can be mounted at variable heights to the Dura-Flex upright - Universal left or right hand mount - Arm swings 180 degrees.

- 30 lb Weight Capacity
- Universal Mount
- Swings 180 Degrees
- Rubber Mat Included

Part #	Fits Frame	Description
DFXTT-30	All	Universal Tool Tray with Rubber Pad





**Flat Panel Monitor Arm**

Low-profile mounting system and integrated cable management - Snap-on cable shroud. Multi-directional swivel system - VESA standard mounting plate - Swivel adjustment on arm base and mounting head - Tension control knobs. Grommet mounting option included.

Part #	Description
DTFPMA-100	Flat Panel Arm - 12 lb Capacity



**Keyboard Board Tray**

Low profile design - Easy height control with patented spring-assisted counter balancing system (no knobs or levers) - Positive tilt lockout option - 360 degree swivel that allows user to move keyboard from side to side - Dual swivel option that keeps keyboard tray parallel to the desk.

Part #	Description
DTKBT-300	Keyboard Platform



**Stationary CPU Rack**

Fixed mount CPU rack with Velcro strap - Sturdy 12 gauge steel platform - Adapts easily to most GMI work benches.

Part #	Description
DTCPU-200	Stationary CPU Rack



**Premium Flat Panel Monitor Arm**

Five point adjustment provides a wide range of monitor positions and angles - Gas cylinder system "floats" the monitor above the desk. - Six mounting mechanisms are provided with each unit - Folds back into just 3.5" of space - Supports a wide range of monitors weighing anywhere from 4-24 lbs.

Part #	Description
DTFPMA-300	Flat Panel Arm - 24 lb Capacity



**Keyboard Board Drawer**

Drawer features a cushioned palm rest, and multi-position keyhole mounting brackets which allow installation at a variety of heights - Ball bearing slides have an end-of-travel lockout for secure full opening and ease of closing - The steel keyboard tray has a black finish.

Part #	Description
DTKBT-120	Keyboard Drawer



**Slide/Swivel CPU Rack**

Rack attaches to underside of work surface - Accommodates most tower CPU's - Locking clamp arm secures CPU into place - Durable metal slide and main support.

Part #	Description
DTCPU-400	Slide/Swivel CPU Rack



**Premium Dual Flat Panel Monitor Arm**

Dual arm provides five point adjustment and a wide range of monitor positions and angles - A gas cylinder system "floats" the monitor above the desk - Supports a wide range of monitors weighing anywhere from 4-24 lbs.

Part #	Description
DTFPMA-400	Dual Flat Panel Arm - 24 lb Capacity



**Recessed Power Outlet**

Recessed power outlet with (2) knock outs for RJ-45 jacks - Unit supplied with power cord for 120V, 15 amp - Attached cover keeps dust out - Requires top cut out.

Part #	Description
DTCOM-300	Recessed Power Outlet



**Surge Protected Outlets**

Six outlet - 125V, 15 amp, 1875 watts - Lighted on/off switch - 48" power cord with plug - DPS-15 shown.

Part #	Description
DPS-15	15 Amp Six Outlet Surge Bar
DPS-15GFI	Six Outlet Surge Bar w/GFI
DPS-20	20 Amp Six Outlet Surge Bar





### Cabinet Top Retainer Rail

2" high retainer rail provides a (3) sided back and end stop for all Dura-Tech and CB-series cabinets - Ideal for cabinets with caster kits - To order add the suffix (3RR) to the cabinet part number. (Ex: DT-3624-0400-3RR).

Part #	Description
3RR	Cabinet Retainer Rail



### Single Storage Drawer

Single storage drawer for under top mount - Drawer measures 16" w X 20" d - Available in depths listed below - Recessed plastic handle - Padlock hasp optional.

Part #	Description
DTP-6D	6" Deep Drawer No Lock
DTP-9D	9" Deep Drawer No Lock
DTP-12D	12" Deep Drawer No Lock
DTP-6DL	6" Deep Drawer w/ Lock
DTP-9DL	9" Deep Drawer w/ Lock
DTP-12DL	12" Deep Drawer w/ Lock



### Cabinet Top Mats

Ribbed black rubber mats are non skid and grease resistant - For 24" deep cabinets.

Part #	Description
DTMT-120-24	Rubber Mat for 24" w Cabinet
DTMT-120-30	Rubber Mat for 30" w Cabinet
DTMT-120-36	Rubber Mat for 36" w Cabinet
DTMT-120-48	Rubber Mat for 48" w Cabinet



### Power Aprons

Universal power aprons measure 4" h - Aprons can be used with Dura-Flex or mount directly to work surface - Provides (6) 120V-15 amp outlets with a lighted on/off switch - Provided with a 6' cord & plug.

Part #	Description
DTPA-30	30" Power Apron
DTPA-36	36" Power Apron
DTPA-48	48" Power Apron
DTPA-60	60" Power Apron
DTPA-72	72" Power Apron
DTPA-84	84" Power Apron



### Under Mount Pencil Drawer

Drawer mounts to underside of work surface - Drawer measures 26" w x 20" d x 3.00" h - Intergrated metal handle - Optional cylinder style lock.

Part #	Description
DTPD-20	Pencil Drawer
DTPD-20-L	Pencil Drawer with Lock



### Drawer Liners

Black rubber mat drawer liners available in 30" wide x 10' rolls.

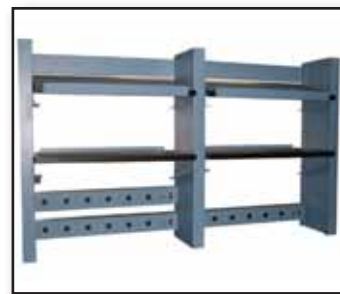
Part #	Description
DWRL-120	Roll Drawer Liner



### Work Surface Shelf Back Stop

Metal back stop measures 3" h above work surface - Can be used on both work surfaces and upper shelves - Mounts to rear of surface - Shown with adjustable riser shelf supports - Not for Epoxy work surfaces.

Part #	Description
DTBR-36	36" Rear Back Stop
DTBR-48	48" Rear Back Stop
DTBR-60	60" Rear Back Stop
DTBR-72	72" Rear Back Stop
DTBR-84	84" Rear Back Stop
DTBR-96	96" Rear Back Stop



### Equipment Riser Uprights

Equipment riser supports mount to rear of 72" w work surface - Uprights, shelves and DTPA power aprons sold individually - Reversible shelf mounting brackets can mount at 0 or 15 degree slant - (2) shelf brackets per upright assembly - Select shelf material for work surfaces shown on page 85 - Custom sizes available.

	Height	Part #	Description
10' Deep	36	DTER-1036	Equipment Riser 72" w
	42	DTER-1042	Equipment Riser 72" w
	48	DTER-1048	Equipment Riser 72" w
16' Deep	36	DTER-1636	Equipment Riser 72" w
	42	DTER-1642	Equipment Riser 72" w
	48	DTER-1648	Equipment Riser 72" w

Can't find what your looking for?  
Contact GMI directly and one of our helpful staff will assist you.



# Accessories



### Magnifier Task Light

Clamp mounts to shelf or work surface - 120V 15 amp flourescent light - On/off switch - Cord with plug.

Part #	Description
DFXTL-100	Universal Magnifier Task Light



### Ground Block

Mounts on any flat surface - Accepts (2) wrist straps - Mounting bracket and ground wire included.

Part #	Description
DTGB-40	Ground Block



### Casters

Convert your work bench or storage cabinet to a mobile unit with optional caster kits. (2) swivel with brake and (2) rigid per kit. Available in standard 3", 4" or 5" casters. Special casters available upon request.

Part #	Description
DTCSTR - 3	3" Caster Kit
DTCSTR - 4	4" Caster Kit
DTCSTR - 5	4" Caster Kit



### Foot Rest

Bolts to lower base riser assembly - Heavy gauge steel construction - Specify bench configuration when ordering - Special lengths available.

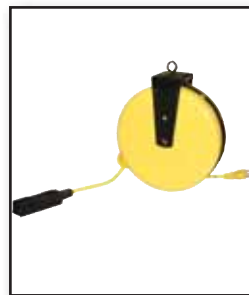
Part #	Description
DTF-36	36" Foot Rest
DTF-48	48" Foot Rest
DTF-60	60" Foot Rest
DTF-72	72" Foot Rest
DTF-84	84" Foot Rest
DTF-96	96" Foot Rest



### Grounding Wrist Straps

Use for static control while working on sensitive equipment - Adjustable wrist strap and 5' coiled cord - Alligator ground clip.

Part #	Description
CG-100	One Wrist Strap and Cord



### Power Cord Reel

30' Cord Reel - 125V/10A/1250W - (3) grounded electrical outlets - Can mount from Dura-Flex tool trolley or to back overhead rail - Optional mounting bracket to mount inside MG-Series cabinets.

Part #	Description
DTREL-100	Power Cord Reel
DTREL-BRK	MG-Series Mounting Bracket



### Adjustable Height Shelf Riser

Risers adjust from 12" to 18" h - 10"d for 12" shelf - Sold in pairs - Shelf and back stop sold seperately - Order shelf seperately on page 85.

Part #	Description
DTRADJ-48	48" Adjustable Ht. Riser Assembly
DTRADJ-60	60" Adjustable Ht. Riser Assembly
DTRADJ-72	72" Adjustable Ht. Riser Assembly
DTRADJ-84	84" Adjustable Ht. Riser Assembly
DTRADJ-96	96" Adjustable Ht. Riser Assembly



### Under Shelf Light

Under shelf flourescent task lighting - 125V, 15 amp single tube up to 48" - Available for both hardwire and with optional cord/plug - On/off switch included with light fixture.

Part #	Description
DTSL-36	36" Light Fixture - Hardwire
DTSL-48	48" Light Fixture - Hardwire
DTSLC-36	36" Light Fixture - Cord/Plug
DTSLC-48	36" Light Fixture - Cord Plug



### Air Hose Reel

Retractable hose reel with 25' 3/8" standard duty air line - 3/8" threaded fitting on both inlet and outlet - Mounting Bracket

Part #	Description
AR-25	Air Hose Reel





# Work Surfaces and Shelves



Laminated Maple/Hardwood - 1-3/4" thick laminated strips of kiln-dried hard maple and similar species - Face glued and sanded to a smooth finish - Two coat catalyzed varnish finish - Natural color.



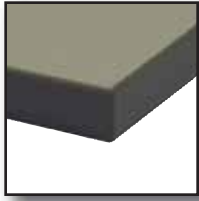
Steel Top with Fiber Cover - 12 gauge steel formed into a 2" thick work surface - Base mounting rails - Fiber cover prevents part marring - Ideal surface for assembly and general work areas - Fiber cover can be replaced.



Plastic Laminate - 1-1/4" nominal overall thickness - High pressure laminate surface with balance backer sheet - 1-1/8" particle board core - Standard spray applied poly-urea edge - Plywood core tops available.



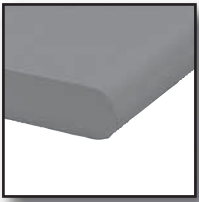
Steel Top - 12 gauge steel formed into a 2" thick work surface - Base mounting rails - Ideal for heavy work applications. Optional 1-7/8" wood core available.



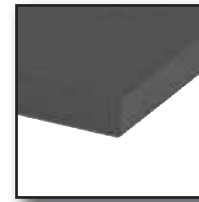
Plastic Laminate - 1" nominal overall thickness - High pressure laminate surface with balance backer sheet - 7/8" particle board core - 3mm PVC Edging.



Galvanized steel tops are formed into a 2" thick work surface. Available with optional 1-7/8" interior wood core - Ideal surface for assembly and automotive work areas. Galvanized top resists rust.



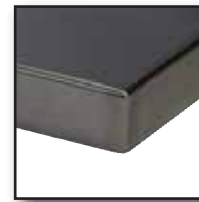
ESD Static Dissipative Laminate - 1-1/4" nominal overall thickness - High pressure laminate surface with balance backer sheet - 1-1/8" particle board core - 180 degree bullnose front edge.



Epoxy Resin Tops - 1" nominal overall thickness - Provide maximum chemical resistance - Solid epoxy construction - Special mounting required - Does not accept all accessories - Contact factory for details and limitations.



Composition Tops - 1-3/4" nominal overall thickness - Top and bottom are 3/8" phenolic resin core sealed with catalyzed varnish - Edge glued lumber core.



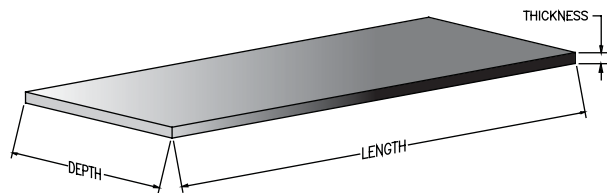
Stainless Steel Tops - 16 gauge stainless steel tops are formed into a 1-1/2" thick work surface - Plywood core - Ideal for wet or oily applications - Good chemical resistance.

Work Surface Type

M	1-3/4" Hardwood/Maple Top	C	2" Thick Composite Wood Top	E	1" Epoxy Resin - Black
L	1-1/4" Plastic Laminate Top with Spray Applied Edging	SF	2" Pan Folded 12 Gauge Steel Top w/Harboard Cover	SS	1-1/2" 16 Gauge SS with #4 Brushed Finish
L3	1" Plastic Laminate Top with 3mm PVC Edging	S	2" Pan Folded 12 Gauge Steel Top	SP	Special Top Designation - Contact Factory for Details
LE	1-1/4" ESD Plastic Laminate Top w/ Spray Applied Edging	SG	2" Pan Folded 12 Gauge Galvanized Steel Top	WC	Add to Steel Top Part Number for Wood Core

Work Surfaces

Width	Model Number	Model Number	Model Number	Model Number	
24" Deep	48" WS-2448__	30" Deep	30" WS-3048__	48" Deep	48" WS-4848__
	60" WS-2460__		36" WS-3660__		60" WS-4860__
	72" WS-2472__		36" WS-3672__		72" WS-4872__
	84" WS-2484__		36" WS-3684__		84" WS-4884__
	96" WS-2496__		36" WS-3696__		96" WS-4896__
120" WS-24120__	36" WS-36120__	120" WS-48120__			



Shelves

Width	Model Number	Model Number	Model Number
12" Deep	48" SH-1248__	16" Deep	16" SH-1648__
	60" SH-1260__		18" SH-1860__
	72" SH-1272__		18" SH-1872__
	84" SH-1284__		18" SH-1884__
	96" SH-1296__		18" SH-1896__
120" SH-12120__	18" SH-18120__		

## How To Order:

- 1: Determine desired work surface/shelf material.
- 2: Choose proper size from chart.
- 3: Add top material designation to model number from chart. EX: WS-3048.M is a 30"d x 48"w x 1-3/4" Maple/Hardwood work surface.



## Warranty:

Greene Manufacturing, Inc. (GMI) warrants to the original purchaser all goods of our manufacture to be free from defects in material and workmanship under normal use and service. Any goods found to be defective upon our inspection will be repaired or replaced by GMI without charge FOB factory. If your unit should fail to operate properly during the first year after purchase, notify GMI by phone, fax or in writing within 30 days upon discovering the said defect. If your unit is found to have been damaged from shipping and handling, improper use or environmental conditions, it is not covered by the warranty and you will be advised in advance of repair costs.

Greene Manufacturing, Inc.'s liability coverage for defects in material and workmanship will be limited to repair or replacement by GMI. GMI shall in no event be liable for incidental, consequential, contingent or any other damages. This warranty does not obligate GMI to bear the cost of transportation charges in connection with the repair or replacement of defective parts.

This warranty does not cover damage caused by neglect, overloading, improper installation, modifications, improper storage, or use outside the manufacturers recommendations.

Greene Manufacturing, Inc. assumes no liability for damages (liquidated or otherwise) out of a breach of contract, including any warranties. Buyer remedy shall be limited to repair or replacement of defective goods as described above.

## Terms of Payment:

Payment terms are net 30 days upon credit account approval to established customers. Non-established customers must submit credit references before credit can be issued. Credit will be determined on the strength of the credit references and the minimum criteria set forth in GMI credit requirements.

## Returned Goods:

All returns must be authorized by GMI prior to shipment and accompanied by a GMI issued returned goods authorization number. All authorized returns must be shipped freight **PREPAID** via UPS or motor carrier. GMI **will not** accept C.O.D. returns. Provide documents stating the contents, reason for return and return authorization number. All items to be returned must be packed in original packaging and in compliance with motor carrier specifications. There are no cancellations or returns on custom or special order items. All cancellations and returned items must be received within 30 days of purchase date and are subject to a 25% restocking charge.

## Taxes:

Greene Manufacturing, Inc. (GMI) reserves the right to add sales tax or any other tax that may be imposed upon our products as required by law. All shipments in the state of Michigan will carry the current sales tax rate unless an exemption certificate is on file with GMI.

## Quotations:

All prices quoted are subject to receipt and acceptance of a valid, authorized purchase order 30 days for the date quoted unless otherwise noted.

## Deliveries:

Delivery dates acknowledged by GMI are estimates base on current conditions at time of receipt of order, all technical data, and required approvals.

GMI makes no allowances, nor shall we be liable directly or indirectly for delays of carriers, labor difficulties, strikes, stoppages, shortages, accidents, fires, delays due to weather, Acts of God, government, material or manufacturing facilities or any circumstances beyond our control.

GMI will not be liable for any damages or penalties, whatsoever, direct or indirectly for delays caused by our failure to perform unless otherwise specifically agreed to in writing by an authorized officer of GMI.

## Shipping Policy:

Terms are F.O.B. factory, Greene Manufacturing, Inc.'s responsibility to the merchandise ends when the transportation company issues its receipt to us. Freight claims must be made against the carrier by the consignee, **GMI does not file freight claims.**

All merchandise is packed in compliance with carrier requirements. Examine all shipments carefully **BEFORE ACCEPTANCE**. If there is any indication of damage or shortage, request the delivering carrier to make a notation to this effect on the freight bill **BEFORE** signing it. Should damage be discovered after delivery, retain all packaging materials and request immediate inspection by the delivering carrier. Valid claims for concealed damage must be reported within **10 DAYS FROM RECEIPT OF SHIPMENT**. Once the delivering carrier has a clear receipt for a shipment, they are no longer responsible for any shortages or damages. Greene Manufacturing, Inc. cannot accept merchandise returned due to shipping damage.



## Questions?

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Greene Manufacturing Inc.  
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Chelsea, MI 48118

Toll Free: 800-396-4642

PH: 734-428-8304

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Web: [www.greenemfg.com](http://www.greenemfg.com)

Email: [info@greenemfg.com](mailto:info@greenemfg.com)



# Standard Color Selections

## Standard Metal Finishes

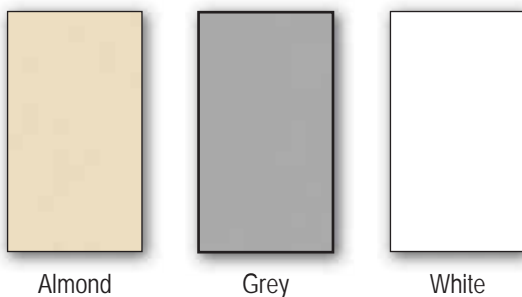


Products are available in the above listed colors unless otherwise specified in product description. Special color matches are available upon request. Some colors maybe subject to a custom blend charge. Colors represented on this page are "closest match" due to printing constraints. Actual color samples are available upon request.

## Stock Plastic Laminate Finishes



## Static Dissipative Laminate Finishes



GMI can provide laminate color selections from most major suppliers. Please contact GMI for current availability and lead times.



With over 40 years of precision metal fabrication experience, GMI is a leader in custom design, engineering and OEM builds for specialized fabricated solutions. From standard product modifications to complete design and build services, our staff of engineers and manufacturing specialist are ready to serve. GMI will assist you in developing your ideas into reality.



Custom Equipment Cabinet



Specialized Cabinet Interiors



Mobile Work Benches



Machine Enclosures



Material Dunnage and Transport



Tool and Storage Carts





<b>A</b>		Shop Desks.....41	Greenhouse	Plywood, End Loading.....69
Accessories		Tear Down.....75	Growing Tables.....76	Plywood, Side Loading.....69
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# Supplying Education & Industry



**Dura-Flex Work Stations**



**Industrial Work Benches**



**Extreme Duty Cabinets**

- Dura-Tech Cabinets and Benches
- CB-Series Lockers - Cabinets - Benches
- Mobile Benches/Storage
- Stools
- Shop Desks
- Standard Work Benches
- Carts
- Storage Cabinets
- Extreme Duty Tables and Stands
- Storage Racks
- Specialty Benches
- Dura-Flex Bench Accessories
- Work Bench Accessories
- Work Surfaces



**Industrial Carts**



RESPECTING THE ENVIRONMENT



PROUDLY MADE IN AMERICA